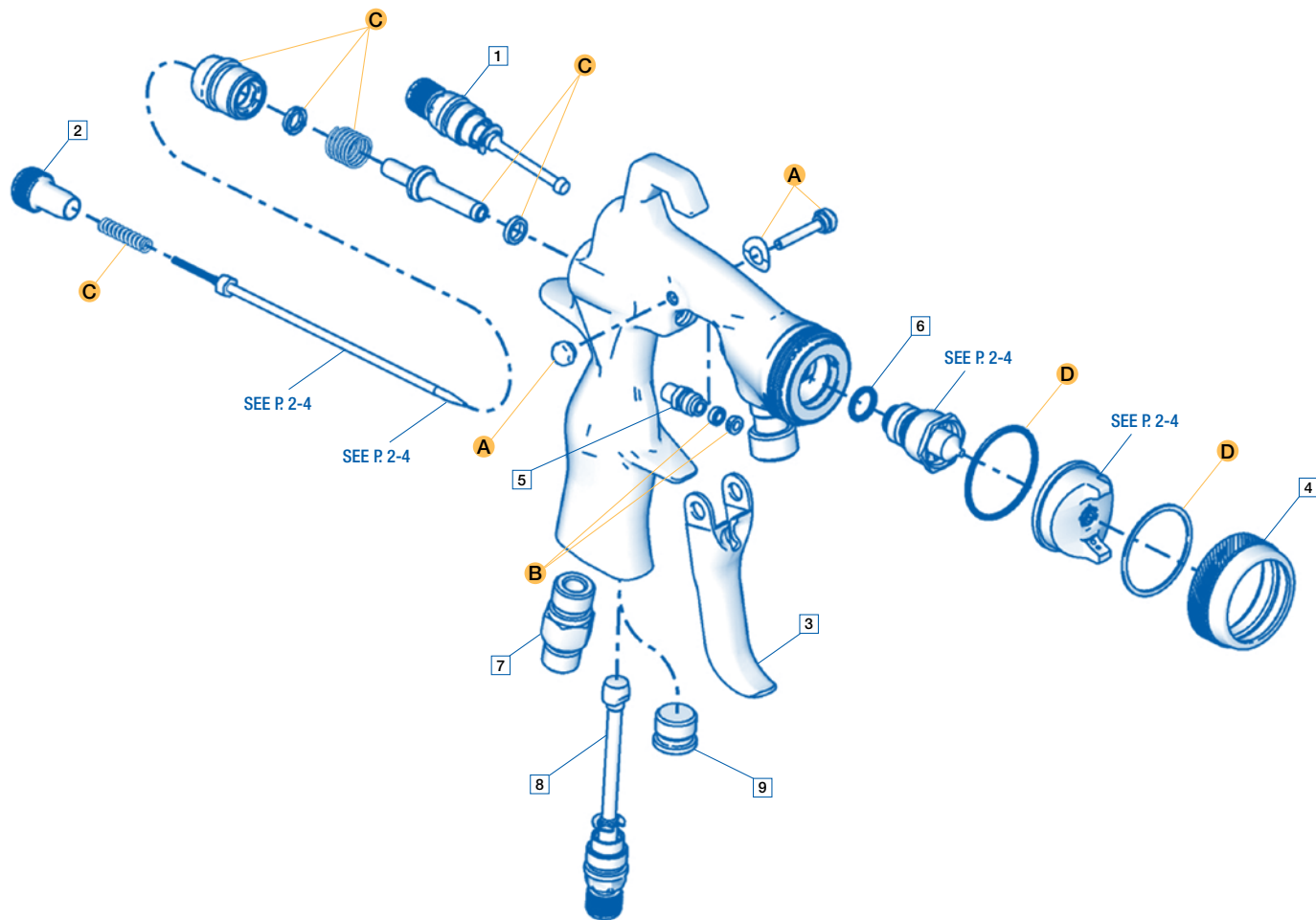




# AirPro™ Air Spray Gun Parts



Part Number	Description	Description
1	289796 VALVE, air control assembly	A Included in Trigger Repair Kit 289143 (contains 5 of each part).
2	289097 VALVE, fluid control	B Included in Needle Packing Repair Kit 289455 (contains 5 of each part).
3	289140 TRIGGER, gun	C Included in Air Valve Repair Kit 289407.
4	289079 RING, retaining	D Included in Air Valve Repair Kit 289791 (contains 5 of each part).
5	289793 NUT	see p. 2-4 NEEDLE, assembly
6	111457 PACKING, o-ring	see p. 2-4 TIP, needle
7	289451 FITTING, air inlet	see p. 2-4 NOZZLE, fluid, pressure feed
8	289142 VALVE, assembly, air inlet	see p. 2-4 AIRCAP, assembly (includes D)
9	289452 NUT, air plug (not assembled)	

For more information visit [www.graco.com/finishing](http://www.graco.com/finishing) or call 1-877-844-7226

## Versatile Product Line

Offered in three air spray technologies to fit the needs of your environment, Graco's AirPro gun has the versatility and flexibility to accommodate a variety of spraying needs.

## AirPro Spray Gun



HVLP



COMPLIANT



CONVENTIONAL

	Good	Better	Best
<b>FINISH QUALITY</b>	Good	Better	Best
<b>TRANSFER EFFICIENCY</b>	High	High	Medium
<b>FLUID FLOW</b>	Low	Medium	High
<b>AIR FLOW</b>	High	Low	Low

## AirPro Cross Reference for XT Guns

### Pressure Feed Guns General Metal Spray Guns

XT Part Number	Spray Type	Nozzle in (mm)	AirPro Part Number	AirPro Aircap Kit	AirPro Needle/Nozzle Kit	AirPro Needle Tip Kit (5 pack)
N/A	Conventional	0.020 (0.5)	<b>288726</b>	289773	289458	289350
234636	Conventional	0.030 (0.8)	<b>288929</b>	289773	289459	288183
234637	Conventional	0.042 (1.1)	<b>288930</b>	289773	289460	288184
234638	Conventional	0.055 (1.4)	<b>288931</b>	289773	289462	288185
234639	Conventional	0.070 (1.8)	<b>288932</b>	289774	289464	288185
234640	Conventional	0.086 (2.2)	<b>288933</b>	289066	289466	289004
234641	Conventional	0.110 (2.8)	<b>288934</b>	289069	289467	289007
N/A	HVLP	0.020 (0.5)	<b>288935</b>	289041	289458	289350
234647	HVLP	0.030 (0.8)	<b>288936</b>	289041	289459	288183
234648	HVLP	0.042 (1.1)	<b>288937</b>	289041	289460	288184
234649	HVLP	0.055 (1.4)	<b>288938</b>	289041	289462	288185
234650	HVLP	0.070 (1.8)	<b>288939</b>	289041	289464	288185
234651	HVLP	0.086 (2.2)	<b>288940</b>	289070	289466	289004
234652	HVLP	0.110 (2.8)	<b>288941</b>	289043	289467	289007
N/A	Compliant	0.020 (0.5)	<b>288942</b>	289042	289458	289350
234693	Compliant	0.030 (0.8)	<b>288943</b>	289042	289459	288183
234694	Compliant	0.042 (1.1)	<b>288944</b>	289042	289460	288184
234695	Compliant	0.055 (1.4)	<b>288945</b>	289042	289462	288185
234696	Compliant	0.070 (1.8)	<b>288946</b>	289042	289464	288185
N/A	Compliant	0.086 (2.2)	<b>288947</b>	289044	289466	289004
N/A	Compliant	0.110 (2.8)	<b>288948</b>	289045	289467	289007

### General Metal with Stainless Steel Tip

XT Part Number	Spray Type	Nozzle in (mm)	AirPro Part Number	AirPro Aircap Kit	AirPro Needle/Nozzle Kit	AirPro Needle Tip Kit (5 pack)
234644	Conventional	0.042 (1.1)	<b>288949</b>	289773	289461	289010
234645	Conventional	0.055 (1.4)	<b>288950</b>	289773	289463	289013
234646	Conventional	0.070 (1.8)	<b>288951</b>	289774	289465	289013
234653	HVLP	0.042 (1.1)	<b>288952</b>	289041	289461	289010
234654	HVLP	0.055 (1.4)	<b>288953</b>	289041	289463	289013
234655	HVLP	0.070 (1.8)	<b>288954</b>	289041	289465	289013
N/A	Compliant	0.042 (1.1)	<b>288955</b>	289042	289461	289010
N/A	Compliant	0.055 (1.4)	<b>288956</b>	289042	289463	289013
N/A	Compliant	0.070 (1.8)	<b>288957</b>	289042	289465	289013

## Gravity Feed Guns Without Gravity Cup

XT Part Number	Spray Type	Nozzle in (mm)	AirPro Part Number	AirPro Aircap Kit	AirPro Needle/ Nozzle Kit	AirPro Needle Tip Kit (5 pack)
234662	Conventional	0.055 (1.4)	<b>289002</b>	289773	289493	288185
234663	Conventional	0.070 (1.8)	<b>289003</b>	289773	289494	289001
234658	HVLP	0.055 (1.4)	<b>289005</b>	289771	289495	289001
234659	HVLP	0.070 (1.8)	<b>289006</b>	289771	289496	289001
234685	Compliant	0.055 (1.4)	<b>289008</b>	289772	289497	288185
234686	Compliant	0.070 (1.8)	<b>289009</b>	289772	289498	288185

## With Gravity Cup

XT Part Number	Spray Type	Nozzle in (mm)	AirPro Part Number	AirPro Aircap Kit	AirPro Needle/ Nozzle Kit	AirPro Needle Tip Kit (5 pack)
234705	Conventional	0.055 (1.4)	<b>289011</b>	289773	289493	288185
234706	Conventional	0.070 (1.8)	<b>289012</b>	289773	289494	289001
234713	HVLP	0.055 (1.4)	<b>289014</b>	289771	289495	289001
234714	HVLP	0.070 (1.8)	<b>289015</b>	289771	289496	289001
234721	Compliant	0.055 (1.4)	<b>289017</b>	289772	289497	288185
234722	Compliant	0.070 (1.8)	<b>289018</b>	289772	289498	288185

## With 3M™ PPS™ Cup

XT Part Number	Spray Type	Nozzle in (mm)	AirPro Part Number	AirPro Aircap Kit	AirPro Needle/ Nozzle Kit	AirPro Needle Tip Kit (5 pack)
234677	Conventional	0.055 (1.4)	<b>289020</b>	289773	289493	288185
234678	Conventional	0.070 (1.8)	<b>289021</b>	289773	289494	289001
234681	HVLP	0.055 (1.4)	<b>289023</b>	289771	289495	289001
234682	HVLP	0.070 (1.8)	<b>289024</b>	289771	289496	289001
234689	Compliant	0.055 (1.4)	<b>289026</b>	289772	289497	288185
234690	Compliant	0.070 (1.8)	<b>289027</b>	289772	289498	288185

## Siphon Feed Guns With Siphon Cup

XT Part Number	Spray Type	Nozzle in (mm)	AirPro Part Number	AirPro Aircap Kit	AirPro Needle/ Nozzle Kit	AirPro Needle Tip Kit (5 pack)
234717	Conventional	0.055 (1.4)	<b>289028</b>	289769	289487	288984
234718	Conventional	0.070 (1.8)	<b>289029</b>	289769	289488	288984
N/A	HVLP	0.055 (1.4)	<b>289030</b>	289435	289489	289001
N/A	HVLP	0.070 (1.8)	<b>289031</b>	289435	289490	289001
234732	Compliant	0.055 (1.4)	<b>289032</b>	289768	289491	288984
234733	Compliant	0.070 (1.8)	<b>289033</b>	289768	289492	288984



## Pressure Feed - Other Application Areas

### Automotive

XT Part Number	Spray Type	Nozzle in (mm)	AirPro Part Number	AirPro Aircap Kit	AirPro Needle/ Nozzle Kit	AirPro Needle Tip Kit (5 pack)
N/A	Conventional	0.030 (0.8)	<b>288929</b>	289773	289459	288183
N/A	Conventional	0.042 (1.1)	<b>288930</b>	289773	289460	288184
N/A	Conventional	0.055 (1.4)	<b>288931</b>	289773	289462	288185
N/A	HVLP	0.040 (1.0)	<b>289034</b>	289771	289468	288184
N/A	HVLP	0.047 (1.2)	<b>289035</b>	289771	289469	288185
N/A	HVLP	0.055 (1.4)	<b>289541</b>	289771	289495	289001
N/A	Compliant	0.040 (1.0)	<b>289036</b>	289772	289470	288184
N/A	Compliant	0.047 (1.2)	<b>289037</b>	289772	289471	288185
N/A	Compliant	0.055 (1.4)	<b>289542</b>	289772	289497	288185

### Wood

XT Part Number	Spray Type	Nozzle in (mm)	AirPro Part Number	AirPro Aircap Kit	AirPro Needle/ Nozzle Kit	AirPro Needle Tip Kit (5 pack)
N/A	Conventional	0.020 (0.5)	<b>288958</b>	288862	289472	289350
N/A	Conventional	0.030 (0.8)	<b>288959</b>	288862	289473	288183
N/A	Conventional	0.040 (1.0)	<b>289109</b>	288862	289474	288184
N/A	HVLP	0.020 (0.5)	<b>288960</b>	288864	289472	289350
N/A	HVLP	0.030 (0.8)	<b>288961</b>	288864	289473	288183
N/A	HVLP	0.040 (1.0)	<b>289110</b>	288864	289474	288184
N/A	Compliant	0.020 (0.5)	<b>288962</b>	288863	289472	289350
N/A	Compliant	0.030 (0.8)	<b>288963</b>	288863	289473	288183
N/A	Compliant	0.040 (1.0)	<b>289111</b>	288863	289474	288184

### Waterborne

XT Part Number	Spray Type	Nozzle in (mm)	AirPro Part Number	AirPro Aircap Kit	AirPro Needle/ Nozzle Kit	AirPro Needle Tip Kit (5 pack)
N/A	Conventional	0.030 (0.8)	<b>288964</b>	289046	289475	288184
N/A	Conventional	0.042 (1.1)	<b>288965</b>	289046	289476	288184
N/A	Conventional	0.055 (1.4)	<b>288966</b>	289046	289477	288185
N/A	HVLP	0.030 (0.8)	<b>288967</b>	289047	289475	288184
N/A	HVLP	0.042 (1.1)	<b>288968</b>	289047	289476	288184
N/A	HVLP	0.055 (1.4)	<b>288969</b>	289047	289477	288185
N/A	Compliant	0.030 (0.8)	<b>288970</b>	289048	289475	288184
N/A	Compliant	0.042 (1.1)	<b>288971</b>	289048	289476	288184
N/A	Compliant	0.055 (1.4)	<b>288972</b>	289048	289477	288185

### High Wear

XT Part Number	Spray Type	Nozzle in (mm)	AirPro Part Number	AirPro Aircap Kit	AirPro Needle/ Nozzle Kit	AirPro Needle Tip Kit (5 pack)
N/A	Conventional	0.059 (1.5)	<b>288973</b>	288861	289478	N/A
N/A	Conventional	0.070 (1.8)	<b>288974</b>	289049	289479	N/A
N/A	Conventional	0.086 (2.2)	<b>288975</b>	289049	289480	N/A
N/A	HVLP	0.059 (1.5)	<b>288976</b>	289115	289481	N/A
N/A	HVLP	0.070 (1.8)	<b>288977</b>	289325	289482	N/A
N/A	HVLP	0.086 (2.2)	<b>288978</b>	289325	289483	N/A
N/A	Compliant	0.059 (1.5)	<b>288979</b>	289050	289481	N/A
N/A	Compliant	0.070 (1.8)	<b>288980</b>	289327	289482	N/A
N/A	Compliant	0.086 (2.2)	<b>288981</b>	289327	289483	N/A

### Adhesive

XT Part Number	Spray Type	Nozzle in (mm)	AirPro Part Number	AirPro Aircap Kit	AirPro Needle/ Nozzle Kit	AirPro Needle Tip Kit (5 pack)
N/A	Conventional	0.051 (1.3)	<b>288982</b>	289051	289484	288185
N/A	Conventional	0.070 (1.8)	<b>288983</b>	289051	289485	288185

### Spatter

XT Part Number	Spray Type	Nozzle in (mm)	AirPro Part Number	AirPro Aircap Kit	AirPro Needle/ Nozzle Kit	AirPro Needle Tip Kit (5 pack)
234788	HVLP	0.042 (1.1)	<b>288985</b>	289053	289460	288184