

# Hopper Installation Kit

333507C  
EN

For gravity feeding material to Xtreme® XL Sprayers and Xtreme Sprayers.  
For professional use only.

## Part No. 24X570



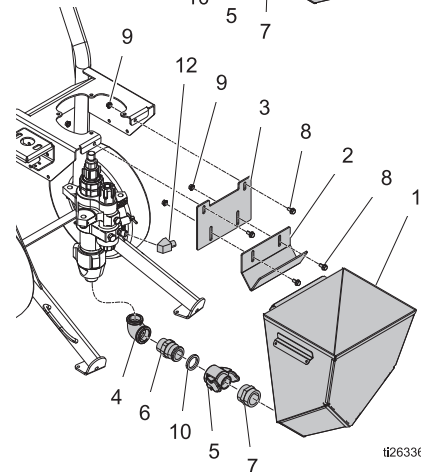
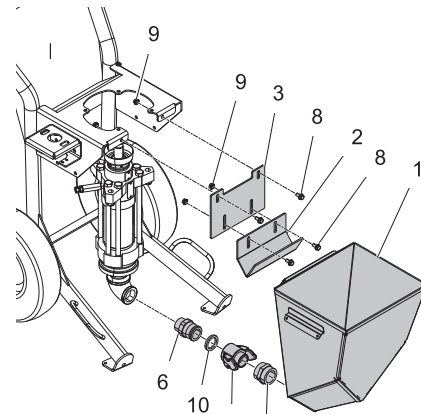
### Important Safety Instructions

Read all warnings and instructions in Xtreme or Xtreme XL Sprayer manual. Save all instructions.

### Parts

Ref. Part	Description	Qty
1	17E114 HOPPER	1
2	17C474 BRACKET	1
3	17D554 BRACKET, upper	1
4	126939 ELBOW, 90°	1
5	128095 CAM/GROOVE	1
6	17C692 FITTING, cam/groove, 1.5 m, 1-1/2 npt	1
7	128094 BUSHING	1
8	112395 SCREW	4
9	112958 NUT	4
10	120781 GASKET	1
11	110110 SEALANT, 6ml	1
12	15M987 ELBOW, 60°	1
13	16U537 LID (not shown)	1

### Xtreme Sprayer with Dura-Flo™ Pump





### Xtreme Sprayer with Xtreme Pump

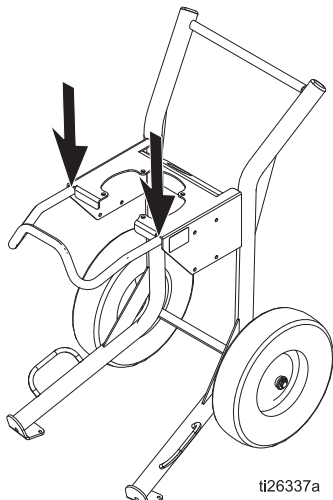
# 24X570 Installation

## Required Tools

- Reciprocating saw with steel cutting blade (sawzall)
- Drill
- 7/16 in. drill bit
- Hammer
- Center punch

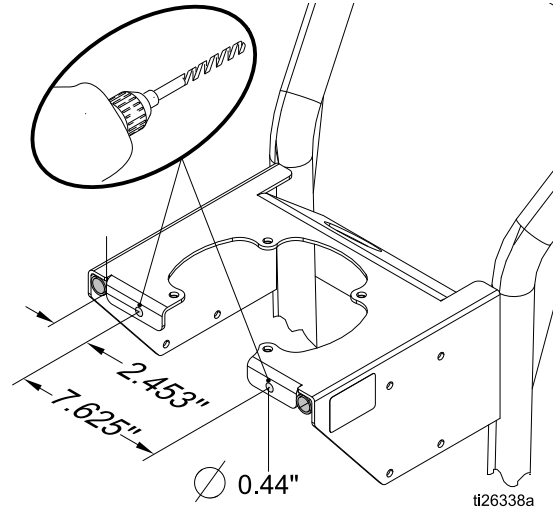
1. *For Heavy Duty Xtreme Sprayers (Series A and B):* Modify cart.
  - a. Loosen mounting bolts and remove the pump assembly from the cart. See the sprayer manual for instructions.
  - b. Cut the hose rack so that it is flush with the front of the mounting plate.

						
To avoid cutting your hand, debur sharp edges after cutting the hose rack.						



**FIG. 1: Xtreme Sprayer Heavy Duty Cart (Series A and B)**

- c. Modify the front face of the cart as shown to fit the mount plate.



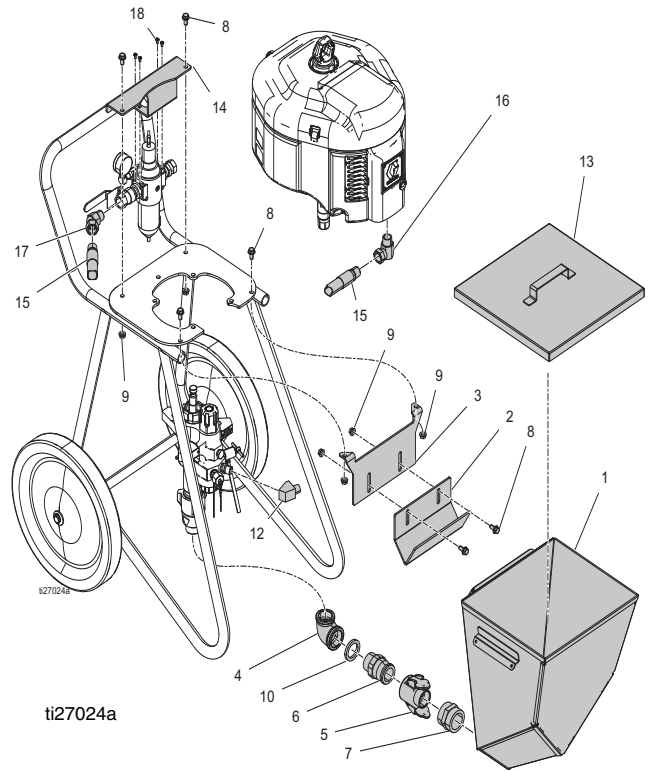
**FIG. 2: Xtreme Sprayer Heavy Duty Cart (Series A and B)**

2. Reassemble pump to cart.
3. Assemble items (4, 5, 6, and 7) with sealant (11).
4. Assemble 60° elbow (12) to pump outlet with sealant (11).
5. Loosely assemble bracket (2) and upper bracket (3) with screws (8) and nuts (9). Once in place, lift bracket (2) to catch handle of hopper (1). Then tighten screws (8) and nuts (9).

# 24Y402

## Parts

Ref. Part	Description	Qty
1	17E114 HOPPER	1
2	17C474 BRACKET	1
3	17G135 BRACKET, upper	1
4	126939 ELBOW, 90°	1
5	128095 CAM/GROOVE	1
6	17C692 FITTING, cam/groove, 1.5 m, 1-1/2 npt	1
7	128094 BUSHING	1
8	112395 SCREW	4
9	112958 NUT	4
10	120781 GASKET	1
11	110110 SEALANT, 6ml	1
12	15M987 ELBOW, 60°	1
13	16U537 LID (not shown)	1
14	17G536 BRACKET, air controls	1
15	240900 AIRLINE	1
16	160327 FITTING, 90°	1
17	105281 FITTING, 45°	1
18	160084 SCREWS	4





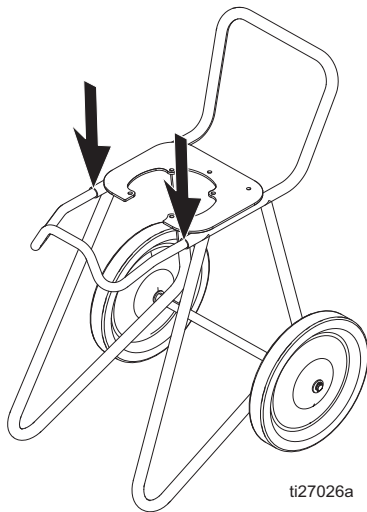
# 24Y402 Installation

## Required Tools

- Reciprocating saw with steel cutting blade (sawzall)
- Drill
- 7/16 in. drill bit
- Hammer
- Center punch

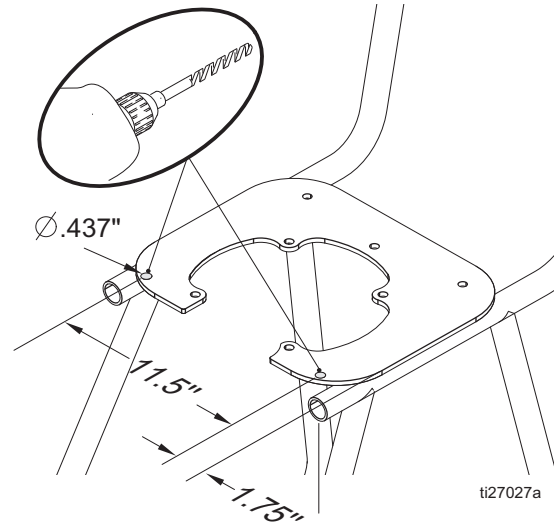
1. *For Lightweight Xtreme Sprayers (Series A and B):* Modify cart.
  - a. Loosen mounting bolts and remove the pump assembly from the cart. See the sprayer manual for instructions.
  - b. Cut the hose rack so that it is flush with the front of the mounting plate.

							
To avoid cutting your hand, debur sharp edges after cutting the hose rack.							



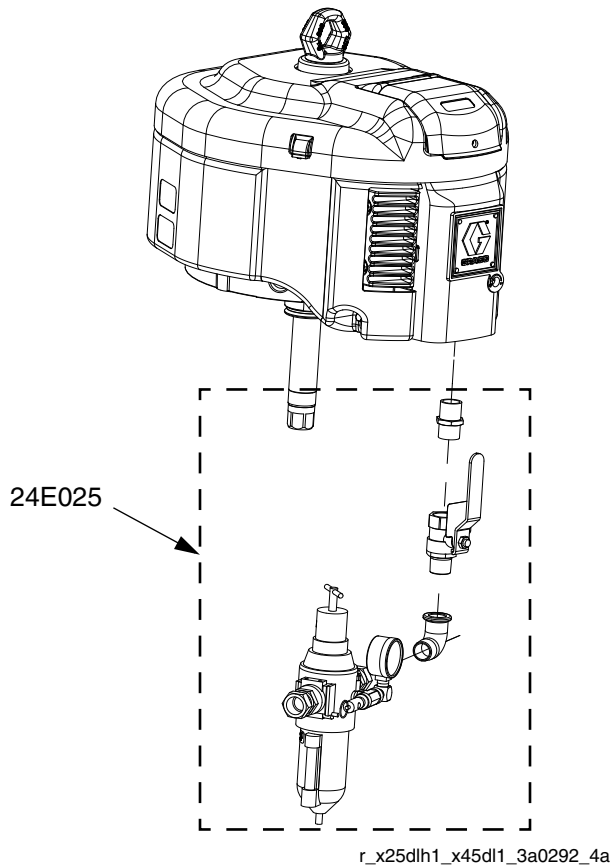
**FIG. 3: Xtreme Sprayer Lightweight Cart (Series A and B)**

- c. Modify the top plate of the cart as shown to fit the mount plate.



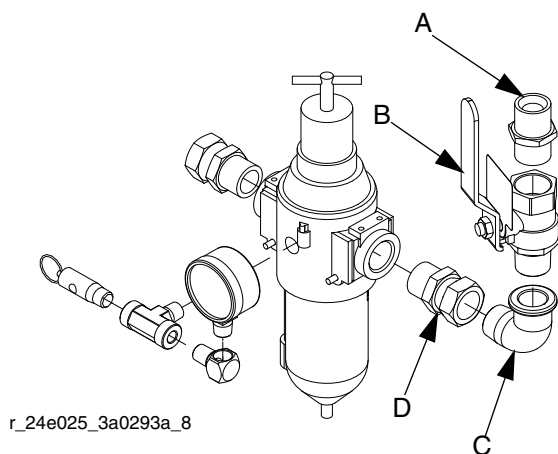
**FIG. 4: Xtreme Sprayer Lightweight Cart (Series A and B)**

- Remove Air Controls (24E025) from Air Motor.



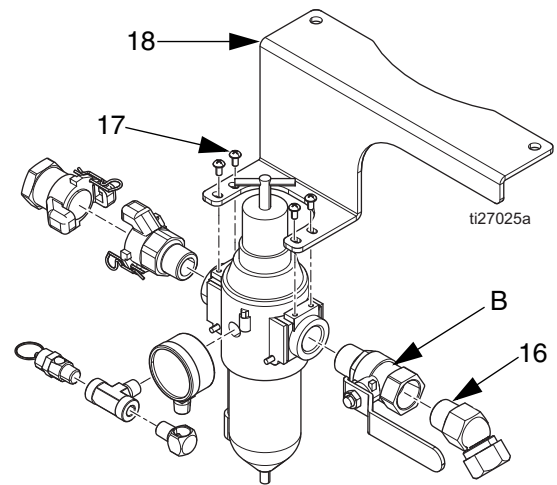
**FIG. 5:**

- Remove Fittings: A, B, C, and D from Air Control Assembly.



**FIG. 6:**

- Reconfigure Ball Valve (B) as shown, and install 45° elbow (16).



**FIG. 7:**

- Assemble Bracket (18) with screws (17).
- Mount bracket (14) to underside of frame plate using hardware (8, 9).
- Assemble items (4, 5, 6, 7) with sealant (11).
- Assemble 90° elbow fitting (16) to Air Motor with sealant (11).
- Assemble Air Line (15) to Air Controls and elbow.
- Assemble 60° elbow (12) to pump outlet with sealant (11).
- Loosely assemble bracket (2) with fasteners (8, 9). Once in place, lift bracket (3) to catch handle of hopper (1). Torque fasteners to secure in place.

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Original instructions. This manual contains English. MM 333507

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