

DynaStar[®] 35# Follower Plate

333029A

EΝ

For use with 35# HP and HF Model DynaStar Pumps.

Part No.: 77X510



Important Safety Instructions

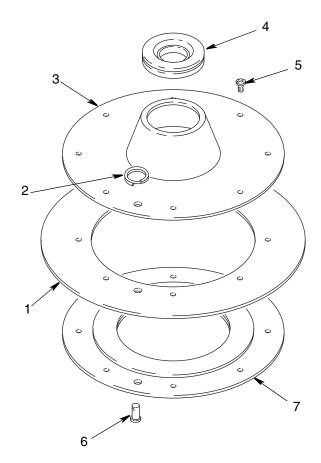
Read all warnings and instructions in this manual and the DynaStar Pump Instruction Manual. Save all instructions.

Parts

Daf

Ret.			
No.	Part No.	Description	Qty.
1	183241	WIPER	1
2	183245	SPRING, retaining	1
3	183242	PLATE, follower	1
4*	186104	GROMMET, follower,	1
		non-tube-in-tube models (factory	
		installed)	
	16V328	GROMMET, follower, tube-in-tube	1
		models (shipped loose)	
5	103833	SCREW, machine; bnd-hd; 10-32 x	8
		0.375 in. long	
6	108714	PIN, clevis	1
7	220651	PLATE, wiper	1

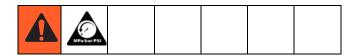
^{*}For tube-in-tube installations only, the factory installed grommet (186104) must be removed from the follower plate and grommet (16V328), installed in it's place. Discard the unused grommet.



Follower Plate Installation

Instructions

NOTE: Before the follower plate is installed, pack the cone with grease.



- Relieve pressure using the Pressure Relief Procedure in your separate pump manual.
- 2. Remove pump.
- 3. Pack grease into follower plate cone (Fig. 1).

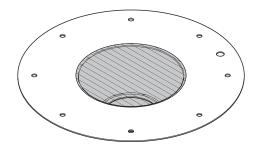


Fig. 1

4. Press follower plate, cone side up, into a pail filled with grease and firmly press on it to remove all air pockets.

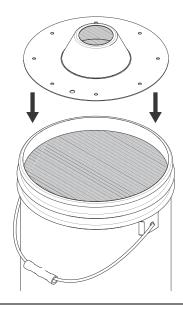


Fig. 2

- 5. Reinstall pump and drum cover (See Drum Cover Installation instructions included in the Drum Cover instruction manual).
- 6. Prime pump.

Graco Information

For the latest information about Graco products, visit www.graco.com.

TO PLACE AN ORDER, contact your Graco distributor or call to identify the nearest distributor.

Phone: 612-623-6928 or Toll Free: 1-800-533-9655, Fax: 612-378-3590

All written and visual data contained in this document reflects the latest product information available at the time of publication.

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For patent information, see www.graco.com/patents.

Original instructions. This manual contains English. MM 333029

Graco Headquarters: Minneapolis International Offices: Belgium, China, Japan, Korea

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