

Viscount® II 5000 Hydraulic-Powered Pumps

- More durable than ever before with improved longer-life packings and stronger design
- Higher pump pressure and flow performance handles a broader range of paints and coatings
- Improved serviceability means fewer parts, faster repairs and lower overall maintenance and ownership costs
- Uses efficient, clean and quiet hydraulic power

Viscount II
pumps for
durability,
power and
reliability under
tough working
conditions

This heavy duty hydraulic pump is designed for continuous operation. The motor is designed for more than 10 million cycles of life. It provides reliable, clean and quiet operation. There is no stoppage due to ice build-up as is common with compressed air-powered motors.

Typical Fluids Handled

- Solventborne paints
- Polyurethane top coats
- Epoxy primers

Typical Applications

- Multiple airless gun supply pump in outdoor portable applications
- Multiple airless gun supply pump in factory operations with limited compressed air supplies

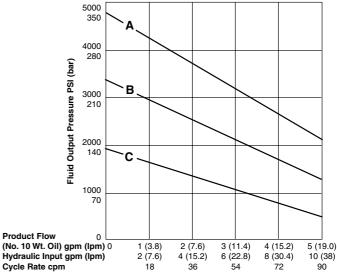


Technical Specifications

Max. fluid working pressure 345 bar (34.5 MPa)
Max. hydraulic input pressure 99 bar (9.9 MPa)
Fluid flow at 60 cpm
Oil flow at 60 cpm
Hydraulic motor piston
effective area 4.9 in. ² (31.6 cm ²)
Stroke length 4.75 in. (120 mm)
Displacement pump effective area 1.4 in.2 (9 cm²)
Max. pump operating temperature 82°C
Noise level at 25 cpm 88 $dB(A)$
Sound power level at 25 cpm 103 dB(A)
Hydraulic oil inlet
Fluid inlet 2" npt(f)
Fluid outlet
Instruction manual
Pump and lower displacement pump 308-353
Motor (235-345)

Teflon® is a registered trademark of Du Pont. Severe Duty™ is a trademark of Graco Inc.

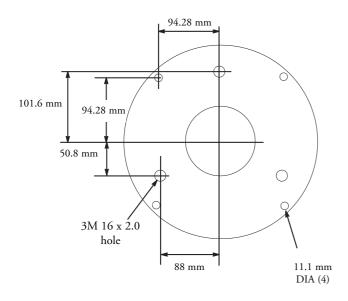
Performance Chart for Viscount II 5000



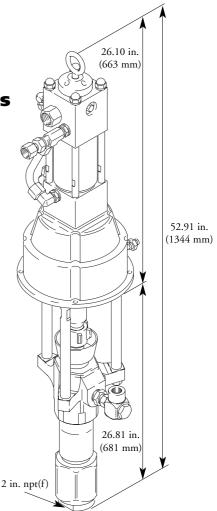
Key: A = 99 bar Input Pressure B = 70 bar Input Pressure C = 40 bar Input Pressure

Performance tested in no. 10 weight motor oil 65 cp at 20° C

Mounting Hole Layout



Dimensions



form No. 305-718 E Rev. AA 5/97

Ordering Information for Viscount II 5000

— Order number includes motor and pump lower assembly —

237-290	
236-466	
CST	
237-163	
Leather/Teflon (backup)	
237-164	
Teflon	
237-165	
UHMWPE/Leather	
237-709	
UHMWPE/Teflon	
	236-466 CST 237-163 Leather/Teflon (backup) 237-164 Teflon 237-165 UHMWPE/Leather 237-709

188-087: Hydraulic Piston Assembly

223-654: Repair Kit

SERVICE PARTS INFORMATION

Pump Lower Part Nos.	236-466	
Displacement Rod	189-316	
Construction	Stainless Steel	
Cylinder	189-383	
Construction	Stainless Steel	
Intake Valve (order separate part numbers)		
Intake Ball	108-001	
Intake Valve Seat	236-587	
Piston Valve (order separate part numbers)		
Piston Ball	100-400	
Seat	189-497	

Form No. 305-718 E Rev. AA 5/97

Accessories

Hydraulic Supply Line Hose

Maximum working pressure: 140 bar (14.0 MPa). ID: 1/2" Coupled: 1/2" npt(m) x 3/4-16 SAE 37° flare(f), 90° swivel elbow, grounded.

180-090 Length: 0.9 m **180-093** Length: 1.8 m

Hydraulic Return Line Hose

Maximum working pressure: 105 bar (10.5 MPa). ID: 5/8" Coupled: 3/4 npt(m) x 7/8-14 SAE 37° flare(f), 90° swivel elbow, grounded.

180-091 Length: 0.9 m **180-092** Length: 1.8 m

102-644 Shut-off Valve

For hydraulic supply or return line; 3/4" npt(f).

Graco-Approved Hydraulic Fluid

169-236 19 litre **207-428** 3.8 litre

222-916 Suction Kit

Connect to pump fluid intake, to draw fluid from a 200 litre drum. Includes hose, tube and fittings.

184-545 Pump Extension Tube (Carbon Steel)

Screws into fluid intake, to make a drum-length pump.

206-221 Wall Mount Brackets

Mounts pump to a wall.

222-955 Anti-Seize Lubricant

Prevents parts from seizing, making disassembly easier. Required lubricant for threads and mating faces of displacement rod, piston ball guide, and piston seat housing. Can size: 16 oz. (454 gram).

237-569 Grounding Wire

Length: 7.6 mm. 12 gauge (1.5 mm²).

Fluid Drain Valve (Carbon Steel)

Maximum working pressure: 350 bar (35.0 MPa). Open to relieve fluid pressure in hose and gun/valve.

210-657 1/4" npt(mbe) **210-658** 3/8" npt(mbe) **210-659** 1/4" npt x 3/8" np

210-659 1/4" npt x 3/8" npt(mbe)

238-620 Fluid Filter (Carbon Steel)

Maximum working pressure: 350 bar (35.0 MPa).

Filters fluid and dampens fluid surges to the gun. SST screen: 250 micron (60 mesh). Outlets: 3/4" npt(f) inlet, 3/8" npt(f) and 1/2" npt(f). Includes drain valve (210-658). To mount directly to pump fluid outlet, use 3/4" npt fitting 184-470.

Stainless Steel Filter Screens

For use with Fluid Filter (214-625).

3 Pak	25 Pak	
238-435	238-436	595 micron (30 mesh)
238-437	238-438	250 micron (60 mesh). Standard.
238-439	238-440	149 micron (100 mesh)
238-441	238-442	75 micron (200 mesh)

Grounded Nylon Hose

Maximum working pressure: 210 bar (21.0 MPa).

Part No.	ID	Length	Thread Size
214-700	3/16" (5 mm)	20.6 m	1/4" npsm(f)
214-701	3/16" (5 mm)	0.9 m	1/4" npsm(f) x
			1/4" npt(m)
223-540	1/4" (6.3 mm)	7.5 m	1/4" npsm(f)
223-541	1/4" (6.3 mm)	15 m	1/4" npsm(f)
214-703	3/8" (9.5 mm)	7.5 m	3/8" npt(m)
214-705	3/8" (9.5 mm)	15 m	3/8" npt(m)
214-920	3/8" (9.5 mm)	30 m	3/8" npt(m)

Graco is registered to I.S. EN ISO 9001. Any and all specifications contained herein are subject to change without notice.



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