

# Taskmaster® Pneumatic Cylinder

Installation and Service Information

**Rexroth**  
Bosch Group

## Repair Kits and Parts

### ROD CARTRIDGE KIT (see Note 1)

Bore	Rod Size	Part Number	
1-1/2, 2 & 2 1/2"	5/8	R432015242	(Std.)
		R432013557	(Viton)
3-1/4 & 4	1	R432015245	(Std.)
		R432015482	(Viton)
5	1	R432014626	(Std*)
	1-3/8	R432014630	(Std*)
6	1-3/8	R432014637	(Std*)
	1-3/4	R432014641	(Std*)

### ROD CARTRIDGE KIT (see Note 2)

Description	Part Number
1 1/2" bore, 5/8" rod, cushion @2	R434001403
1 1/2" bore, 5/8" rod, non-cushioned	R434001375
2" bore, 5/8" rod, cushion @2	R434001396
2" bore, 5/8" rod, non-cushioned	R434001394
2 1/2" bore, 5/8" rod, cushion @2	R434001366
2 1/2" bore, 5/8" rod, non-cushioned	R434004054
3 1/4" bore, 1" rod, cushion @2	R434001367
3 1/4" bore, 1" rod, non-cushioned	R434001368
4" bore, 1" rod, cushion @2	R434001370
4" bore, 1" rod	R434001371

### CUSHION KIT (see Note 1)

Description	Part Number
1-1/2"	R432009056
2, 2-1/2"	R432015238
3-1/4", 4"	R432015240
5"	R432014608
6"	R432014610

### CYLINDER LUBE GREASE

Description	Part Number
5 oz. tube	R431001590

(The cylinder is pre-lubricated at the factory. However, when replacing seals, lubricate all rubber parts with cylinder lube grease.)

### PISTON & TUBE SEAL KITS

#### Standard Cylinders (repairs all versions)

Bore	Part No. (std.) Tube seals	Part No. Viton Tube seals
1-1/2"	R432015250	R432008802
2"	R432015256	R432008753
2-1/2"	R432015263	R432008550
3-1/4"	R432015269	R432015270
4"	R432015279	R432015280
5"	R432014614	
6"	R432014620	

### PISTON & TUBE SEAL KITS

#### Magnetic (original version only)

Includes tube seals, piston seals and piston wear strip.

Bore	Part Number
1-1/2"	R432015637
2"	R432015643
2-1/2"	R432015648
3-1/4"	R432015654
4"	R432015659

### MAGNETIC PISTON KIT \*

Bore	Part Number
1-1/2	R432015636
2	R432015642
2-1/2	R432015647
3-1/4	R432015653
4	R432009771

\*Replacement only, for orig. design TaskMaster. Includes Magnetic piston, followers, seals and magnets.

### PISTON KITS

(see Note 3)

Bore	Part Number
1-1/2	R432009715
2	R432009728
2-1/2	R432009744
3-1/4	R432009760
4	R432009771

Note 1: For Part number starting with "P". Also "TM" or "R" date code later than L10-00 or 00W41.

Note 2: For part no. starting with "TM" with date code of L09-00 or before, standard seals, with ports @1.

Note 3: For part numbers starting with "TM" or "R" with date code later than L10-00 or 00W41.