

# Repair Kits Size I & II

<b>Repair Kits &amp; Parts-Size I</b>			<b>Repair Kits &amp; Parts-Size II</b>		
<i>(See page 3 for GT Series)</i>					
<b>Rubber Seal Repair Kit</b>	<b>Qty</b>	<b>Ref No</b>	<b>Rubber Seal Repair Kit</b>	<b>Qty</b>	<b>Ref No</b>
<b>(GS Series) R432008630</b>			<b>(GS Series) R432008631</b>		
Solenoid O-Ring	4	16	Solenoid O-Ring	4	16
Packing O-Ring	2	37	Packing O-Ring	2	37
Piston Seal	2	35	Piston Seal	2	35
O-Ring for Air Spring Return	1	38	O-Ring for Air Spring Return	1	38
Gasket End Cover	2	33	Gasket End Cover	2	33
Subbase Gasket (new style)	1	2	Subbase Gasket (new style)	1	2
Grease (2 Grams)	1	—	Grease (2 Grams)	2	—
Subbase Gasket (old style)	1	2	Subbase Gasket (old style)	2	2
<b>Complete Std. Solenoid-Sizes I-IV (III &amp; IV: Oct. '92 and later)</b>			<b>Complete Std. Solenoid - Sizes HV (III &amp; IV: Oct. '92 and later)</b>		
120VAC R432015466	As Req.	5,7-15	120VAC R432015466	As Req.	5,7-15
240VAC R432015467	As Req.	5,7-15	240VAC R432015467	As Req.	5,7-15
12VDC R432015468	As Req.	5,7-15	12VDC R432015468	As Req.	5,7-15
24VDC R432015469	As Req.		24VDC R432015469	As Req.	
24VAC R432015470	As Req.		24VAC R432015470	As Req.	
<b>Std. Coil Only—Sizes I-IV (III &amp; IV: Oct. '92 &amp; later)</b>			<b>Std. Coil Only - Sizes I-IV (III &amp; IV: Oct. '92 &amp; later)</b>		
120VAC R432011985	As Req.	7	120VAC R432011985	As Req.	7
240VAC R432011986	As Req.		240VAC R432011986	As Req.	
12VDC R432011988	As Req.		12VDC R432011988	As Req.	
24VDC R432011989	As Req.		24VDC R432011989	As Req.	
24VAC R432011990	As Req.		24VAC R432011990	As Req.	
<b>Std. Operator Only R432008909 - Sizes I-IV (III &amp; IV: Oct. '92 &amp; later)</b>			<b>Std. Operator Only P28197 - Sizes I-IV (III &amp; IV: Oct. '92 &amp; Later)</b>		
	As Req.	9-15		As Req.	9-15
<b>Explosion Proof Operators</b>			<b>Explosion Proof Operators</b>		
120VAC R432008525	As Req.	5,7-15	120VAC R432008525	As Req.	5,7-15
24VDC R432008526	As Req.	5,7-15	24VDC R432008526	As Req.	5,7-15
240VAC R432008527	As Req.	5,7-15	240VAC R432008527	As Req.	5,7-15
<b>Coil Only</b>			<b>Coil Only</b>		
		7			7
120VAC R432013760	As Req.		120VAC R432013760	As Req.	
240VAC R432013761	As Req.		240VAC R432013761	As Req.	
<b>Quick Release Valve Kit R432008632</b>			<b>Quick Release Valve Kit R432008632</b>		
Insert	2	26a	Insert	2	26a
Quick Release Valve Cover	4	26	Quick Release Valve Cover	4	26
Quick Release Valve Diaphragm	2	28	Quick Release Valve Diaphragm	2	28
O-Ring Cover	4	27	O-Ring Cover	4	27
Grease (2 Grams)	1	—	Grease (2 Grams)	1	—
Seat	3	29	Seat	3	29
O-Ring for Seat	2	30	O-Ring for Seat	2	30
<b>Return Spring 8960499004</b>	1	45	<b>Return Spring 8965157404</b>	1	45
<b>Solenoid/Air Pilot Piston Kit R432008560</b>			<b>Solenoid/Air Pilot Piston Kit R432008561</b>		
Piston Seal	1	35	Piston Seal	1	35
Sleeve O-Ring	1	37	Sleeve O-Ring	1	37
Grease ( 2 Grams)	1	—	Grease ( 2 Grams)	1	—
<b>Std. Solenoid Plunger Kit R432015687</b>			<b>Std. Solenoid Plunger Kit R432015687</b>		
<b>Sizes I-IV (III &amp; IV: Oct '92 and Later)</b>	1	11-14	<b>Sizes I-IV (III &amp; IV: Oct '92 and Later)</b>	1	11-14
<b>Solenoid Nut Kit (Old Style: Plastic) 8994702802</b>			<b>Solenoid Nut Kit (Old Style: Plastic) 8994702802</b>		
	As Req.	5		As Req.	5
<b>Solenoid Nut Kit (New Style: Metal) R432008975</b>			<b>Solenoid Nut Kit (New Style: Metal) R432008975</b>		
	As Req.	5		As Req.	5
<b>Mounting Bolt and Body Screw Kit R432008784</b>			<b>Mounting Bolt and Body Screw Kit R432008785</b>		
Solenoid Mtg. Screws	2	3	Solenoid Mtg. Screws	2	3
Body to Subbase Mtg. Bolts	4	1	Body to Subbase Mtg. Bolts	4	1
O-Rings Solenoid to Saddle Cover	2	16	O-Rings Solenoid to Saddle Cover	2	16
Saddle Cover Mtg. Screws	3	19	Saddle Cover Mtg. Screws	3	19
End Cover Screws	4	31	End Cover Screws	4	31

# Repair Kits Size III & IV

<b>Repair Kits &amp; Parts - Size III</b>			<b>Repair Kits &amp; Parts - Size IV</b>		
<b>Rubber Seal Repair Kit R432015773</b>	<b>Qty</b>	<b>Ref. No.</b>	<b>Rubber Seal Repair Kit R432015774</b>	<b>Qty</b>	<b>Ref. No.</b>
Piston O-Ring	2	35	Piston O-Ring	2	35
Packing O-Ring	2	37	Packing O-Ring	2	37
Common Pilot Gasket	1	22	Common Pilot Gasket	1	22
Multi-Function Gasket	2	21	Multi-Function Gasket	2	21
Subbase Gasket	1	2	Subbase Gasket	1	2
Flow Channel Gasket (new & old style)	1	25	Flow Channel Gasket (new & old style)	1	25
Quick Release Gasket (GA series only)		—	Quick Release Gasket (GA series only)		—
O-Ring for Spring Return Piston			O-Ring for Spring Return Piston		
Plus contents of QRV Kit R432008681	1	38	Plus contents of QRV Kit R432008681	1	38
<b>Complete Std Solenoid or Coil Only (Oct. '92 &amp; later) Size I&amp;II Listing Coil Only</b>			<b>Complete Std Solenoid or Coil Only (Oct. '92 &amp; later) Size I&amp;II Listing Coil Only</b>		
120VAC R432015417	1		120VAC R432015417	1	7
240VAC R432015418	1		240VAC R432015418	1	
12VDC R432030367	1		12VDC R432030367	1	
24VDC R432015419	1		24VDC R432015419	1	
	As Req.	9-15		As Req.	9-15
<b>Explosion Proof Operators</b>			<b>Explosion Proof Operators</b>		
120VAC R432008525	As Req.	5 7-15	120VAC R432008525	As Req.	5, 7-15
24VDC R432008526	As Req.	5 7-15	24VDC R432008526	As Req.	5, 7-15
240VAC R432008527	As Req.	5 7-15	240VAC R432008527	As Req.	5, 7-15
<b>Coil Only</b>			<b>Coil Only</b>		
		7			7
120VAC R432013760	As Req.		120VAC R432013760	As Req.	
240VAC R432013761	As Req.		240VAC R432013761	As Req.	
<b>Quick Release Valve Kit R432008681</b>			<b>Quick Release Valve Kit R432008681</b>		
Quick Release Valve Insert	2	29	Quick Release Valve Insert	2	29
Quick Release Valve Cover	2	26	Quick Release Valve Cover	2	26
Quick Release Valve Cover O-Ring	2	27	Quick Release Valve Cover O-Ring	2	27
Quick Release Insert O-Ring	2	30	Quick Release Insert O-Ring	2	30
Quick Release Valve Diaphragm	2	28	Quick Release Valve Diaphragm	2	28
<b>Return Spring Kit R432008887</b>			<b>Return Spring Kit R432008888</b>		
Seat	2	44	Seat	1	44
Spring	1	45	Spring	1	45
Spring	1	46	Spring	1	46
<b>Solenoid/Air Pilot Piston Kit R432008658</b>			<b>Solenoid/Air Pilot Piston Kit R432008658</b>		
Piston	1	36	Piston	1	36
Piston O-Ring	1	35	Piston O-Ring	1	35
Piston Cylinder Insert	1	34	Piston Cylinder Insert	1	34
Packing O-Ring	1	37	Packing O-Ring	1	37
End Cover Gasket	1	33	End Cover Gasket	1	33
Dow Corning Grease (2 grams)	1	—	Dow Corning Grease (2 grams)	1	—
<b>Std Solenoid Plunger Kit R432011919 (Prior to Oct. '92)</b>			<b>Std Solenoid Plunger Kit R432011919 (Prior to Oct. '92)</b>		
Armature Assembly	1	11-14	Armature Assembly	1	11-14
<b>Solenoid Nut R432030337 (Prior to Oct. '92 &amp; Later)</b>			<b>Solenoid Nut R432030337 (Prior to Oct. '92 &amp; Later)</b>		
	As Req	5		As Req	5
<b>Solenoid Nut Kit R432008975 (Prior to Oct. '92 &amp; Later)</b>			<b>Solenoid Nut R432008975 (Prior to Oct. '92 &amp; Later)</b>		
	As Req	5		As Req	5
<b>Mounting Bolt &amp; Body Screw Kit R432008799</b>			<b>Mounting Bolt &amp; Body Screw Kit R432008800</b>		
Solenoid Mtg Screws	2	3	Solenoid Mtg Screws	2	3
Body to Subbase Mtg	4	1	Body to Subbase Mtg	4	1
O-Rings Solenoid to Saddle Cover	2	16	O-Rings Solenoid to Saddle Cover	2	16
Saddle Cover Mtg Screws	3	19	Saddle Cover Mtg Screws	3	19
End Cover Screws	4	31	End Cover Screws	4	31