

Technical Features

- › Direct acting proportional control valve with integrated digital onboard electronics (OBE), proportional control, spool and process feedback
- › Control valve with subplate mounting surface acc. to ISO 4401, DIN 24340 (CETOP 03) standards
- › The valve opening and resulting flow rate can be modulated continuously in proportion to the reference signal
- › Digital electronics allows fine control of the valve spool position, reducing hysteresis and response time and optimizing the performance of the valve
- › Used for e.g. position and speed control of hydraulic actuators
- › Wide range of interchangeable spools available
- › The settings of electronics can individually be adjusted by a parametrization software
- › Easy to connect via USB ↔ Micro-USB ports
- › Optical feedback of valve status through three LEDs
- › The valve is zinc-coated with the enhanced surface corrosion protection 520 h in NSS acc. to ISO 9227
- › High hydraulic power limits and smooth running characteristic
- › Improved shock and vibration behavior
- › CANopen connectivity

Functional Description

The proportional directional control valve PRM9 consists of a cast iron housing, a special control spool, two centering springs with supporting washers, one or two proportional solenoids, a position sensor and a digital onboard electronic. The measurement system of the position sensor is based on a differential transformer with a sensor core and its electronic evaluation unit.

The unit, containing the digital onboard electronics, is mounted on the valve housing. Due to this, the solenoids are able to be connected directly to the electronics without any cabling at all. The connection of the position sensor to the control unit is provided by a cable.

For main contacting of the digital electronics, the MIL-C5015 (6 + PE) connector is available for connecting the supply, the setpoint signal and monitor signal of the internal piston position. Other connection possibilities are directly related to the selected valve variant. These are, in detail, M12x1, 5-pin, for the bus connection in the standard version CANopen and also M12x1, 5-pin, for connecting an external sensor (of an external process variable).

The digital control unit utilizes pulse-width-modulation (PWM) and supplies the solenoids with current, proportionally to the control signal. The supply current is additionally modulated with a dither frequency and an amplitude.

Further / individual functional parameters like ramp, offset, deadband, max. current, etc. can be adjusted with the PRM9 parametrization software. Therefore, a standard computer can be connected with the valve by USB (USB-A (PC) ↔ μ-USB (valve)).

The factory configuration is set individually for each valve. The configuration data file as well as the parametrization software and the fieldbus data file can be downloaded from the ARGO-HYTOS website.

The PRM9 is available with following model options:

Models with standard OBE

- E02S02** internal spool position feedback
- E04S02** internal spool position and external feedback

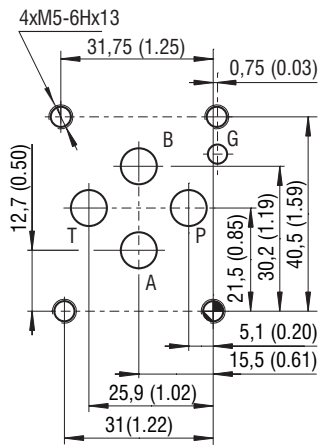
Models with OBE and CANopen connectivity

- E02S02-CA** internal spool position feedback, CANopen connectivity
- E04S02-CA** internal spool position and external feedback and CANopen connectivity

All models are equipped with an optical feedback (standard: 2 LEDs; with CANopen: 3 LEDs). The flash code of the LED indicates the current status of the valve (for further details see the operating manual of the valve). As a standard, the proportional valve is delivered with factory setting. For a model including an external feedback (E04), contact the manufacturer for specific data.

Technical Data

ISO 4401-03-02-0-05



Ports P, A, B, T - max \varnothing 7.5 mm (0.29 in)

| | | |
|--|--|--------------------------------------|
| Valve size | 06 (D03) | |
| Max. operating pressure at ports P, A, B | bar (PSI) | 350 (5100) |
| Max. operating pressure at port T | bar (PSI) | 210 (3046) |
| Fluid temperature range (NBR) | °C (°F) | -30 ... +80 (-22 ... +176) |
| Fluid temperature range (FPM) | °C (°F) | -20 ... +80 (-4 ... +176) |
| Ambient temperature max. | °C (°F) | -40 ... +50 (-40... +122) |
| Nominal flow rate Q_n at $\Delta p=10$ bar (145 PSI) | l/min (GPM) | 5 (1.3), 8 (2.1), 15 (3.9), 30 (7.9) |
| Hysteresis - closed position loop | % | < 0.5 |
| Protection degree EN 60 529 | IP65 & IP67 | |
| Weight - valve with 1 solenoid | kg (lbs) | 2.4 (6.4) |
| - valve with 2 solenoids | | 2.9 (5.3) |
| Shock & vibration | Sinus 10 g, max ampl. 0.75 mm, 10-2000 Hz Shock 30 g, half sinus 11ms | |
| Electromagnetic compatibility (EMC) | DIN EN 61000-4-2 DIN EN 61000-4-3 DIN EN 61000-4-4 DIN EN 61000-4-5 DIN EN 61000-4-6 DIN EN 61000-4-8 | |
| | Data Sheet | Type |
| General information | GI_0060 | Products and operating conditions |
| Coil types / Connectors | C_8007 / K_8008 | |
| Mounting interface | SMT_0019 | Size 06 |
| Spare parts | SP_8010 | |
| Subplates | SP_0002 | DP*-06 |

Ordering Code

PRM9-06 / - -

Proportional Directional Control Valve, with Digital Onboard Electronics and Internal Feedback

Valve size

Spool symbols

see the table „Spool Symbols“

Nominal flow rate at $\Delta p = 10$ bar (145 PSI)

flow 5 l/min (1.3 GPM)

05

flow 8 l/min (2.1 GPM)

08

flow 15 l/min (4.0 GPM)

15

flow 30 l/min (7.9 GPM)

30

Nominal solenoid supply voltage

24V DC

24

Surface treatment
zinc-coated (ZnNi), ISO 9227 (520 h)

Seals
NBR
FPM (Viton)

No designation
V

A
B

Installation side of position transducer

spool position transducer at side of port „A“
spool position transducer at side of port „B“

Standard installation side of position transducer acc. of Spool Symbols table,
other version consult with factory for their feasibility and availability

Model

E02502

OBE, spool position transducer

E04502

OBE, spool position transducer and external feedback

E02502-CA

OBE CANopen, spool position transducer

E04502-CA

OBE CANopen, spool position transducer and external feedback

- For proportional valves with two solenoids, one solenoid must be de-energized before the other solenoid can be charged.
- Mounting bolts M5 x 45 DIN 912-10.9 or studs must be ordered separately. Tightening torque is 8.9+1 Nm (6.56+0.7 lbf.ft).
- Besides the shown, commonly used valve versions other special models are available.
- Contact our technical support for their identification, feasibility and operating limits.

Spool Symbols

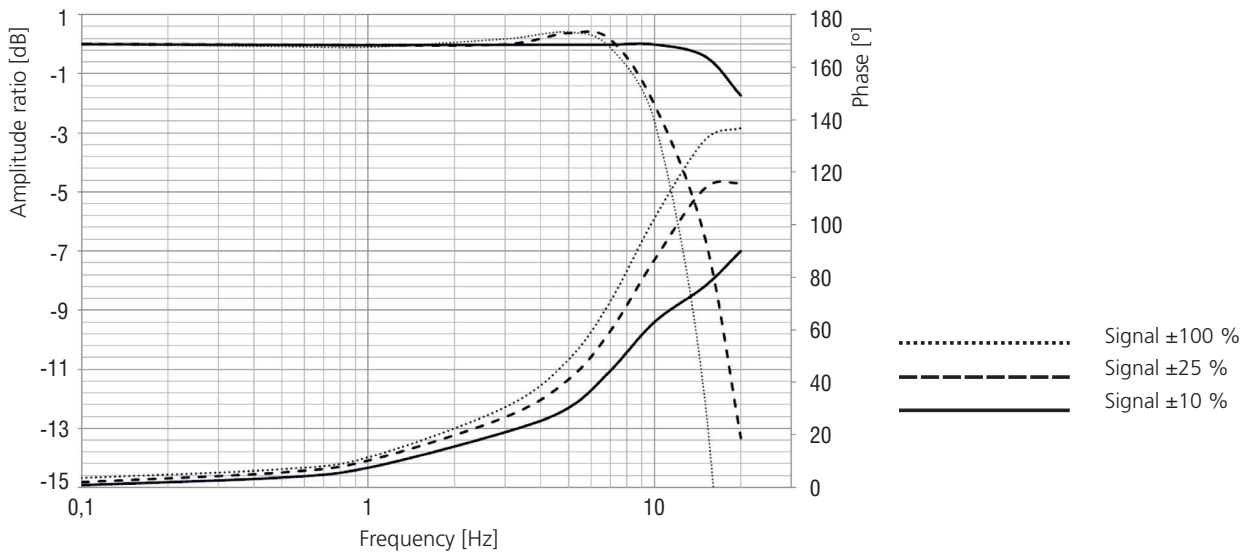
| Type | Symbol | Type | Symbol |
|------|--------|------|--------|
| 2Z51 | | 3Z11 | |
| 2Z11 | | | |
| 2Y51 | | 3Y11 | |
| 2Y11 | | | |

Technical Data of Proportional Directional Control Valve

| Solenoid data | | |
|-----------------------------|---|-----|
| Type of coil | V | 24 |
| Limiting current | A | 2.4 |
| Resistance at 20 °C (68 °F) | Ω | 3.8 |

| Electronics Data | | |
|--|-----|---|
| Supply voltage with polarity inversion protection | V | 19.2...24...28 |
| Input | | |
| Command signal (according to customer setting) | | ±10 V; 5±5 V; 0...10 V; 0...24 V; 12±12 V; ±10 mA; 12±8 mA; 0...20 mA; 4...20 mA |
| External feedback signal (according to customer setting) | | ±10 V; 0...10 V; 0...Uref; Uref/2 ± Uref; ±10 mA; 0...20 mA; 4...20 mA |
| Output | | |
| Spool position of monitoring signal | V | ±10 |
| Output current to solenoids | A | 2x PWM output stages up to 4 A |
| Resolution of the A/D converter | bit | 12 |
| PWM frequency | kHz | 18 |
| Cycle time | μs | 200 |
| Parameter setting: By PRM9 parametrization software. Connection via USB-A to μ-USB cable | | |

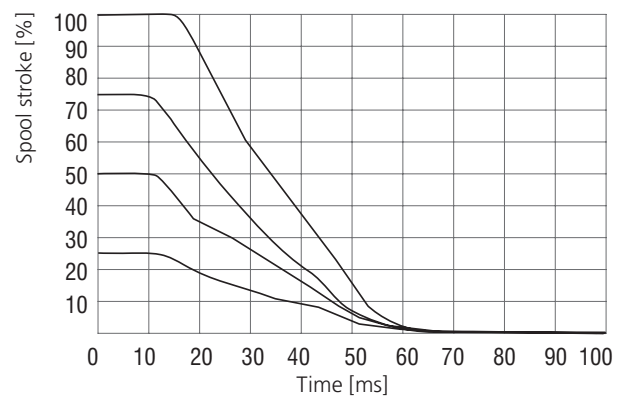
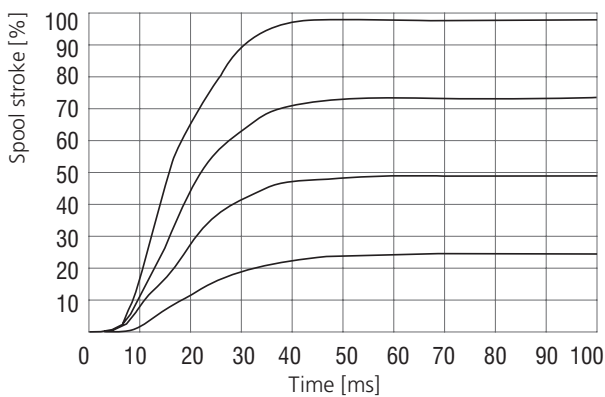
Frequency Response closed position loop, for E02S02 model



Characteristics measured at $v = 32 \text{ mm}^2/\text{s}$ (156 SUS)

Step response

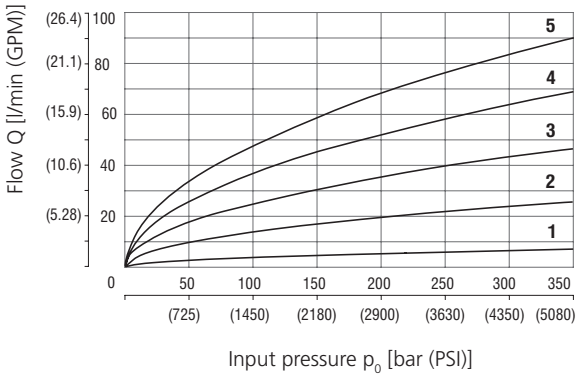
- E02S02 model only (internal position feedback)



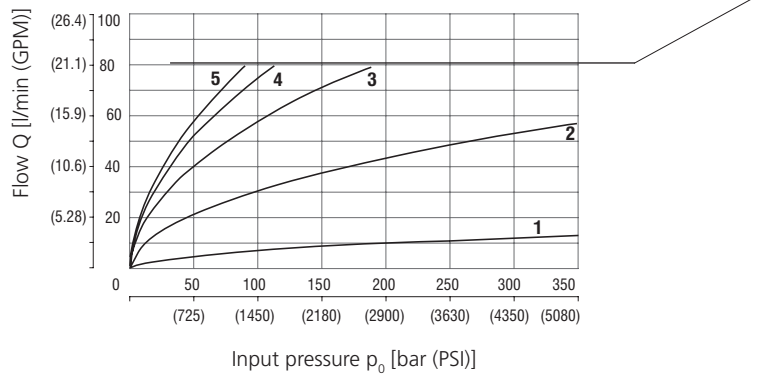
Characteristics measured at $v = 32 \text{ mm}^2/\text{s}$ (156 SUS)

Operating limits: Flow direction $P \rightarrow A / B \rightarrow T$ or $P \rightarrow B / A \rightarrow T$
 - E02S02 model only

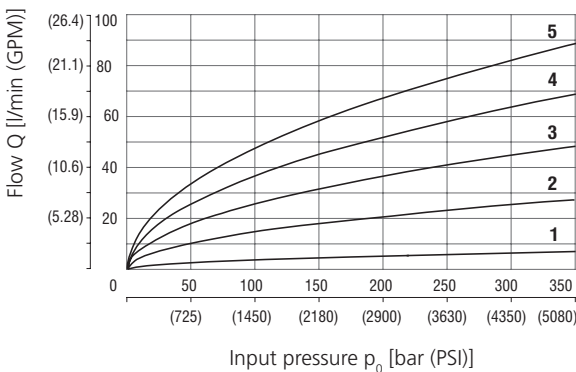
Z11/15 Nominal flow 15 l/min (4.0 GPM)



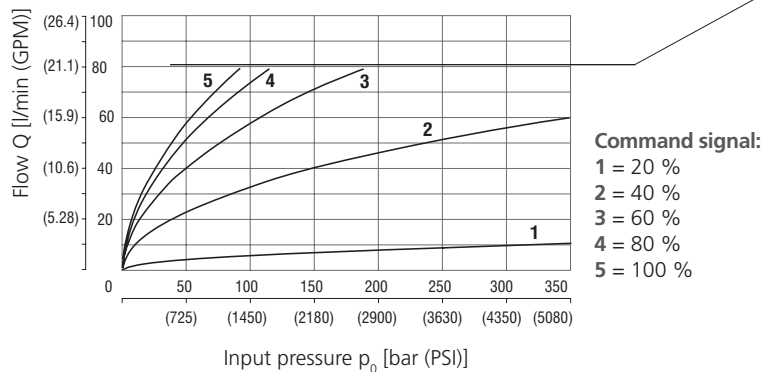
Z11/30 Nominal flow 30 l/min (7.9 GPM)



Y11/15 Nominal flow 15 l/min (4.0 GPM)

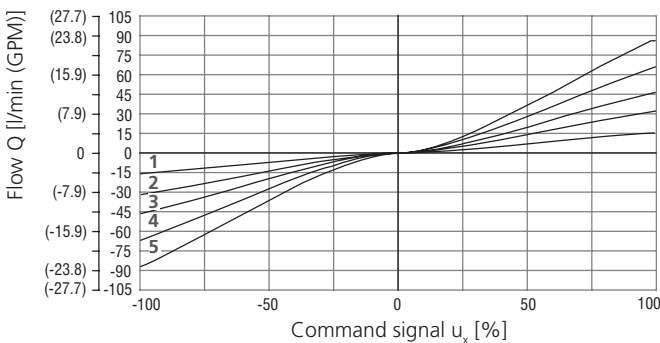


Y11/30 Nominal flow 30 l/min (7.9 GPM)

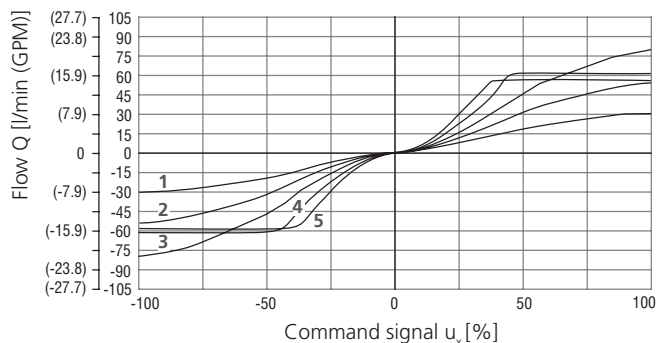


Flow characteristics: Flow direction $P \rightarrow A / B \rightarrow T$ or $P \rightarrow B / A \rightarrow T$
 - E02S02 model only

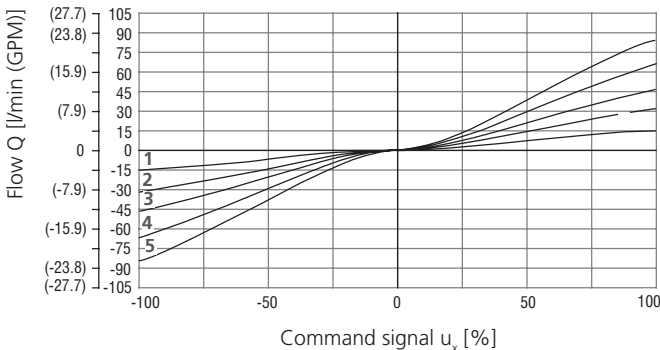
Z11/15 Nominal flow 15 l/min (4.0 GPM) at $\Delta p = 10 \text{ bar}$ (145 PSI)



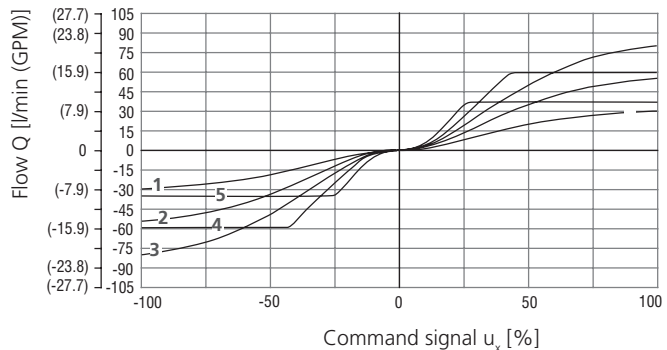
Z11/30 Nominal flow 30 l/min (7.9 GPM) at $\Delta p = 10 \text{ bar}$ (145 PSI)



Y11/15 Nominal flow 15 l/min (4.0 GPM) at $\Delta p = 10 \text{ bar}$ (145 PSI)



Y11/30 Nominal flow 30 l/min (7.9 GPM) at $\Delta p = 10 \text{ bar}$ (145 PSI)



Δp = Valve pressure differential
 (input pressure p_0 minus load pressure and return pressure p_r)

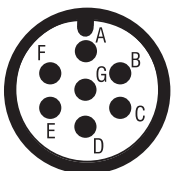
| | | | |
|---|---------------------------------------|---|------------------------------------|
| 1 | $\Delta p = 10 \text{ bar}$ (145 PSI) | 4 | $p_0 = 200 \text{ bar}$ (2900 PSI) |
| 2 | $p_0 = 50 \text{ bar}$ (725 PSI) | 5 | $p_0 = 350 \text{ bar}$ (5076 PSI) |
| 3 | $p_0 = 100 \text{ bar}$ (1450 PSI) | | |

Factory Settings

| Item | Model | | | | | | | |
|-------------------------------------|----------|-----------|----------|-----------|-----------|-----------|-----------|-----------|
| | E02S02 | | E04S02 | | E02S02-CA | | E04S02-CA | |
| | 1 Magnet | 2 Magnets | 1 Magnet | 2 Magnets | 1 Magnet | 2 Magnets | 1 Magnet | 2 Magnets |
| Command signal | 0...10 V | ±10 V | 0...10 V | ±10 V | 0...10 V | ±10 V | 0...10 V | ±10 V |
| Signal external feedback | - | - | 0...10 V | | - | - | 0...10 V | |
| Spool position of monitoring signal | 0...10 V | ±10 V | 0...10 V | ±10 V | 0...10 V | ±10 V | 0...10 V | ±10 V |

Connectors

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| Main supply connector 6+PE MIL (EN 175201-804) | | Ordering No.: 40375000 |
|--|----------------|-------------------------------|
| PIN | Technical data | |
| A | Supply 24 V | |
| B | GND (Supply) | |
| C | GND (Monitor) | |
| D | INPUT | |
| E | GND (Input) | |
| F | Monitor | |
| G | PE | |

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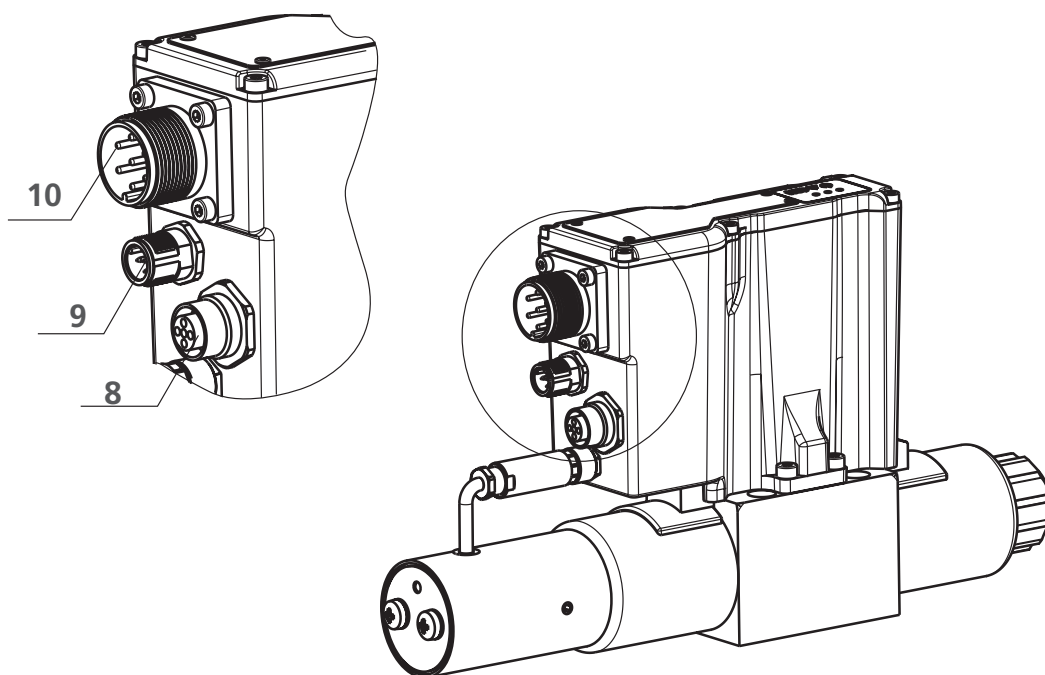


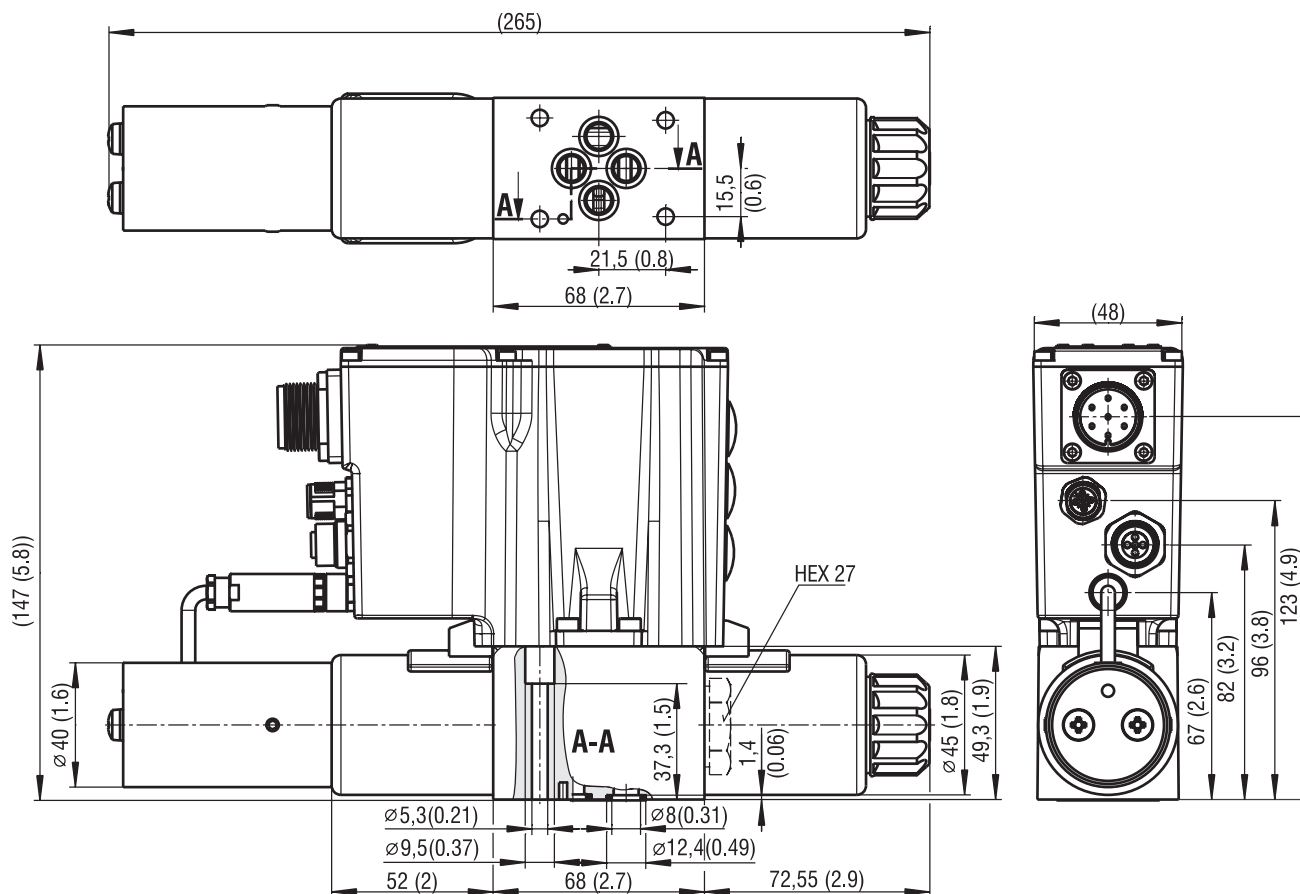
| Connector M12x1, plug (5-pol, A-Code), CANopen (optional) | | Ordering No.: 33997300 |
|---|----------------|-------------------------------|
| PIN | Technical data | |
| 1 | n.c. | |
| 2 | n.c. | |
| 3 | CAN GND | |
| 4 | CAN HIGH | |
| 5 | CAN LOW | |

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| Connector M12x1, socket (5-pol, A-Code), external feedback (optional) | | Ordering No.: 31614900 |
|---|----------------|-------------------------------|
| PIN | Technical data | |
| 1 | Supply 24 V | |
| 2 | Signal | |
| 3 | GND | |
| 4 | n.c. | |
| 5 | n.c. | |





- 1 Solenoid a
- 2 Solenoid b
- 3 Manual override
- 4 Position sensor
- 5 4 mounting holes
- 6 Solenoid fixing nut
- 7 Square ring 9.25x1.68 (5. pcs.), supplied in delivery pack
- 8 Connector M12x1, socket (5-pol, A-Code), external feedback (optional)
- 9 Connector M12x1, plug (5-pol, A-Code), CANopen (optional)
- 10 Main supply connector 6+PE MIL (EN 175201-804)
- 11 Aluminium housing with integrated digital electronics
- 12 μ -USB connection
- 13 Encoder Baud Rate (optional)
- 14 Encoder Node-ID (optional)
- 15 Name plate
- 16 Status LEDs

