

# GENUINE GRACO PARTS AND ACCESSORIES

## 246918 Repair Kit

For repairing 3:1 ratio Fire-Ball<sup>®</sup> 225 Oil Pumps



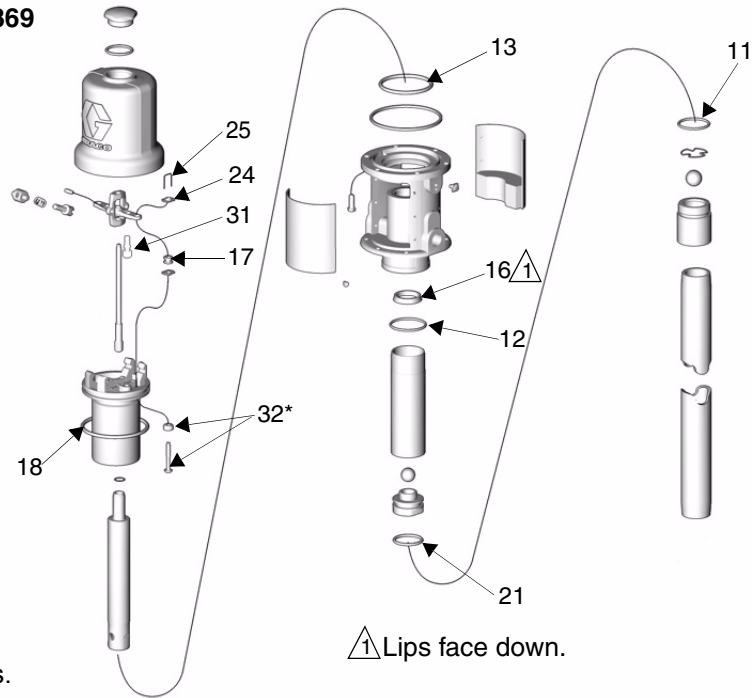
### Important Safety Instructions

Read all warnings and instructions in manual 309869. Save those instructions.

406581C

See the Air Motor Piston and Cylinder Repair section in Graco manual 309869 for instructions.

Ref. No.	Description	Qty.
11	PACKING, o-ring	1
12	PACKING, o-ring	1
13	PACKING, o-ring	1
16	PACKING, block	1
17	GROMMET, lower valve	2
18	PACKING, o-ring	1
21	PACKING, o-ring	1
24	NUT, valve	4
25	WIRE, lock	2
31	POPPET, valve	2
32	POPPET, valve	2
15E796*	TOOL, gap adjustment (not shown)	1



\*Use gap adjustment tool 15E796 to ensure correct gap setting for poppets.

△ Lips face down.

Graco Inc. P.O. Box 1441 Minneapolis, MN 55440-1441

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