

Husky™ 1050e Electric Diaphragm Pump

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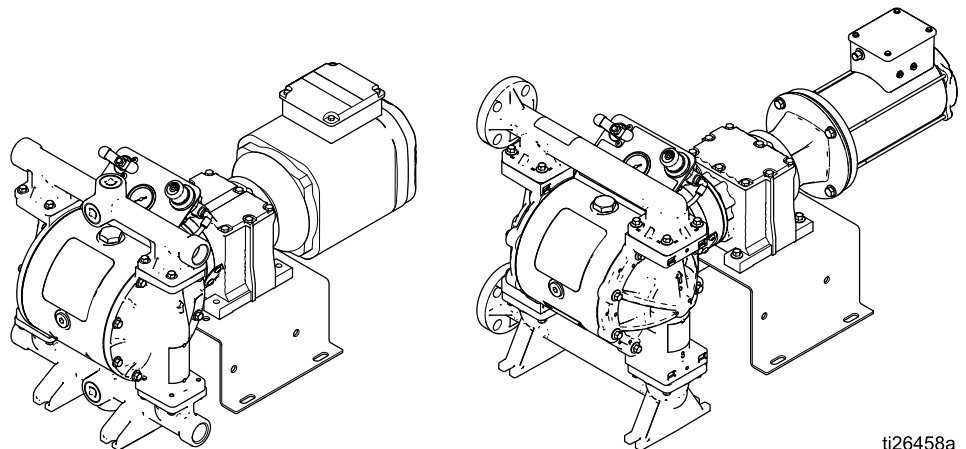
1-Inch pumps with electric drive for fluid transfer applications. For professional use only.



Important Safety Instructions

Read all warnings and instructions in this manual and in your Husky 1050e Operation manual. **Save these instructions.**

For maximum operating pressures, see the Performance Charts on pages 51–54 in the Operation manual. See pages 6–7 for model information, including approvals.



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Related Manuals







| Manual Number | Title |
|---------------|---|
| 334188 | Husky 1050E Electric Double Diaphragm Pump, Operation |

Warnings

The following warnings are for the setup, use, grounding, maintenance, and repair of this equipment. The exclamation point symbol alerts you to a general warning and the hazard symbols refer to procedure-specific risks. When these symbols appear in the body of this manual or on warning labels, refer back to these Warnings. Product-specific hazard symbols and warnings not covered in this section may appear throughout the body of this manual where applicable.

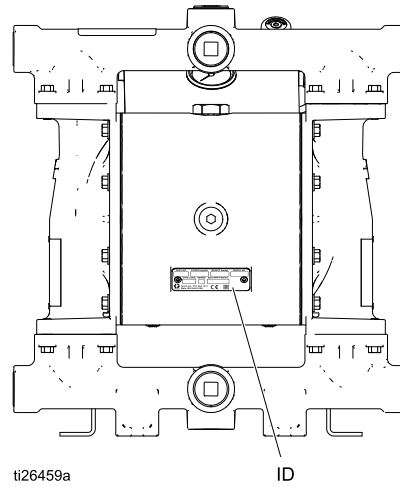
|  <h1 style="margin: 0;">WARNING</h1> | |
|---|--|
|   | <p>ELECTRIC SHOCK HAZARD</p> <p>This equipment must be grounded. Improper grounding, setup, or usage of the system can cause electric shock.</p> <ul style="list-style-type: none"> • Turn off and remove power before disconnecting any cables and before servicing or installing equipment. For cart-mounted models, unplug the power cord. For all other units, disconnect power at the main switch. • Connect only to grounded power source. • All electrical wiring must be done by a qualified electrician and comply with all local codes and regulations. • Wait five minutes for capacitor discharge before opening equipment. • For cart-mounted models, use only 3-wire extension cords. • For cart-mounted models, ensure ground prongs are intact on any power and extension cords. • For cart-mounted models, do not expose to rain. Store indoors. |
|      | <p>FIRE AND EXPLOSION HAZARD</p> <p>Flammable fumes, such as solvent and paint fumes, in work area can ignite or explode. Paint or solvent flowing through the equipment can cause static sparking. To help prevent fire and explosion:</p> <ul style="list-style-type: none"> • Use equipment only in well ventilated area. • Eliminate all ignition sources; such as pilot lights, cigarettes, portable electric lamps, and plastic drop cloths (potential static arc). • Ground all equipment in the work area. See Grounding instructions. • Keep work area free of debris, including solvent, rags and gasoline. • Do not plug or unplug power cords, or turn power or light switches on or off when flammable fumes are present. • Use only grounded hoses. • Stop operation immediately if static sparking occurs or you feel a shock. Do not use equipment until you identify and correct the problem. • Keep a working fire extinguisher in the work area. <p>Static charge may build up on plastic parts during cleaning and could discharge and ignite flammable vapors. To help prevent fire and explosion:</p> <ul style="list-style-type: none"> • Clean plastic parts only in well ventilated area. • Do not clean with a dry cloth. • Do not operate electrostatic guns in equipment work area. |

|  <h1 style="margin: 0;">WARNING</h1> | |
|--|--|
|   | <p>PRESSURIZED EQUIPMENT HAZARD</p> <p>Fluid from the equipment, leaks, or ruptured components can splash in the eyes or on skin and cause serious injury.</p> <ul style="list-style-type: none"> • Follow the Pressure Relief Procedure when you stop spraying/dispensing and before cleaning, checking, or servicing equipment. • Tighten all fluid connections before operating the equipment. • Check hoses, tubes, and couplings daily. Replace worn or damaged parts immediately. |
|   | <p>EQUIPMENT MISUSE HAZARD</p> <p>Misuse can cause death or serious injury.</p> <ul style="list-style-type: none"> • Do not operate the unit when fatigued or under the influence of drugs or alcohol. • Do not exceed the maximum working pressure or temperature rating of the lowest rated system component. See Technical Data in all equipment manuals. • Use fluids and solvents that are compatible with equipment wetted parts. See Technical Data in all equipment manuals. Read fluid and solvent manufacturer's warnings. For complete information about your material, request Safety Data Sheet (SDS) from distributor or retailer. • Turn off all equipment and follow the Pressure Relief Procedure when equipment is not in use. • Check equipment daily. Repair or replace worn or damaged parts immediately with genuine manufacturer's replacement parts only. • Do not alter or modify equipment. Alterations or modifications may void agency approvals and create safety hazards. • Make sure all equipment is rated and approved for the environment in which you are using it. • Use equipment only for its intended purpose. Call your distributor for information. • Route hoses and cables away from traffic areas, sharp edges, moving parts, and hot surfaces. • Do not kink or over bend hoses or use hoses to pull equipment. • Keep children and animals away from work area. • Comply with all applicable safety regulations. |
|  | <p>PRESSURIZED ALUMINUM PARTS HAZARD</p> <p>Use of fluids that are incompatible with aluminum in pressurized equipment can cause serious chemical reaction and equipment rupture. Failure to follow this warning can result in death, serious injury, or property damage.</p> <ul style="list-style-type: none"> • Do not use 1,1,1-trichloroethane, methylene chloride, other halogenated hydrocarbon solvents or fluids containing such solvents. • Do not use chlorine bleach. • Many other fluids may contain chemicals that can react with aluminum. Contact your material supplier for compatibility. |

|  <h1 style="margin: 0;">WARNING</h1> | |
|---|---|
|  | <p>THERMAL EXPANSION HAZARD</p> <p>Fluids subjected to heat in confined spaces, including hoses, can create a rapid rise in pressure due to the thermal expansion. Over-pressurization can result in equipment rupture and serious injury.</p> <ul style="list-style-type: none"> • Open a valve to relieve the fluid expansion during heating. • Replace hoses proactively at regular intervals based on your operating conditions. |
|  | <p>PLASTIC PARTS CLEANING SOLVENT HAZARD</p> <p>Many solvents can degrade plastic parts and cause them to fail, which could cause serious injury or property damage.</p> <ul style="list-style-type: none"> • Use only compatible water-based solvents to clean plastic structural or pressure-containing parts. • See Technical Data in this and all other equipment instruction manuals. Read fluid and solvent manufacturer's Safety Data Sheet (SDS) and recommendations. |
|  | <p>TOXIC FLUID OR FUMES HAZARD</p> <p>Toxic fluids or fumes can cause serious injury or death if splashed in the eyes or on skin, inhaled, or swallowed.</p> <ul style="list-style-type: none"> • Read Safety Data Sheet (SDS) to know the specific hazards of the fluids you are using. • Store hazardous fluid in approved containers, and dispose of it according to applicable guidelines. |
|  | <p>BURN HAZARD</p> <p>Equipment surfaces and fluid that's heated can become very hot during operation. To avoid severe burns:</p> <ul style="list-style-type: none"> • Do not touch hot fluid or equipment. |
|  | <p>PERSONAL PROTECTIVE EQUIPMENT</p> <p>Wear appropriate protective equipment when in the work area to help prevent serious injury, including eye injury, hearing loss, inhalation of toxic fumes, and burns. This protective equipment includes but is not limited to:</p> <ul style="list-style-type: none"> • Protective eyewear, and hearing protection. • Respirators, protective clothing, and gloves as recommended by the fluid and solvent manufacturer. |

Configuration Number Matrix

Check the identification plate (ID) for the Configuration Number of your pump. Use the following matrix to define the components of your pump.








Sample Configuration Number: **1050A-E,A04AA1SSBNBNPT**

| | | | | | | | | | |
|-------------|-------------------------|----------|-------------------------|--------------------|----------------------------|-----------|-----------|------------|------------------|
| 1050 | A | E | A | 04A | A1 | SS | BN | BN | PT |
| Pump Model | Wetted Section Material | Drive | Center Section Material | Gear Box and Motor | Fluid Covers and Manifolds | Seats | Balls | Diaphragms | Manifold O-Rings |

| Pump | Wetted Section Material | | Drive Type | | Center Section Material | | Motor and Gearbox | |
|------|-------------------------|--------------------------|------------|----------|-------------------------|-----------------|-------------------|--|
| | 1050 | A | Aluminum | E | Electric | A | Aluminum | 04A |
| | C | Conductive Polypropylene | | | S | Stainless Steel | 04B | Brushless DC Motor with Graco Motor Control |
| | F | PVDF | | | | | 04C | AC Induction Motor, ATEX♦ |
| | H | Hastelloy | | | | | 04D | Explosionproof AC Induction Motor ★ |
| | P | Polypropylene | | | | | 04E | NEMA 56 C Gearbox † |
| | S | Stainless Steel | | | | | 04F | IEC 90 B5 Flange Gearbox † |
| | | | | | | | 05A | Standard AC Induction Motor with Compressor (120V) |
| | | | | | | | 05B | Brushless DC Motor with Graco Motor Control and with Compressor (120V) |
| | | | | | | | 06A | Standard AC Induction Motor with Compressor (240V) |
| | | | | | | | 06B | Brushless DC Motor with Graco Motor Control and with Compressor (240V) |

| Fluid Covers and Manifolds | | Seat Material | | Ball Material | | Diaphragm Material | | Manifold O-Rings | |
|----------------------------|---|---------------|---------------------|---------------|--------------------------|--------------------|--------------------------|------------------|--|
| A1 | Aluminum, npt | AC | Acetal | AC | Acetal | BN | Buna-N | — — | Models with BN, FK, or TP seats do not use o-rings |
| A2 | Aluminum, bsp | AL | Aluminum | BN | Buna-N | CO | Polychloroprene Overmold | | |
| C1 | Conductive polypropylene, center flange | BN | Buna-N | CR | Polychloroprene Standard | FK | FKM Fluoroelastomer | PT | PTFE |
| C2 | Conductive polypropylene, end flange | FK | FKM Fluoroelastomer | CW | Polychloroprene Weighted | GE | Geolast | | |
| F1 | PVDF, center flange | GE | Geolast | FK | FKM Fluoroelastomer | PO | PTFE/EPDM Overmold | | |
| F2 | PVDF, end flange | PP | Polypropylene | GE | Geolast | PT | PTFE/EPDM 2-Piece | | |
| H1 | Hastelloy, npt | PV | PVDF | PT | PTFE | PS | PTFE/Santoprene 2-Piece | | |
| H2 | Hastelloy, bsp | SP | Santoprene | SP | Santoprene | SP | Santoprene | | |
| P1 | Polypropylene, center flange | SS | 316 Stainless Steel | SS | 316 Stainless Steel | TP | TPE | | |
| P2 | Polypropylene, end flange | TP | TPE | TP | TPE | | | | |
| S1 | Stainless steel, npt | | | | | | | | |
| S2 | Stainless steel, bsp | | | | | | | | |

| Approvals | |
|--|---|
| <p>◆ Aluminum, conductive polypropylene, hastelloy, and stainless steel pumps with code 04C are certified to:</p> |  II 2 G ck Ex d IIB T3 Gb |
| <p>✦ Aluminum, conductive polypropylene, hastelloy, and stainless steel pumps with code 04E or 04F are certified to:</p> |  II 2 G Ex h IIB T3 Gb |
| <p>★ Motors coded 04D are certified to:</p> |  LISTED Class1, Zone 1, AEx d IIB T3 0°C<Ta<40°C  |
| <p>All Models (except 04D, 05A, and 05B) are certified to:</p> |  |

Ordering Information

To Find Your Nearest Distributor

1. Visit www.graco.com.
2. Click on **Where to Buy** and use the **Distributor Locator**.

To Specify the Configuration of a New Pump

Please call your distributor.

OR

Use the **Online Diaphragm Pump Selector Tool** at www.graco.com. Go to the **Process Equipment Page**.

To Order Replacement Parts

Please call your distributor.

Overview

The Husky 1050e product line offers electric-powered diaphragm pumps in a wide range of models. Use the selector tool at www.graco.com to configure a pump to meet your needs. This section shows the basic structure of available models. Fluid section options

are too numerous to include. The many manifold, seat, ball, and diaphragm options are available on a wide variety of these models.

| Center Section | Motor Type | Controller | Gearbox | Compressor | Approval Options | Cart | |
|-----------------------------|---------------|---|--------------------|------------|------------------|------|-----|
| Aluminum or Stainless Steel | AC | VFD — not included. VFD Kits 16K911 (240V) and 16K912 (480V) are available. | Yes, part of motor | Yes-120V | None | No* | |
| | | | | Yes-240V | CE | No* | |
| | | | | No | | No* | |
| | | | IEC | No | ATEX and CE | No* | |
| | NEMA | No | Explosionproof | No* | | | |
| | Brush-less DC | Graco Motor Control — included | NEMA | Yes-120V | None | Yes | |
| | | | | Yes-240V | CE | Yes | |
| | | | | No | | No* | |
| | None | None | None | NEMA | No | CE | No* |
| | | | | IEC | No | | No* |

* Cart Mounting Kit 24Y543 is available.

Key Points:

- Pumps are available with an AC or Brushless DC (BLDC) motor, or with just a gearbox (for applications where a motor already is available).
- Graco recommends the use of a motor soft starter or a VFD (PN 16K911 or 16K912) in the electrical circuit for all installations. See the motor manufacturer's recommendations for proper installation when using either of these components. In all cases, make sure all products are installed in accordance with local codes and regulations.
- BLDC motors are controlled by the Graco Motor Control that is supplied with the pump.
- The standard AC motor (not ATEX or Explosionproof) and the BLDC motor are available in models without a compressor, with a 120V compressor, or with a 240V compressor.
- The BLDC motor is available in models that are cart mounted. Cart Mounting Kit 24Y543 is available for other models.

Troubleshooting



- Follow the [Pressure Relief Procedure, page 12](#), before checking or servicing the equipment.
- Check all possible problems and causes before disassembly.

See the Operation Manual (334188) for troubleshooting or error information on the Graco Motor Control.

| Problem | Cause | Solution |
|--|---|---|
| Pump cycles but will not prime and/or pump. | Pump is running too fast, causing cavitation before prime. | Slow down the motor controller (VFD or Graco Motor Control) |
| | Center section has no air pressure, or air pressure is too low. | Apply air pressure to center section per your application requirements. |
| | Check valve ball is severely worn or wedged in seat or manifold. | Replace the ball and seat. |
| | The pump has insufficient suction pressure. | Increase the suction pressure. See the Operation manual. |
| | Seat is severely worn. | Replace the ball and seat. |
| | Outlet or inlet is restricted. | Remove the restriction. |
| | Inlet fittings or manifolds are loose. | Tighten. |
| The center section is excessively hot. | Manifold o-rings are damaged. | Replace o-rings. |
| | The drive shaft is broken. | Replace. |
| Pump fails to hold fluid pressure at stall. | Check valve balls, seats, or o-rings are worn. | Replace. |
| | Manifold screws or fluid cover screws are loose. | Tighten. |
| | Diaphragm shaft bolt is loose | Tighten. |
| Pump will not cycle. | Motor or controller is wired improperly. | Wire per manual. |
| | The leak detector (if installed) has tripped. | Check diaphragm for rupture or incorrect installation. Repair or replace. |
| The motor is operating, but the pump will not cycle. | The jaw coupling between the motor and gearbox is not connected properly. | Check the connection. |
| Pump flow rate is erratic. | Suction line is clogged. | Inspect; clear. |
| | Check balls are sticky or leaking . | Clean or replace. |
| | Diaphragm (or backup) ruptured. | Replace. |
| Pump makes unusual noises. | Pump is operating near or at stall pressure. | Adjust air pressure or slow the pump speed. |

| Problem | Cause | Solution |
|---|--|--|
| Air consumption is higher than expected. | A fitting is loose. | Tighten. Inspect thread sealant. |
| | Loose or damaged o-rings or shaft seal. | Replace. |
| | Diaphragm (or backup) ruptured. | Replace. |
| Air bubbles in fluid. | Suction line is loose. | Tighten. |
| | Diaphragm (or backup) ruptured. | Replace. |
| | Loose manifolds, damaged seats or o-rings. | Tighten manifold bolts or replace seats or o-rings. |
| | Loose diaphragm shaft bolt. | Tighten. |
| Pump leaks fluid externally from joints. | Loose manifold screws or fluid cover screws. | Tighten. |
| | Manifold o-rings worn out. | Replace o-rings. |
| The controller faults or shuts down. | A GFCI has tripped. | Remove the controller from the GFCI circuit. |
| | Supply power is poor. | Determine and fix the source of the power problem. |
| | Operational parameters are exceeded. | See Operation manual for event codes and controller troubleshooting. |
| <p>NOTE: For problems with a Variable Frequency Device (VFD), see your VFD manual. For problems with the Graco Motor Control, see your 1050e Operation Manual.</p> | | |

Repair

Pressure Relief Procedure



Follow the Pressure Relief Procedure whenever you see this symbol.

| | | | | |
|---|--|--|--|--|
| | | | | |
| <p>This equipment stays pressurized until pressure is relieved manually. To help prevent serious injury from pressurized fluid, such as splashing in the eyes or on skin, follow the Pressure Relief Procedure when you stop pumping and before you clean, check, or service the equipment.</p> | | | | |

NOTE: For split manifold units, perform pressure relief procedure for both sides of the pump.

1. Remove power from the system.
2. Open the dispensing valve, if used.
3. Open the fluid drain valve (L) to relieve fluid pressure. Have a container ready to catch the drainage.
4. Close the pump air valve.
5. **Units with a compressor:** Cycle the valve to bleed any remaining air.

Check Valve Repair

| | | | | |
|--|--|--|--|--|
| | | | | |
|--|--|--|--|--|

NOTE: Kits are available for new check valve balls and seats in a range of materials. O-ring and fastener kits also are available.

NOTE: To ensure proper seating of the check balls, always replace the seats when replacing the balls. Also, replace the o-rings every time the manifold is removed.

Disassemble the Check Valve

1. Follow the [Pressure Relief Procedure, page 12](#). Remove power from the motor. Disconnect all hoses.
2. **NOTE for plastic pumps:** Use hand tools until thread-locking adhesive patch releases.
3. Use a 10 mm (M8) socket wrench to remove the manifold fasteners (5) and nuts (42; used only on stainless steel models), then remove the outlet manifold (3).
4. Remove the o-rings (8) if present, seats (6), and balls (7).
5. Repeat for the inlet manifold (4), o-rings (8) if present, seats (6), and balls (7).

To continue disassembly, see [Disassemble the Diaphragms, page 14](#).

Reassemble the Check Valve

1. Clean all parts and inspect for wear or damage. Replace parts as needed.
2. Reassemble in the reverse order, following all notes in the illustration. Put the inlet manifold on first. Be sure the ball checks (6–8) and manifolds (3, 4) are assembled **exactly** as shown. The arrows (A) on the fluid covers (2) **must** point toward the outlet manifold (3).

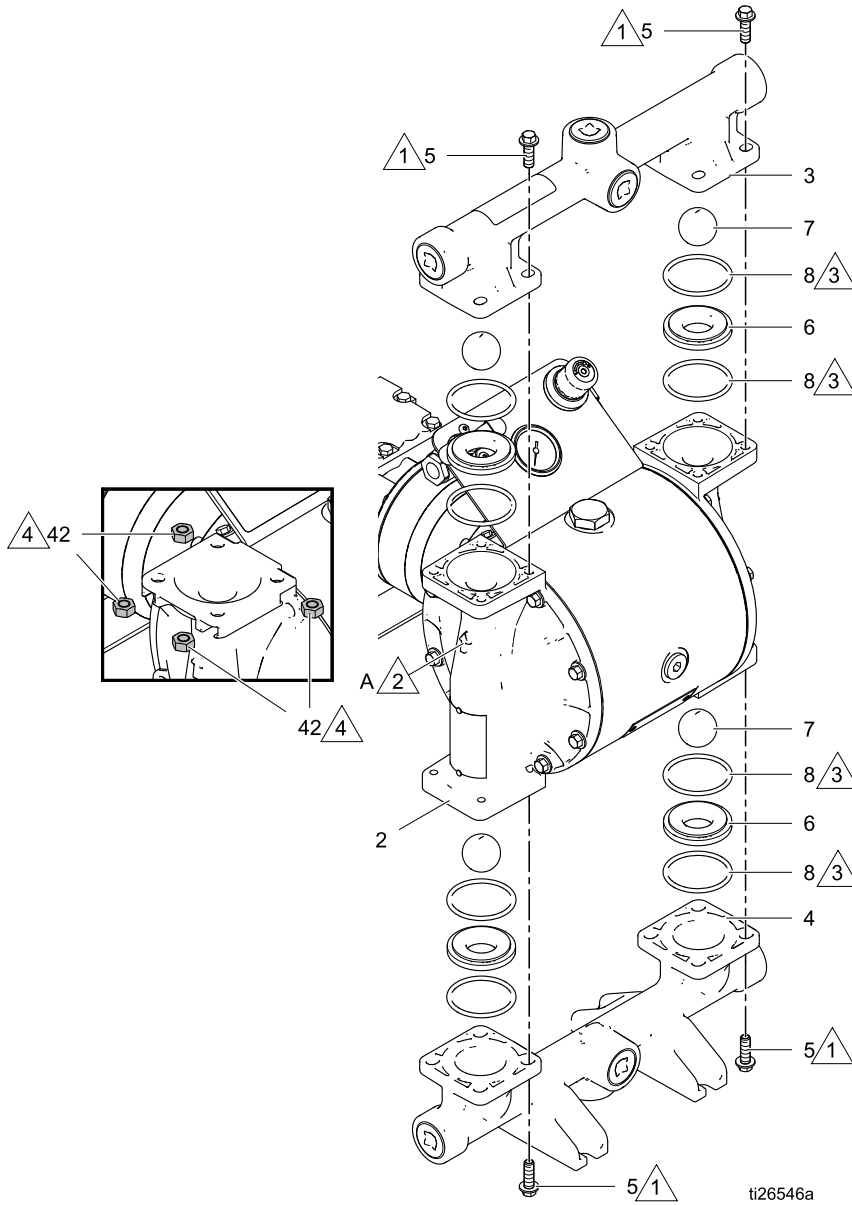
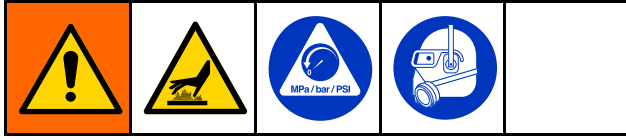


Figure 1 Check valve assembly, aluminum model shown

- △ 1 Apply medium-strength (blue) thread locker. Torque to 90 in-lb (10.2 N-m). Follow torque sequence. See [Torque Instructions, page 24](#).
- △ 2 Arrow (A) must point toward outlet manifold
- △ 3 Not used on some models.
- △ 4 Stainless steel models include nuts (42).

Diaphragm Repair



Disassemble the Diaphragms

NOTE: Diaphragm kits are available in a range of materials and styles. See Parts section.

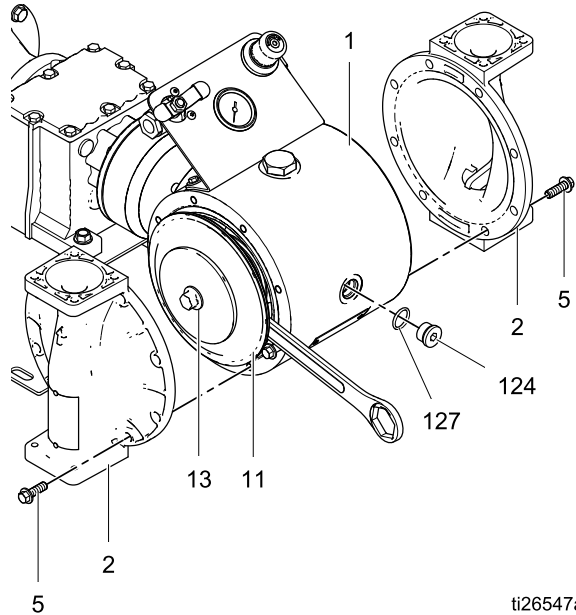
1. Follow the [Pressure Relief Procedure, page 12](#). Remove power from the motor. Disconnect all hoses.
2. Remove the manifolds and disassemble the ball check valves as explained in [Check Valve Repair, page 12](#).
3. Use a 10 mm socket wrench to remove the bolts (5) from the fluid covers, then pull the fluid covers off of the pump.

TIP: On stainless steel pumps, remove the nuts (42) so they do not fall out and get lost.

4. To remove the diaphragms, the piston must be moved fully to one side. If the pump is not attached to the motor, turn the shaft by hand to move the piston. If the pump is still attached to the motor, follow the directions for your type of motor:
 - a. **AC Models:** Loosen the screws and remove the fan cover. Turn the fan by hand to rotate the shaft clockwise to shift the piston to one side.
 - b. **BLDC Models:** Remove the plug (124) and o-ring (127). Use a 10 mm socket to rotate the shaft clockwise to shift the piston to one side. Socket should move easily [no more than 1.7 N•m (15 in-lb) of torque]. If more torque is required, stop. Remove the motor. See [Center Section Repair, page 17](#).
5. **Overmolded Diaphragms (CO and PO models)**
 - a. Hold a 16 mm wrench on the wrench flats of the exposed piston shaft. The diaphragm (12) will screw off by hand. Remove the air side diaphragm plate (11).
 - b. Rotate the drive shaft to move the piston fully to one side. See instructions in step 4. Repeat step 5a.

6. All Other Diaphragms

- a. **Metal Pumps:** Hold a 16 mm wrench on the wrench flats of the exposed piston shaft. Use another wrench (same size) on the shaft bolt (13) to remove it. Then remove all parts of the diaphragm assembly.
Plastic Pumps: Hold a 16 mm wrench on the wrench flats of the exposed piston shaft. Use a 1-1/4 socket or box end wrench on the hex of the fluid side diaphragm plate to remove it. Then remove all parts of the diaphragm assembly.
- b. Rotate the drive shaft to move the piston fully to one side. See instructions in step 4. Repeat step 6a.



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7. To continue with disassembly, see [Disassemble the Center Section, page 17](#).

Reassemble the Diaphragms

Follow all notes in the illustrations on page 16. These notes contain **important** information.

NOTICE

After reassembly, allow the thread locker to cure for 12 hours, or per manufacturer's instructions, prior to operating the pump. Damage to the pump will occur if the diaphragm shaft bolt loosens.

TIP: If you are also repairing or servicing the center section (drive shaft, piston, etc.), see [Center Section Repair, page 17](#), before you put the diaphragms back on.

1. Clean all parts and inspect for wear or damage. Replace parts as needed. Be sure the center section is clean and dry.
2. **Overmolded Diaphragms (CO and PO)**
 - a. If a diaphragm setscrew comes loose or is replaced, apply permanent (red) thread locker to diaphragm side threads. Screw into diaphragm until tight.
 - b. Assemble the air side plate (10) onto the diaphragm. The rounded side of the plate must face the diaphragm.
 - c. Clean the female threads of the piston shaft with a wire brush dipped in solvent to remove any residual thread locker. Apply thread-locking primer and allow it to dry.
 - d. Thoroughly clean, then apply medium-strength (blue) thread locker to the threads of the diaphragm assembly.
 - e. Hold a 16 mm wrench on the wrench flats of the piston shaft. Screw the assembly into the shaft as tight as possible by hand.

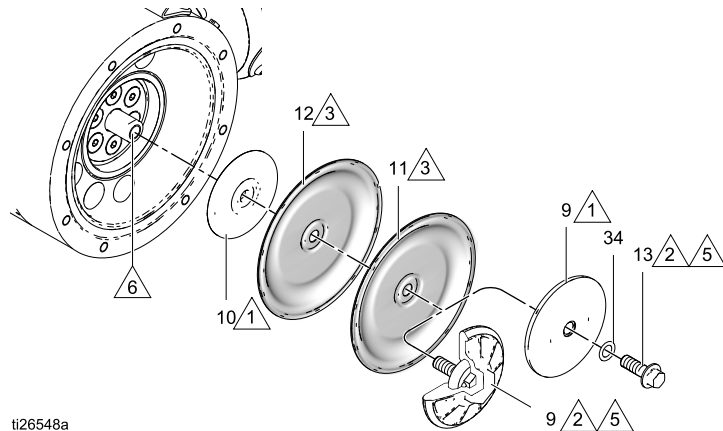
TIP: Insert a fluid cover bolt into the center section. Brace the wrench against a bolt and use two hands to tighten the diaphragm. See illustration in [Disassemble the Diaphragms, page 14](#).
 - f. Rotate the drive shaft to move the piston fully to one side. See instructions in step 4 of [Disassemble the Diaphragms, page 14](#).
 - g. Repeat to install the other diaphragm assembly.
3. **All Other Diaphragms-Metal Pumps**
 - a. Thoroughly clean or replace the piston shaft bolt (13). Install the o-ring (34).
 - b. Assemble the fluid side plate (9), the diaphragm (11), the backup diaphragm (12, if present), and the air side diaphragm plate (10) on the bolt exactly as shown.
 - c. Clean the female threads of the piston shaft with a wire brush dipped in solvent to remove any residual thread locker. Apply thread-locking primer and allow it to dry.
 - d. Apply medium-strength (blue) thread locker to the threads of the bolt.
 - e. Hold a 16 mm wrench on the wrench flats of the piston shaft. Screw the bolt onto the shaft and torque to 20–25 ft-lb (27–34 N•m).
 - f. Rotate the drive shaft to move the piston fully to one side. See instructions in step 4 of [Disassemble the Diaphragms, page 14](#).
 - g. Repeat to install the other diaphragm assembly.
4. **All Other Diaphragms-Plastic Pumps**
 - a. Thoroughly clean the threads, or replace the entire fluid side plate (9).
 - b. Assemble the diaphragm (11), the backup diaphragm (12, if present), and the air side diaphragm plate (10) on the fluid side plate (9) exactly as shown.
 - c. Clean the female threads of the piston shaft with a wire brush dipped in solvent to remove any residual thread locker. Apply thread-locking primer and allow it to dry.
 - d. Apply medium-strength (blue) thread locker to the screw threads on the fluid side plate (9).
 - e. Hold a 16 mm wrench on the wrench flats of the piston shaft. Screw the assembly into the shaft and torque to 20–25 ft-lb (27–34 N•m).

Repair

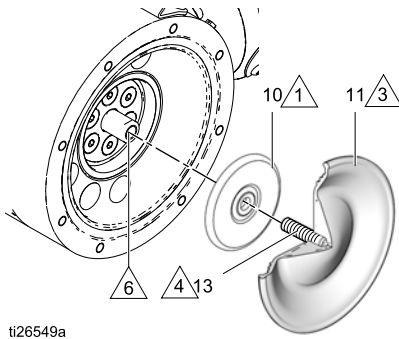
- f. Rotate the drive shaft to move the piston fully to one side. See instructions in step 4 of [Disassemble the Diaphragms, page 14](#).
- g. Repeat for the other diaphragm assembly.
5. Attach the fluid covers. The arrow on each fluid cover must point toward the outlet manifold. Apply medium-strength (blue) thread locker to the bolt threads. See [Torque Instructions, page 24](#), to tighten.
6. Reassemble the check valves and manifolds. See [Reassemble the Check Valve, page 12](#).

- 1 Rounded side faces diaphragm.
- 2 Apply medium-strength (blue) thread locker to the threads.
- 3 AIR SIDE markings on diaphragm must face the center housing.
- 4 If the screw comes loose or is replaced, apply permanent (red) thread locker to diaphragm side threads. Apply medium-strength (blue) thread locker to shaft side threads.
- 5 Torque to 20–25 ft-lb (27–34 N•m) at 100 rpm maximum.
- 6 Apply primer to the female threads. Allow to dry.

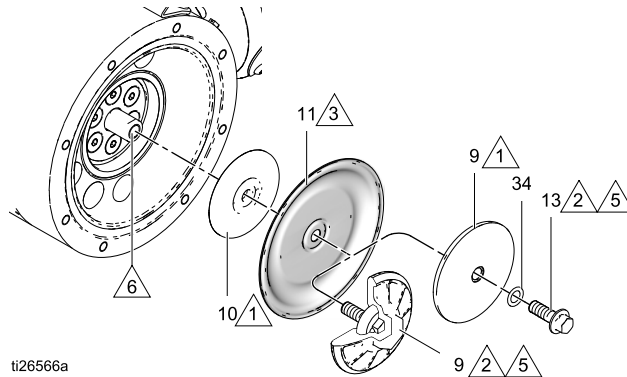
2-Piece (PS or PT) Models



Overmolded (PO and CO) Models



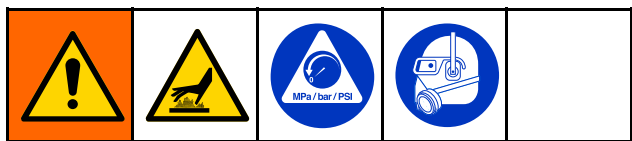
Standard (TP, SP, BN, FK, and GE) Models



NOTICE

After reassembly, allow the thread locker to cure for 12 hours, or per manufacturer's instructions, prior to operating the pump. Damage to the pump will occur if the diaphragm shaft bolt loosens.

Center Section Repair



Disassemble the Center Section

See the illustrations on page 19.

1. Follow the [Pressure Relief Procedure, page 12](#). Remove power from the motor. Disconnect all hoses.
2. Remove the manifolds and check valve parts as directed in [Disassemble the Check Valve, page 12](#).
3. Remove the fluid covers and diaphragms as directed in [Disassemble the Diaphragms, page 14](#).
TIP: Clamp the gear box bracket (15) to the bench. Leave the pump connected to the motor.
4. Use a 5 mm hex wrench to remove 4 bolts (117). Pull the pump off of the alignment housing (116).
TIP: It may be necessary to tap the pump with a rubber mallet to disengage the coupler.
5. Use a 5/16 hex wrench to remove the plug (124). Use a 30 mm socket wrench to remove the bearing bolt (106) and the o-ring (108) from the top.
6. Turn the shaft so the groove on the shaft is at the top, in line with the alignment markings.

7. Use a 3/4–16 bolt to push out the drive shaft assembly (112). You can also use the bearing bolt (106), but remove the bearing (107) first. Be sure that the groove on the drive shaft remains aligned with the markings in the center section.

NOTICE

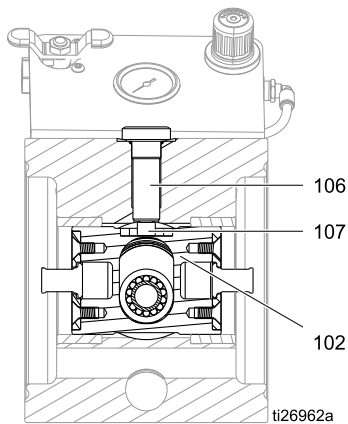
Proper alignment is essential. Do not apply more than about 10 in-lb (1.1 N•m) of torque. Excessive torque could strip the housing thread. If you encounter resistance, check alignment or contact your distributor.

8. The shaft coupler (113) might come out with the drive shaft assembly. If not, reach into the alignment housing (116) and remove the shaft coupler (113).
9. Remove the seal cartridge (110), the o-ring (109) and the radial seal (111) with o-ring (111a) from the drive shaft assembly.
10. Slide the piston assembly (102) out of the center.
11. Leave the gearbox coupler (114) attached to the gearbox shaft (118) unless it is damaged. If you need to remove it, first remove the screws (128) and the access cover (126) on the alignment housing. Turn the gearbox coupler until you have access to screw (115) on the coupler (114). Use an 8 mm hex wrench to remove the screw (115), then remove the gearbox coupler (114).

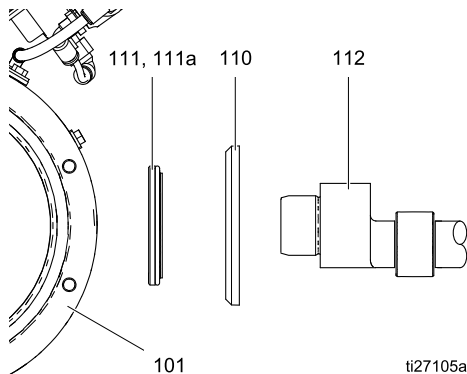
NOTE: Do not remove the alignment housing (116) from the gearbox unless it is damaged.

Reassemble the Center Section

1. Clean and dry the center housing (101), the center of the piston (102) and the drive shaft (112).
2. Inspect the piston for excessive wear and replace if needed. Grease the piston as shown and install it in the center section with the groove on the top, in line with the alignment markings in the center section.
3. Install the o-ring (108) and the bearing bolt (106). Apply medium-strength (blue) thread locker and torque the bolt to 15–25 ft-lb (20–34 N•m). Be sure that the bearing (107) is in the groove on the piston, as shown. Be sure that the piston moves freely.

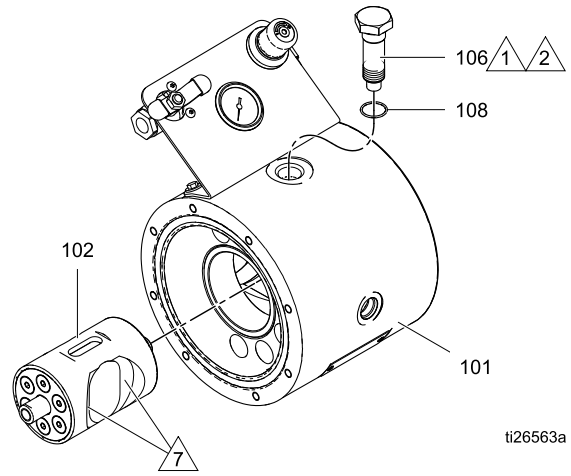


4. Be sure the sealing surface of the drive shaft (112) is clean. Install the seal cartridge (110†) and the radial seal (111†) on the drive shaft. Be sure the o-ring (111a†) is on the radial seal. The lips on the radial seal (111†) must face **IN** toward the center.

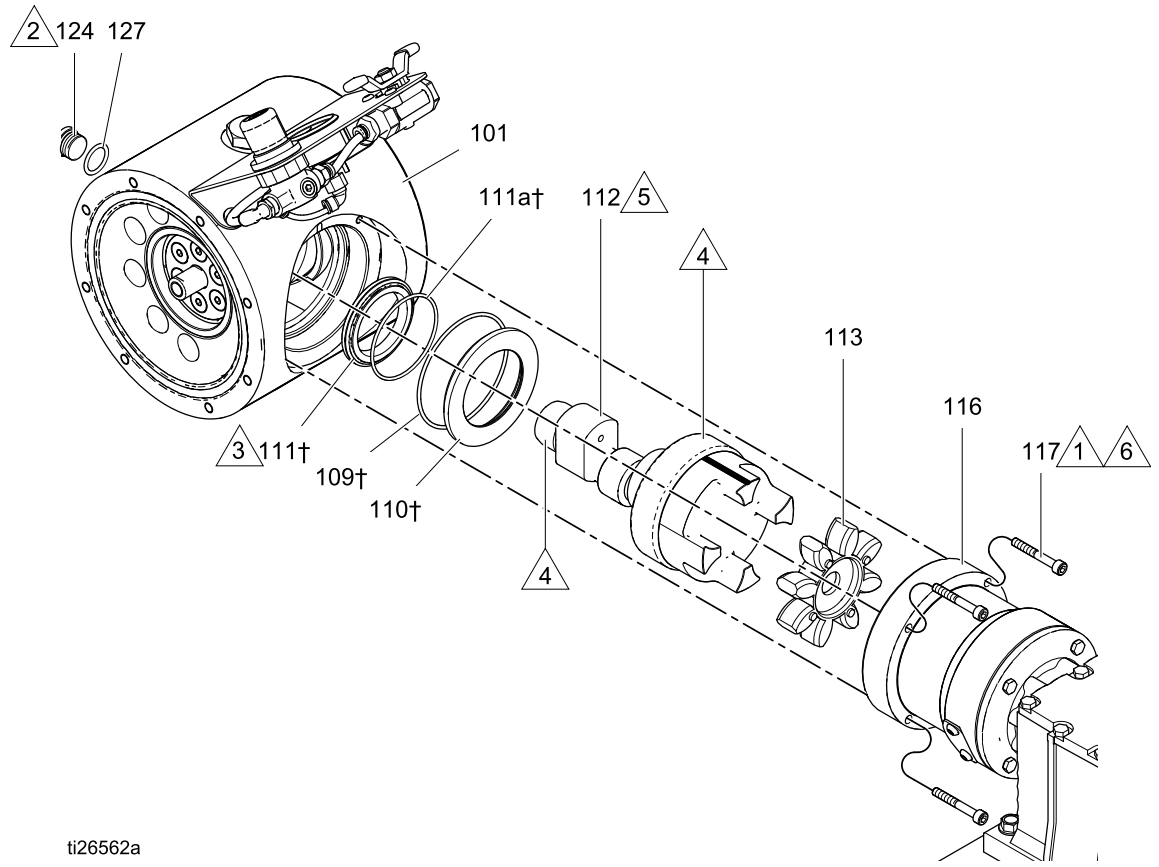


5. Install o-ring (109†).
6. Apply anti-seize lubricant on the mating edges of the drive shaft, as shown in the illustration, page 19.
7. Center the piston in the housing and install the drive shaft assembly (112) into the center housing (101) with the groove facing up.
8. Inspect the shaft coupler (113) for wear and replace if needed. Install on the drive shaft.
9. If removed, install the gearbox coupler (114) in the alignment housing (116) until the coupler seats securely on the shaft. Apply medium strength thread locker and install the screw (115). Torque to 35–45 ft-lb (47–61 N•m). Then install the access cover (126). Torque the screws (128) to 10–20 in-lb (1–2 N•m).
10. Be sure the gearbox coupler (114) is aligned properly. Turn by hand if needed. Connect the pump to the gearbox assembly, engaging the couplers.
11. Apply medium-strength (blue) thread locker and install the housing screws (117). Tighten about 5 turns at a time, in a crisscross pattern, to fully engage the coupler. Torque to 130–160 in-lb (15–18 N•m).
12. Be sure o-ring (127) is on the plug (124). Install the plug and torque to 15–25 ft-lb (20–34 N•m).
13. See [Reassemble the Diaphragms, page 15](#), and [Reassemble the Check Valve, page 12](#).

- 1 Apply medium-strength (blue) thread locker to threads.
- 2 Torque to 15–25 ft-lb (20–34 N•m).
- 3 Lips must face **IN** toward the center.
- 4 Apply anti-seize lubricant liberally on the radial surfaces of the drive shaft assembly.
- 5 Install the drive shaft assembly with the groove facing up.
- 6 Tighten screws in a crisscross pattern, 5 turns at a time, to engage the coupler evenly. Torque to 130–160 in-lb (15–18 N•m).
- 7 Apply lubricant to inner mating surface.



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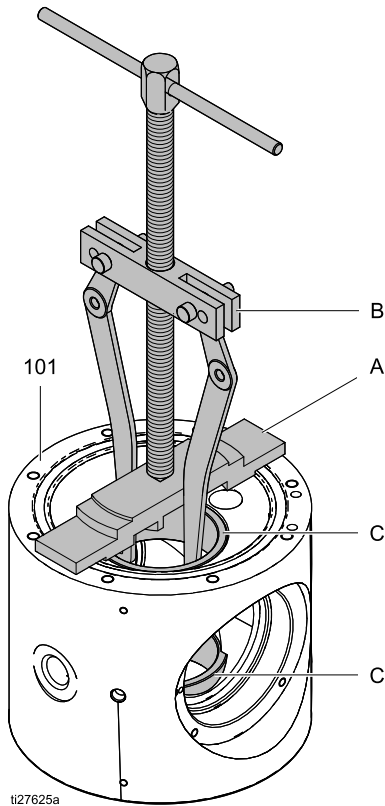


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Replace Center Bearing

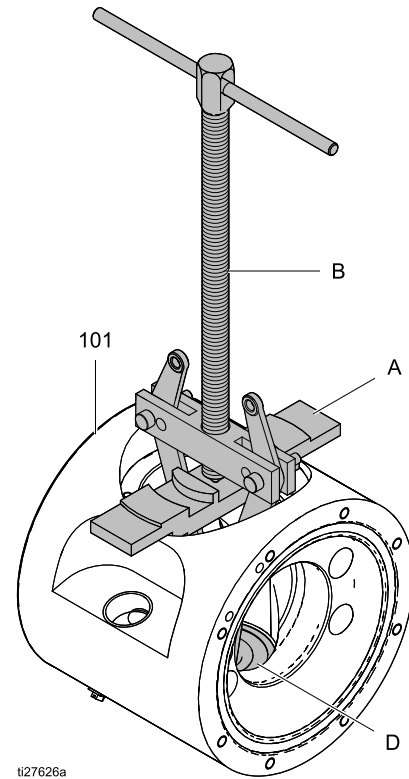
NOTE: Follow this procedure only if you suspect that the center bearing is damaged. It is not necessary to replace the bearing for normal pump service. You will need Center Section Repair Tool Kit 24Y627. You also will need Bearing Puller Kit 17J718. The tool (A) was designed to work with this bearing puller.

1. Follow all steps in [Disassemble the Center Section, page 17](#).
2. Clamp the center housing (101) in a vise, with one of the bushings facing up.
3. Place the repair tool (A) on the housing with the grooved side down.
4. Remove the bushing (C). Use the upper holes on the medium-sized jaw, and the inner holes on the puller. Be sure that the jaws engage the bottom rim of the bushing. When one bushing is out, turn the housing over and repeat for the other bushing.

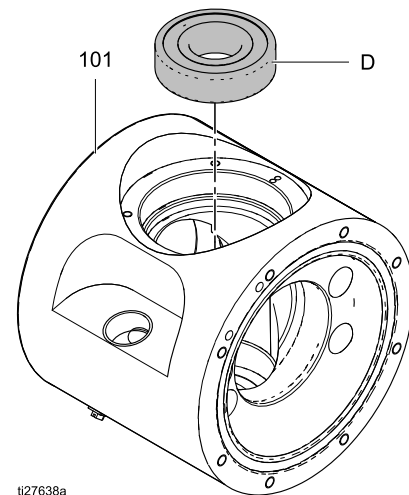


5. Place the center housing (101) in the vise with the bearing (D) side on the bottom.
6. Place the repair tool (A) on the housing with the stepped side down.

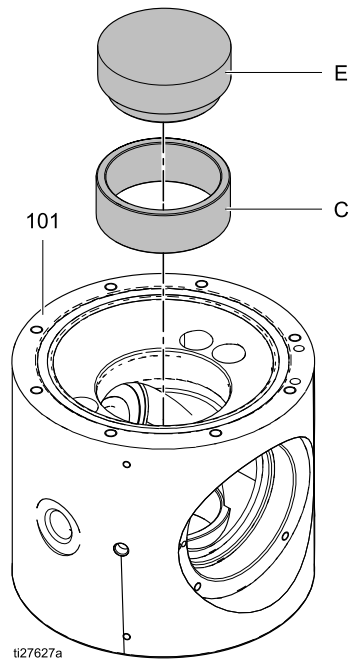
7. Remove the bearing (D). Use the lower holes on the medium-sized jaw, and the outer holes on the puller.



8. Use an arbor press to install the new bearing (D) into the center housing (101). Press the bearing to the shoulder in the center housing.



9. Use an arbor press and the press-fit tool (E) to install the two bushings (C). Install the bushings flush with the center housing (101).



10. Follow all steps in [Reassemble the Center Section, page 18.](#)

Disconnect the Motor and Gearbox

NOTE: Normally, the motor remains connected to the gearbox. Disconnect the motor only if you suspect that the motor or gearbox must be replaced.

TIP: Clamp the gearbox bracket (15) to the bench.

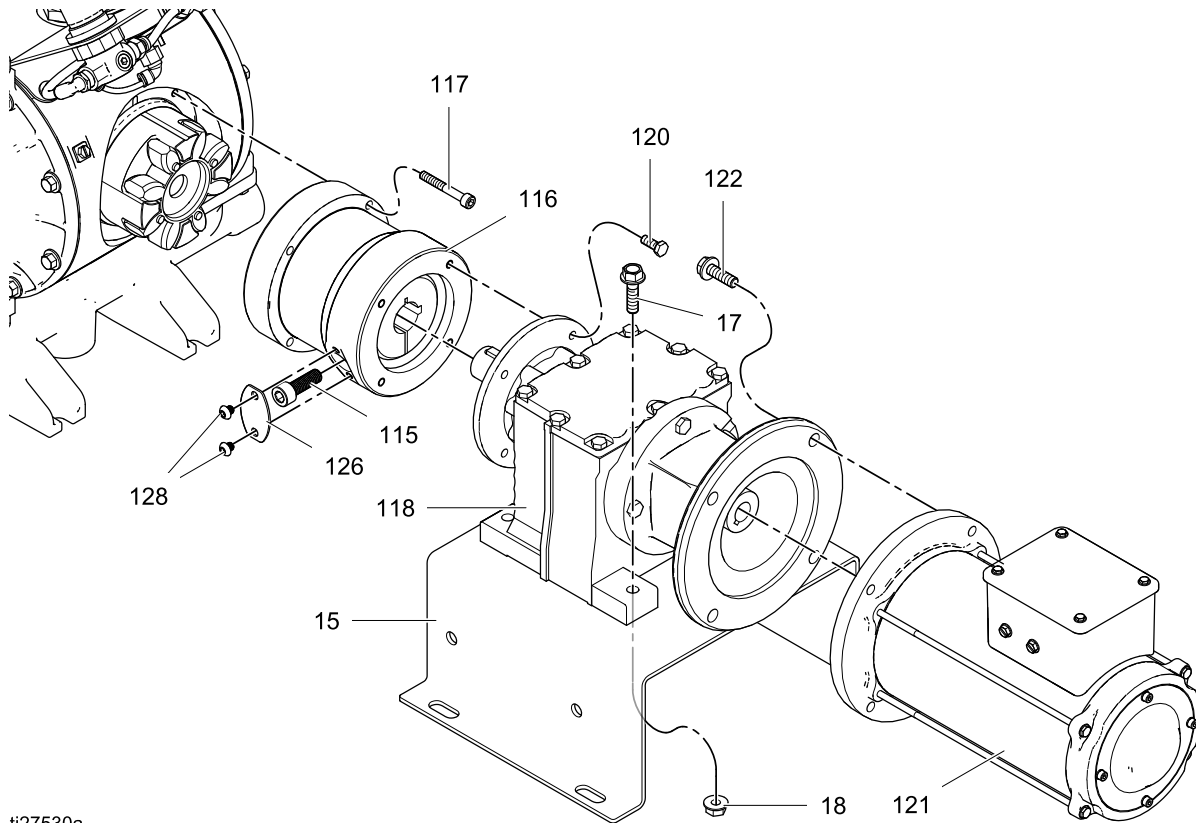
Start at step 1 for ATEX (04C), Flameproof (04D), or BLDC (04B, 05B, or 06B) motors. Standard AC motors (04A, 05A, or 06A) are of one piece with the gearbox, so begin with step 3.

1. Use a socket wrench to remove 4 screws (122).

| | |
|-------------------|----------|
| ATEX motors (04C) | 15 mm |
| All other motors | 9/16 in. |




2. Pull the motor (121) straight off of the gearbox (118).

3. Use a 5 mm hex wrench to remove 4 screws (117). Pull the gearbox, with alignment housing (116) attached, off of the pump.
4. Remove the screws (128) and the access cover (126) on the alignment housing. Turn the gearbox coupler (114) until you have access to the screw (115) on the coupler. Use an 8 mm hex wrench to remove the screw (115). Remove the gearbox coupler (114).
5. Use a 10 mm socket wrench to remove 4 screws (120). Pull the alignment housing off of the gearbox.
6. Use a 10 mm socket wrench to remove 4 bolts (17) and nuts (18). Lift the gear box off of the bracket. **NOTE:** If you have an AC motor with gearbox, lift the whole unit off of the bracket.

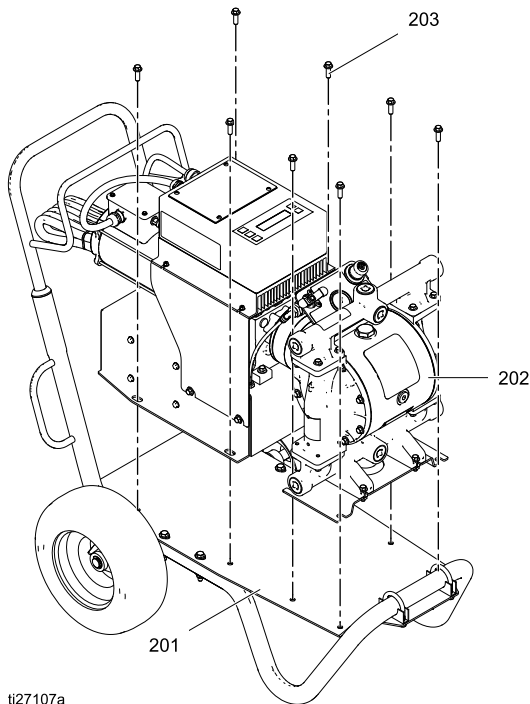


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Replace the Compressor

| | | | | |
|--|---|---|--|--|
|  |  |  | | |
| <p>To avoid injury from fire, explosion, or electric shock, all electrical wiring must be done by a qualified electrician and comply with all local codes and regulations.</p> | | | | |

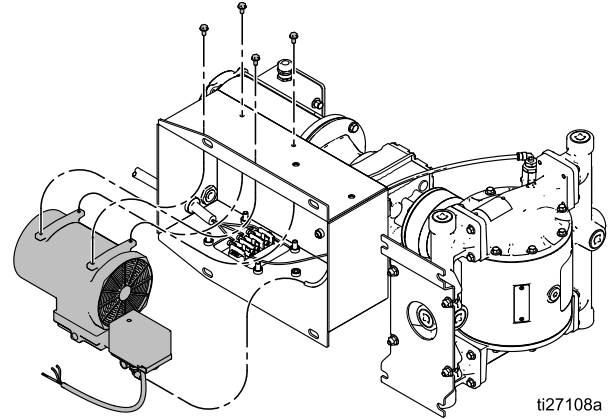
1. Follow the [Pressure Relief Procedure](#), page 12.
2. Remove the 8 bolts (203) holding the pump (202) to the cart (201) or another mounting surface. Use 2 people or a lift to remove the pump.



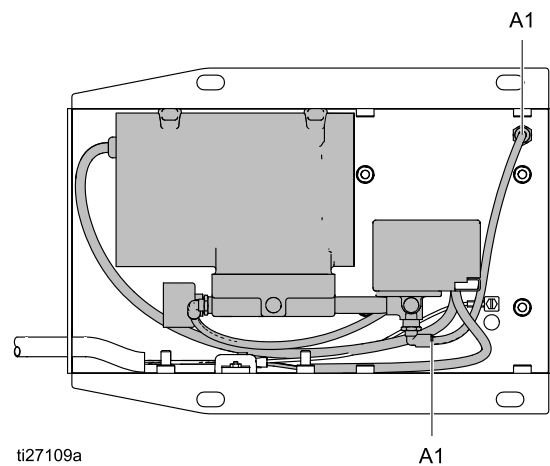
ti27107a

3. Tip the pump on its side to provide access to the compressor box.
4. Remove the air line (A1) from the compressor. Disconnect the compressor wires at the terminal block (L1, L2, and ground). Remove the four bolts, and carefully pull the compressor out of the box.
5. Use the four bolts to install the new compressor. Connect the air line from A1 to A1, as shown.
6. Connect the wires from the new compressor to the terminal block, as shown.

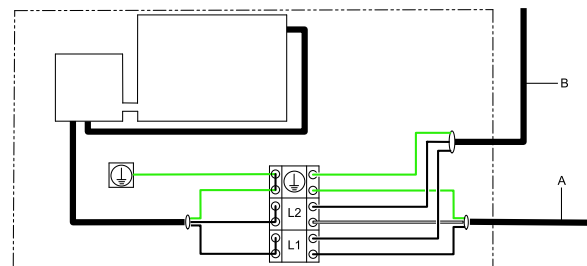
7. Return the pump to its mounting location or cart. Secure it with the 8 bolts.
8. Return power to the pump.



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Torque Instructions

If fluid cover or manifold fasteners have been loosened, it is important to torque them using the following procedure to improve sealing.

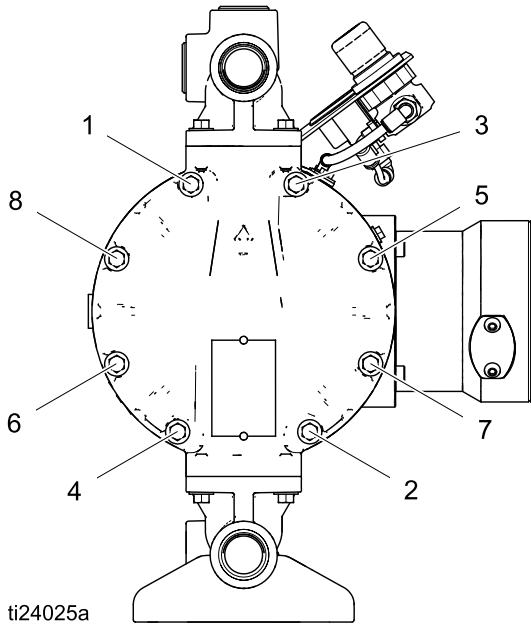
NOTE: Fluid cover and manifold fasteners have a thread-locking adhesive patch applied to the threads. If this patch is excessively worn, the fasteners may loosen during operation. Replace screws with new ones or apply medium-strength (blue) Loctite or equivalent to the threads.

NOTE: Always completely torque fluid covers before torquing manifolds.

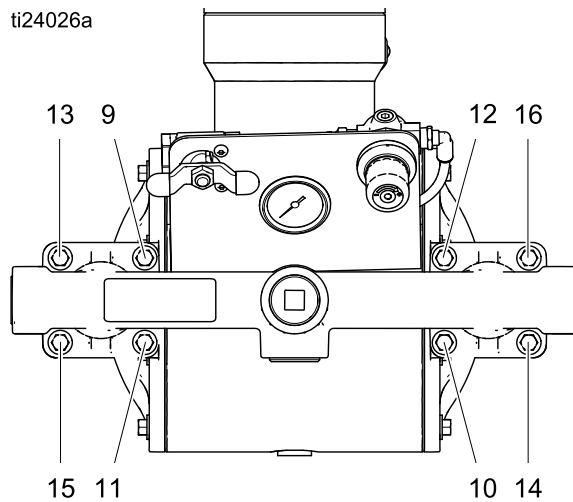
1. Start all fluid cover screws a few turns. Then, turn down each screw just until head contacts cover.
2. Turn each screw by 1/2 turn or less working in a crisscross pattern in the order shown to specified torque.
3. Repeat for manifolds.

Fluid cover and manifold fasteners: 90 in-lb (10.2 Nm)

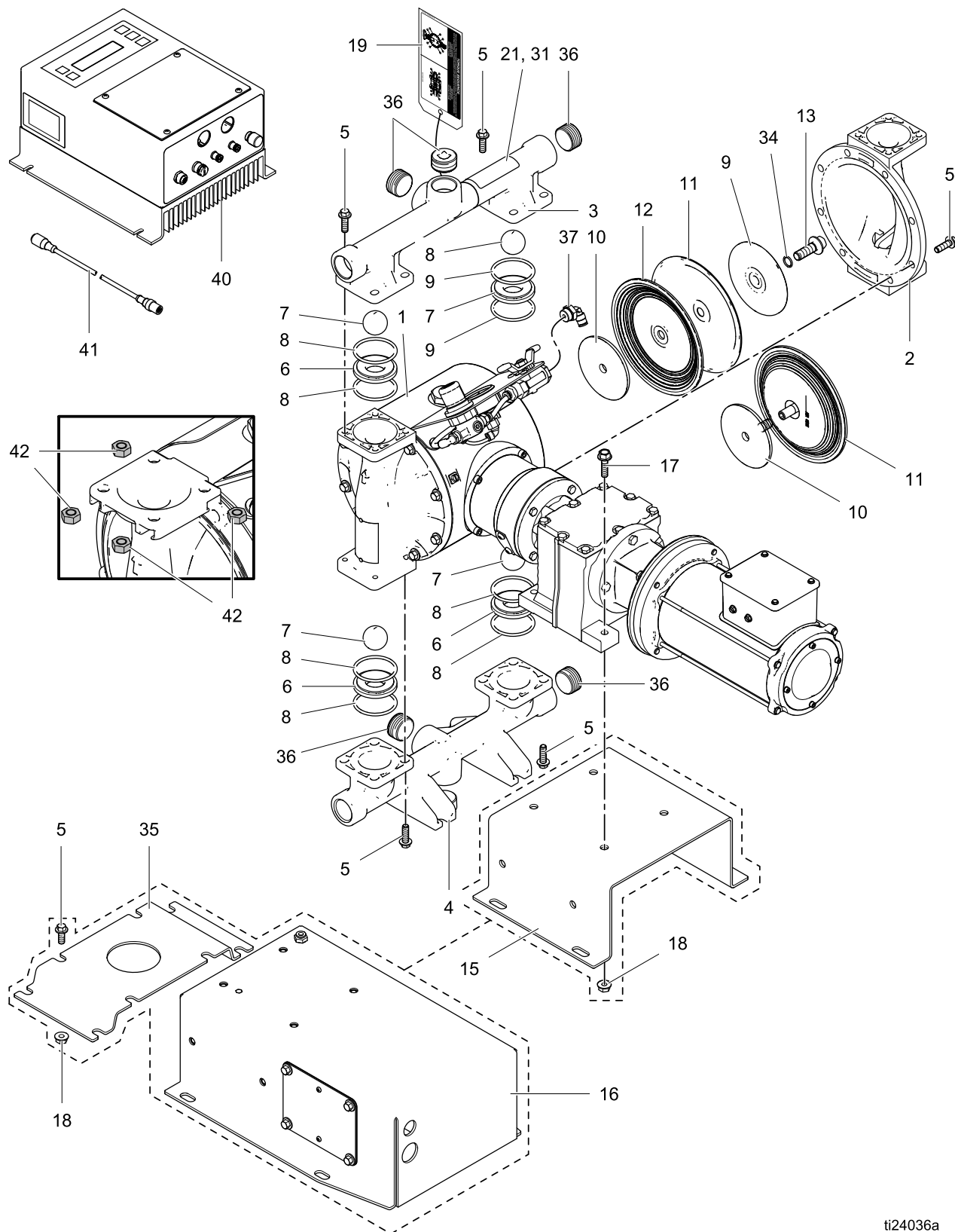
Fluid Cover Screws



Inlet and Outlet Manifold Screws



Parts



ti24036a

Parts/Kits Quick Reference

Use this table as a quick reference for parts/kits. Go to the pages indicated in the table for a full description of kit contents.

| Ref. | Part/Kit | Description | Qty. |
|------|----------|--|------|
| 1 | --- | MODULE, drive; <i>See page 29.</i> | 1 |
| 2 | | COVER, fluid; <i>See page 32.</i> | 2 |
| | 24B653 | Aluminum | |
| | 24C051 | Conductive Polypropylene | |
| | 24D347 | Hastelloy | |
| | 24C050 | Polypropylene | |
| | 24C052 | PVDF | |
| | 24C061 | Stainless Steel | |
| 3 | | MANIFOLD, outlet; <i>See pages 32-34</i> | 1 |
| | 24B649 | Aluminum, npt | |
| | 24B650 | Aluminum, bspt | |
| | 24C039 | Conductive Poly, center flange | |
| | 24C042 | Conductive Poly, end flange | |
| | 24D343 | Hastelloy, npt | |
| | 24D344 | Hastelloy, bspt | |
| | 24C038 | Polypropylene, center flange | |
| | 24C041 | Polypropylene, end flange | |
| | 24C040 | PVDF, center flange | |
| | 24C043 | PVDF, end flange | |
| | 24C057 | Stainless Steel, npt | |
| | 24C058 | Stainless Steel, bspt | |
| 4 | | MANIFOLD, inlet; <i>See pages 32-34</i> | 1 |
| | 24B651 | Aluminum, npt | |
| | 24B652 | Aluminum, bspt | |
| | 24C045 | Conductive Poly, center flange | |
| | 24C048 | Conductive Poly, end flange | |
| | 24D345 | Hastelloy, npt | |
| | 24D346 | Hastelloy, bspt | |
| | 24C044 | Polypropylene, center flange | |
| | 24C047 | Polypropylene, end flange | |
| | 24C046 | PVDF, center flange | |
| | 24C049 | PVDF, end flange | |
| | 24C059 | Stainless Steel, npt | |
| | 24C060 | Stainless Steel, bspt | |

| Ref. | Part/Kit | Description | Qty. |
|------|----------|--|-------|
| 5 | | FASTENERS, manifold and fluid cover; 8-pack; <i>see page 34</i> | 2 pkg |
| | 24B654 | Aluminum fluid section | |
| | 24C056 | Conductive Poly, Poly, and PVDF fluid section | |
| | 24C064 | Stainless Steel and Hastelloy fluid section | |
| 6 | | SEAT; 4-pack, includes 8 o-rings where needed; <i>See page 35.</i> | 1 pkg |
| | 24B630 | Acetal | |
| | 24B631 | Aluminum | |
| | 24B632 | Buna-N | |
| | 24B638 | FKM Fluoroelastomer | |
| | 24B633 | Geolast | |
| | 24B635 | Polypropylene | |
| | 24C721 | PVDF | |
| | 24B636 | Santoprene | |
| | 24B637 | 316 Stainless Steel (metal pumps) | |
| | 25C818 | 316 Stainless Steel (plastic pumps) | |
| | 24B634 | TPE | |
| 7 | | BALLS, check; 4-pack, includes 8 o-rings; <i>See page 35.</i> | 1 pkg |
| | 24B639 | Acetal | |
| | 24B640 | Buna-N | |
| | 24B643 | Polychloroprene | |
| | 24B644 | Polychloroprene with SST core | |
| | 24B648 | FKM Fluoroelastomer | |
| | 24B641 | Geolast | |
| | 24B645 | PTFE | |
| | 24B646 | Santoprene | |
| | 24B647 | 316 Stainless Steel | |
| | 24B642 | TPE | |
| 8 | 24B655 | O-RING, manifold, (not used on some models); PTFE, 8-pack; <i>See page 38.</i> | 1 pkg |
| 9 | --- | PLATE, fluid side; included in Air and Fluid Plate Kits; <i>See page 37.</i> | 2 |

| Ref. | Part/Kit | Description | Qty. |
|------|----------|--|-------|
| 10 | — — — | PLATE, air side; included in air and Fluid Plate Kits; <i>See page 37.</i> | 2 |
| 11 | | DIAPHRAGM, kit; <i>See page 36–37.</i> | 1 kit |
| | 24B622 | Buna-N Standard | |
| | 24B629 | FKM Fluoroelastomer Standard | |
| | 24B623 | Geolast Standard | |
| | 24B628 | Santoprene Standard | |
| | 24B624 | TPE Standard | |
| | 24B625 | Polychloroprene Overmolded | |
| | 24B626 | PTFE Overmolded | |
| | 24B627 | PTFE/EPDM Two-Piece | |
| | 24F926 | PTFE/Santoprene Two-Piece | |
| 12 | — — — | DIAPHRAGM, backup, <i>included with Ref. 11 where needed</i> | 2 |
| 13 | 24C099 | BOLT, shaft; kit; <i>includes Ref. 34</i> | 2 |
| 15 | | BRACKET, gear box, for models without compressor; includes refs 17 and 18 for aluminum fluid section | 1 |
| | 24Y538 | for aluminum fluid section | |
| | 24Y539 | for hastelloy or stainless steel fluid section | |
| | 24Y540 | for conductive poly, poly, or PVDF fluid section | |
| 16 | | COMPRESSOR, assembly; <i>includes Refs. 16a, 16b, 18, and 35</i> | 1 |
| | 24Y542 | 120 Volt | |
| | 24Y541 | 240 Volt | |
| 16a | | COMPRESSOR | 1 |
| | 24Y544 | 120 Volt | |
| | 24Y545 | 240 Volt | |

| Ref. | Part/Kit | Description | Qty. |
|------|----------|--|-------|
| 16b | — — — | BOX, compressor | 1 |
| 17 | — — — | BOLT, hex washer head, M8–1.25 x 32 mm; <i>included with Ref. 15</i> | 4 |
| 18 | — — — | NUT; <i>included with Ref. 15 or 16</i> | 4 |
| 19▲ | | TAG, torque | 1 |
| | 17G058 | for aluminum, hastelloy, and stainless steel fluid sections | |
| | 17G059 | for conductive poly, poly, and PVDF fluid sections | |
| 21▲ | 17D277 | LABEL, warning | 1 |
| 31▲ | 17D278 | LABEL, warning, multilingual | 1 |
| 34 | — — — | O-RING, for diaphragm shaft bolt; <i>included with Ref. 13</i> | 2 |
| 35 | | BRACKET, riser; <i>used for models with a compressor for aluminum center section</i> | 1 |
| | 17D358 | for aluminum center section | |
| | 17D359 | for stainless steel center section | |
| 36 | 24C617 | PLUG; 6-pack, <i>used for models with aluminum fluid section</i> | 1 pkg |
| 37 | — — — | ELBOW, male, swivel, 3/8 npt(f) x 1/4T; <i>used for models with a compressor</i> | 1 |
| 40 | 24Y514 | CONTROL, Husky E-Series | 1 |
| 41 | 15Y051 | CABLE, M12, 8–Pin, 3 m (9.8 ft) | 1 |
| 42 | 112257 | NUT; <i>for manifold bolts on models with stainless steel fluid section</i> | 16 |

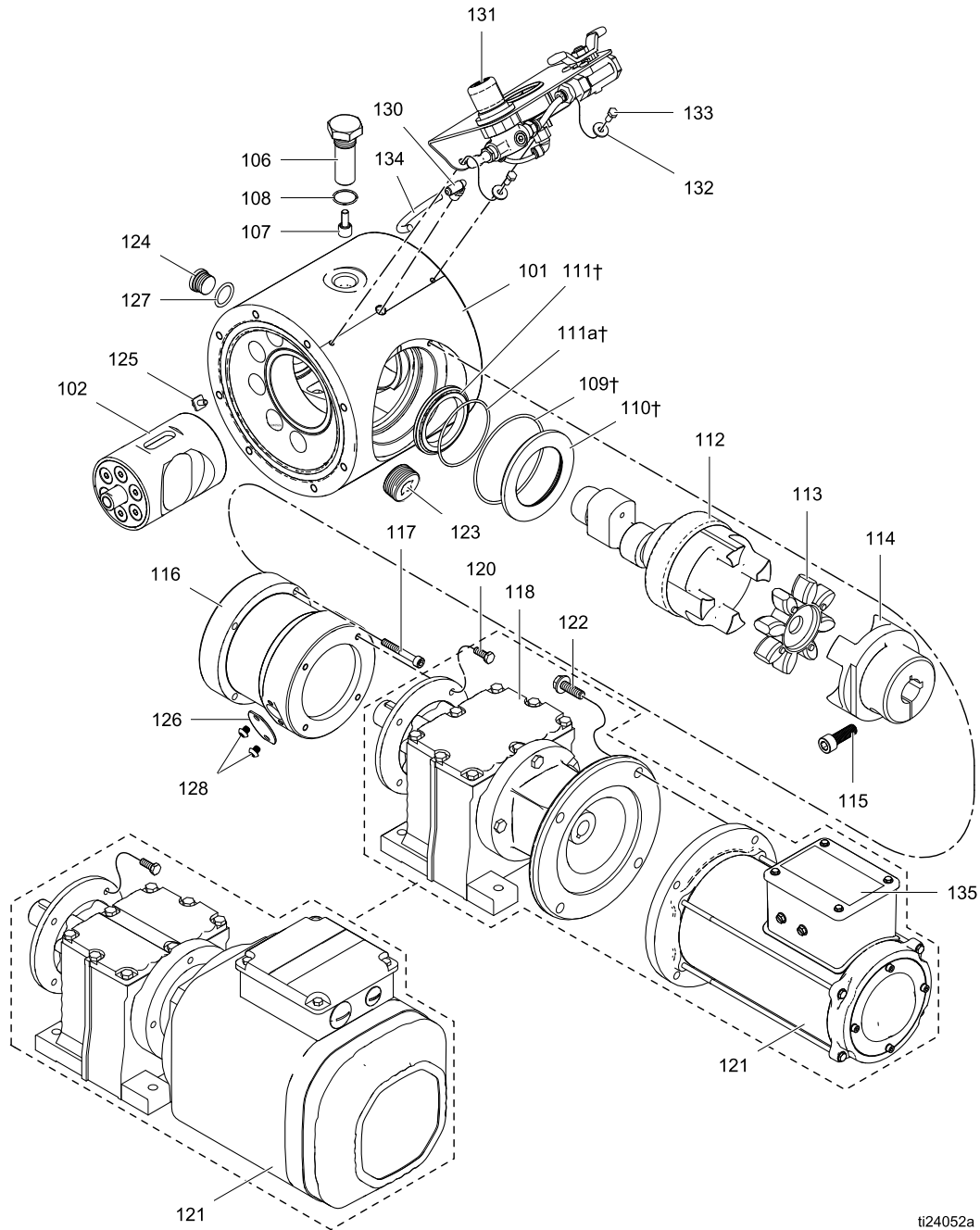
— — — *Not sold separately.*

▲ Replacement Warning labels, signs, tags, and cards are available at no cost.

Center Section

Sample Configuration Number

| Pump Model | Wetted Section Material | Drive | Center Section Material | Gear Box and Motor | Fluid Covers and Manifolds | Seats | Balls | Diaphragms | Manifold O-Rings |
|------------|-------------------------|-------|-------------------------|--------------------|----------------------------|-------|-------|------------|------------------|
| 1050 | A | E | A | 04A | A1 | SS | BN | BN | PT |



ti24052a

| Ref | Part | Description | Qty |
|-------|------------------|--|-----|
| 101 | 24Y525 24Y526 | HOUSING, center, assembly; <i>includes plugs (Refs. 123, 124)</i> Aluminum (Axxx) Stainless Steel (Sxxx); <i>also includes o-ring (Ref. 127)</i> | 1 |
| 102 | 24Y565 | PISTON, assembly | 1 |
| 106 | 24Y532 24Y533 | BOLT, bearing; <i>includes Refs. 107 and 108</i> for aluminum center housing (Axxx) for stainless steel center housing (Sxxx) | 1 |
| 107 | — — — | BEARING, cam follower. <i>included with Ref. 106</i> | 1 |
| 108 | — — — | O-RING, Size 019, Fluoroelastomer; <i>included with Ref. 106</i> | 1 |
| 109† | — — — | O-RING, Size 153, Buna-N | 1 |
| 110† | — — — | CARTRIDGE, seal | 1 |
| 111† | — — — | SEAL, radial | 1 |
| 111a† | — — — | O-RING, radial seal | 1 |
| 112 | 24Y524 | SHAFT, drive, assembly; <i>includes o-ring (Ref. 109), cartridge (Ref. 110) and seal (Ref. 111)</i> | 1 |
| 113 | 24Y522 | COUPLER, shaft | 1 |
| 114 | 24Y521 | COUPLER, gearbox; <i>includes screw (Ref. 115)</i> | 1 |
| 115 | — — — | SCREW, socket head, M10 x 30 mm ; <i>included with Ref. 114</i> | 1 |
| 116 | 24Y527 24Y528 | HOUSING, alignment, assembly; <i>includes screws (Refs. 117, 128) and access cover (Ref. 126)</i> Aluminum (Axxx) Stainless steel (Sxxx) | 1 |
| 117 | — — — | SCREW, socket head, M6 x 40 mm; <i>included with Ref. 116</i> | 4 |
| 118 | 17F839 17A603 | GEARBOX IEC, 90 B5 Flange; used on x04F and x04C models NEMA, 56 C; used on x04B , x05B , x06B , x04D , and x04E models | 1 |
| 120 | — — — | SCREW, cap, hex head, M6 x 16 mm | 4 |

| Ref | Part | Description | Qty |
|------|--------------------------------------|---|-----|
| 121 | 24Y520 17F734 17F745 24S067 | MOTOR AC, includes gearbox, used on x04A , x05A , and x06A models ATEX; used on x04C models EX; used on x04D models BLDC; used on x04B , x05B , and x06B models | 1 |
| 122 | — — — | SCREW, cap., x04C Hex head, 3/8–16 x 7/8; used on x04B , x05B , x06B , and x04D models Hex head, M10–1.5 x 25mm; used on x04C models | 4 |
| 123 | 121497 122348 | PLUG, pipe, headless for aluminum center housing (Axxx) for stainless steel center housing (Sxxx) | 1 |
| 124 | 295607 24Y534 | PLUG, front access for aluminum center housing (Axxx) for stainless steel center housing (Sxxx); includes o-ring (Ref. 127) | 1 |
| 125 | — — — | SCREW, ground, M5 x 0.8 | 1 |
| 126 | 24Y529 24Y530 | COVER, access; <i>includes screws (Ref. 128)</i> for aluminum center housing (Axxx) for stainless steel center housing (Sxxx) | 1 |
| 127 | 558730 | O-RING | 1 |
| 128 | — — — | SCREW, button head, M6 x 6 mm | 2 |
| 130 | — — — | ELBOW, 1/8–27 npt; <i>included with Ref. 131</i> | 1 |
| 131 | 24Y531 | CONTROLS, air, <i>includes elbow (Ref. 130), washer (Ref. 132), tubing, and screw (Ref. 133)</i> | 1 |
| 132 | — — — | WASHER; <i>included with Ref. 131</i> | 1 |
| 133 | — — — | SCREW; <i>included with Ref. 131</i> | 1 |
| 135▲ | 15J075 | LABEL, warning | 1 |

— — — *Not sold separately.*

▲ Replacement Warning labels, signs, tags, and cards are available at no cost.

† *Included in Shaft Seal Repair Kit 24Y536.*

Fluid Covers and Manifolds

Sample Configuration Number

| Pump Model | Wetted Section Material | Drive | Center Section Material | Gear Box and Motor | Fluid Covers and Manifolds | Seats | Balls | Diaphragms | Manifold O-Rings |
|------------|-------------------------|-------|-------------------------|--------------------|----------------------------|-------|-------|------------|------------------|
| 1050 | A | E | A | 04A | A1 | SS | BN | BN | PT |

| Fluid Cover Kits | | |
|---|--------|--|
| Kits include: | | |
| 1 fluid cover (2) | | |
| 4 o-rings (8) | | |
| Aluminum | | |
| A1, A2 | 24B653 | |
| Conductive Polypropylene, Polypropylene, and PVDF | | |
| C1, C2 | 24C051 | |
| P1, P2 | 24C050 | |
| F1, F2 | 24C052 | |
| Hastelloy and Stainless Steel | | |
| H1, H2 | 24D347 | |
| S1, S2 | 24C061 | |

NOTE: Outlet manifolds include a Warning label. Replacement warning labels, signs, tags, and cards are available at no cost.

| Aluminum Manifold Kits | | |
|---|--------|--|
| Kits include: | | |
| 1 manifold (3) | | |
| 1 plug (36) | | |
| 4 o-rings (8) | | |
| 1 safety label (outlet manifolds only; ▲21) | | |
| Outlet (3) | | |
| A1 | 24B649 | |
| A2 | 24B650 | |
| Inlet (4) | | |
| A1 | 24B651 | |
| A2 | 24B652 | |

Sample Configuration Number

| Pump Model | Wetted Section Material | Drive | Center Section Material | Gear Box and Motor | Fluid Covers and Manifolds | Seats | Balls | Diaphragms | Manifold O-Rings |
|------------|-------------------------|-------|-------------------------|--------------------|----------------------------|-------|-------|------------|------------------|
| 1050 | A | E | A | 04A | A1 | SS | BN | BN | PT |

| Conductive Polypropylene, Polypropylene, and PVDF Manifold Kits | | |
|---|--------|--|
| Kits include: 1 manifold (3) 4 o-rings (8) 1 safety label (outlet manifolds only; ▲21) | | |
| Center Flange Outlet (3) | | |
| C1 | 24C039 | |
| F1 | 24C040 | |
| P1 | 24C038 | |
| End Flange Outlet (3) | | |
| C2 | 24C042 | |
| F2 | 24C043 | |
| P2 | 24C041 | |
| Center Flange Inlet (4) | | |
| C1 | 24C045 | |
| F1 | 24C046 | |
| P1 | 24C044 | |
| End Flange Inlet (4) | | |
| C2 | 24C048 | |
| F2 | 24C049 | |
| P2 | 24C047 | |

| Hastelloy and Stainless Steel | | |
|---|--------|--|
| Kits include: 1 manifold (3) 4 o-rings (8) 1 safety label (outlet manifolds only; ▲21) | | |
| Outlet (3) | | |
| H1 | 24D343 | |
| H2 | 24D344 | |
| S1 | 24C057 | |
| S2 | 24C058 | |
| Inlet (4) | | |
| H1 | 24D345 | |
| H2 | 24D346 | |
| S1 | 24C059 | |
| S2 | 24C060 | |

| Manifold/Fluid Cover Fastener Kits | |
|--|--------|
| A1, A2 | 24B654 |
| Kit includes: • 8 bolts; carbon steel, hex washer head; M8 x 25 | |
| C1, C2, F1, F2, P1, P2 | 24C056 |
| Kit includes: • 8 bolts, 300 series stainless steel; hex flange, M8 x 32 • 8 nuts | |
| H1, H2, S1, S2 | 24C064 |
| Kit includes: • 8 bolts, 300 series stainless steel; hex washer head, M8 x 20 • 8 nuts | |

Seats and Check Balls

Sample Configuration Number

| Pump Model | Wetted Section Material | Drive | Center Section Material | Gear Box and Motor | Fluid Covers and Manifolds | Seats | Balls | Diaphragms | Manifold O-Rings |
|------------|-------------------------|-------|-------------------------|--------------------|----------------------------|-----------|-----------|------------|------------------|
| 1050 | A | E | A | 04A | A1 | SS | BN | BN | PT |

| Seat Kits | |
|-----------|------------------------|
| AC | 24B630 |
| AL | 24B631 |
| BN | 24B632 |
| FK | 24B638 |
| GE | 24B633 |
| PP | 24B635 |
| PV | 24C721 |
| SP | 24B636 |
| SS | 24B637 (metal pumps) |
| | 25C818 (plastic pumps) |
| TP | 24B634 |

Kits include:

- 4 seats (6), material indicated in table.
- 8 o-rings (8), PTFE, not used on models with Buna-N, FKM, or TPE seats.

| Ball Kits | |
|-----------|--------|
| AC | 24B639 |
| BN | 24B640 |
| CR | 24B643 |
| CW | 24B644 |
| FK | 24B648 |
| GE | 24B641 |
| PT | 24B645 |
| SP | 24B646 |
| SS | 24B647 |
| TP | 24B642 |

Kits include:

- 4 balls (7), material indicated in table.
- 8 o-rings (8); not used on models with Buna-N, FKM, or TPE seats.

Diaphragms

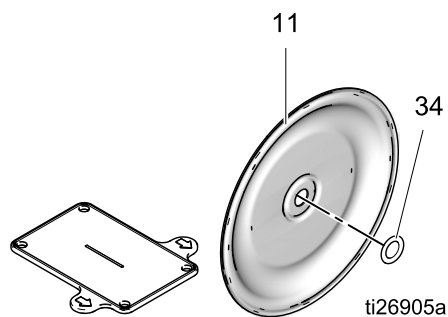
Sample Configuration Number

| Pump Model | Wetted Section Material | Drive | Center Section Material | Gear Box and Motor | Fluid Covers and Manifolds | Seats | Balls | Diaphragms | Manifold O-Rings |
|------------|-------------------------|-------|-------------------------|--------------------|----------------------------|-------|-------|------------|------------------|
| 1050 | A | E | A | 04A | A1 | SS | BN | BN | PT |

| 1-Piece Bolt-Through Diaphragm Kits | |
|-------------------------------------|--------|
| BN | 24B622 |
| FK | 24B629 |
| GE | 24B623 |
| SP | 24B628 |
| TP | 24B624 |

Kits include:

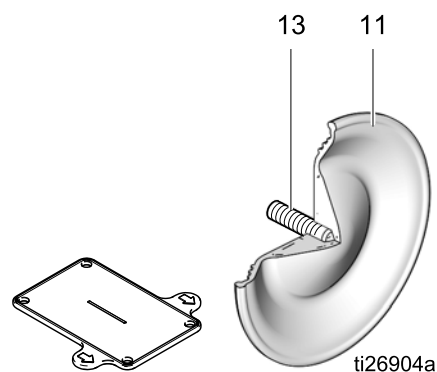
- 2 diaphragms (11), material indicated in table
- 2 o-rings (34); used on metal pumps
- 1 diaphragm install tool; not used
- 8 o-rings (8); not used on models with Buna-N, FKM, or TPE seats.



| Overmolded Diaphragm Kit | |
|--------------------------|--------|
| CO | 24B625 |
| PO | 24B626 |

Kits include:

- 2 overmolded diaphragms (11), material indicated in table.
- 2 diaphragm set screws (13)
- 1 diaphragm install tool; not used
- 1 packet anaerobic adhesive
- 1 packet sealant



Parts

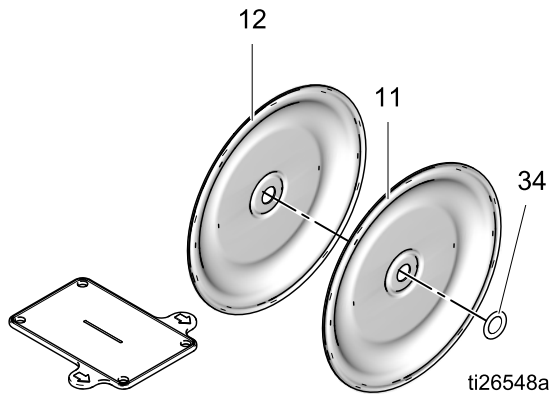
Sample Configuration Number

| Pump Model | Wetted Section Material | Drive | Center Section Material | Gear Box and Motor | Fluid Covers and Manifolds | Seats | Balls | Diaphragms | Manifold O-Rings |
|------------|-------------------------|-------|-------------------------|--------------------|----------------------------|-------|-------|------------|------------------|
| 1050 | A | E | A | 04A | A1 | SS | BN | BN | PT |

| 2-Piece Bolt-Through Diaphragm Kit | |
|------------------------------------|--------|
| PS | 24F926 |
| PT | 24B627 |

Kits include:

- 2 diaphragms (11), PTFE
- 2 backup diaphragms (12), material indicated in table
- 2 o-rings (34); used on metal pumps
- 1 diaphragm install tool; not used
- 8 o-rings (8); PTFE



| Diaphragm Shaft Bolt | |
|----------------------|--------|
| Metal Pumps | 24C099 |

Kits include:

- 1 bolt (13); stainless steel, M12 x 35
- 1 o-ring (34)

| Air and Fluid Plate Kits | |
|--------------------------|--------|
| A1, A2 | 24C035 |
| C1, C2, P1, P2 | 24C036 |
| F1, F2 | 24C037 |
| H1, H2 | 24D342 |
| S1, S2 | 24C062 |

Kits for aluminum, hastelloy, and stainless steel pumps include:

- 1 air side diaphragm plate (10)
- 1 fluid side diaphragm plate (9)
- 1 o-ring (34)
- 1 bolt (13)

Kits for polypropylene, conductive polypropylene, and PVDF pumps include:

- 1 air side diaphragm plate (10)
- 1 fluid side diaphragm plate (9, includes bolt)

Manifold Seals

Sample Configuration Number

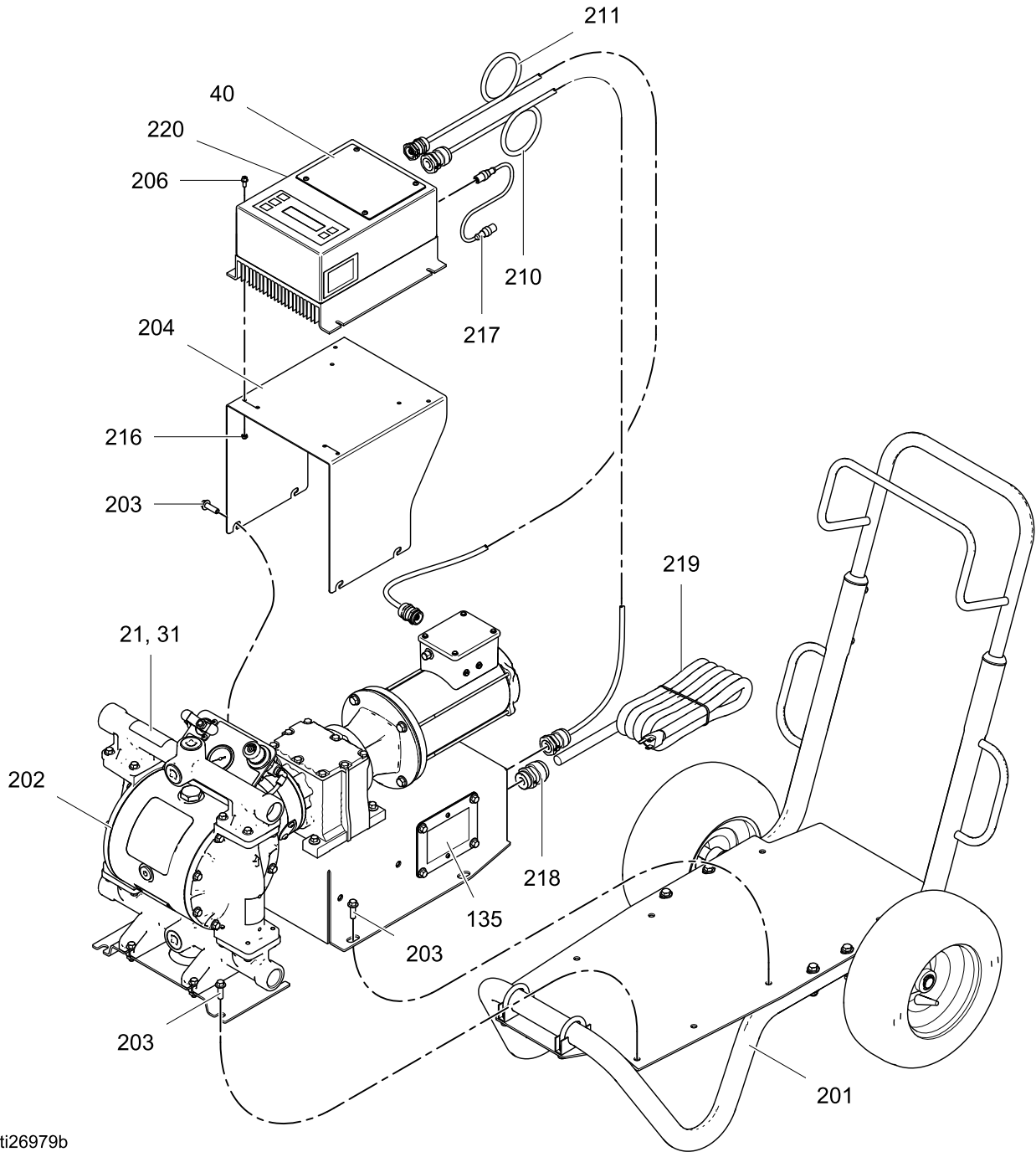
| Pump Model | Wetted Section Material | Drive | Center Section Material | Gear Box and Motor | Fluid Covers and Manifolds | Seats | Balls | Diaphragms | Manifold O-Rings |
|------------|-------------------------|-------|-------------------------|--------------------|----------------------------|-------|-------|------------|------------------|
| 1050 | A | E | A | 04A | A1 | SS | BN | BN | PT |

| Manifold O-Ring Kits | |
|----------------------|--------|
| PT | 24W212 |

Kits include:

- 8 o-rings (9), PTFE; not used on models with Buna-N, FKM, or TPE seats.

Cart



ti26979b

Cart-Mounted Models

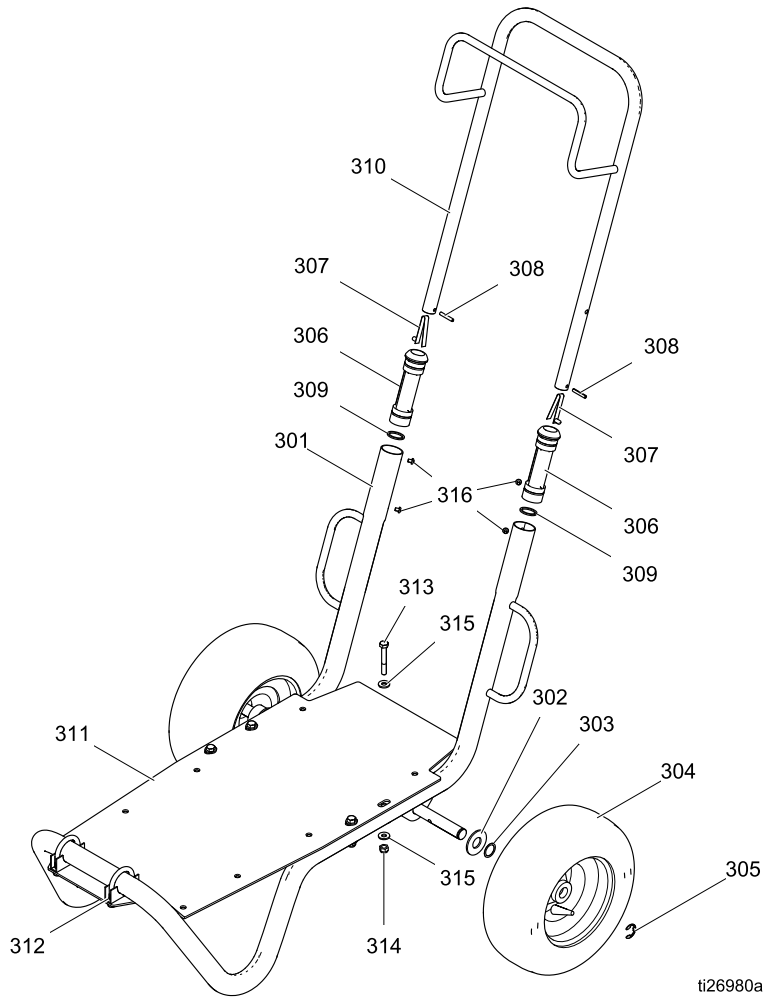
| Ref | Part | Description | Qty |
|------|-----------|--|-----|
| 201 | 24Y543 | CART; <i>includes screws (Ref. 203)</i> | 1 |
| 202 | See Table | PUMP | 1 |
| 203 | — — — | SCREW; M8–1.25 x 25 mm; <i>included with Ref. 201</i> | 12 |
| 204 | 24Y537 | BRACKET, control box; Included screws (203, 206) and nuts (216). | 1 |
| 40 | 24Y514 | CONTROLLER, Graco Motor Control | 1 |
| 206 | — — — | SCREW, M5–0.8 x 12 mm; <i>included with Ref. 204</i> | 4 |
| 210 | 17L370 | CABLE, compressor | 1 |
| 211 | 17L368 | CABLE, motor | 1 |
| 216 | — — — | NUT, lock; <i>included with Ref. 204</i> | 4 |
| 217 | 17F709 | CABLE, M12, 8–pin, 1 ft (0.3 m) | 1 |
| 218 | — — — | CONNECTOR, strain relief | 1 |
| 219 | — — — | CORD, power (120V) | 1 |
| 220s | 17B772 | LABEL, warning | 1 |

▲ Replacement Warning labels, signs, tags, and cards are available at no cost.

Table 1 Pumps Used on Cart-Mounted Models

| Cart Model | Pump Model (ref. 202) |
|------------|-----------------------|
| 24Y388 | 648190 |
| 24Y552 | 648250 |
| 24Y553 | 648183 |
| 24Y554 | 648243 |
| 24Y555 | 648180 |
| 24Y556 | 648240 |
| 24Y557 | 648187 |
| 24Y558 | 648247 |
| 24Y559 | 650110 |
| 24Y560 | 650154 |
| 24Y561 | 651908 |
| 24Y562 | 651944 |

Cart



| Ref | Part | Description | Qty |
|-----|--------|-----------------------|-----|
| 301 | --- | FRAME | 1 |
| 302 | 156306 | WASHER, flat | 2 |
| 303 | 116038 | WASHER, wave spring | 2 |
| 304 | 119420 | WHEEL, pneumatic | 2 |
| 305 | 120211 | E-RING, retaining | 2 |
| 306 | 192027 | SLEEVE | 2 |
| 307 | 112827 | BUTTON, snap | 2 |
| 308 | 101354 | PIN, spring, straight | 2 |

| Ref | Part | Description | Qty |
|-----|--------|-----------------------|-----|
| 309 | 15J645 | WASHER | 2 |
| 310 | 24M397 | HANDLE | 1 |
| 311 | --- | PLATE | 1 |
| 312 | --- | CLAMP | 2 |
| 313 | 108481 | SCREW, 5/16-18 X 2.25 | 4 |
| 314 | 111040 | NUT, lock | 4 |
| 315 | 100527 | WASHER | 8 |
| 316 | 109032 | SCREW, #10-32 x 0.25 | 4 |

Kits and Accessories

For AC and BLDC Motors

Leak Sensor Kit 24Y661

Upgrade kit, to add a leak sensor to an existing system. Includes leak sensor and bushing.

NOTE: Also purchase a cable from the following selections. For systems with BLDC motors that use a Graco Motor Control, order an extension cable from the first section. For systems with AC motors that use a VFD, order a field-wireable cable from the second section.

Leak Sensor/PLC Extension Cables (For BLDC Motors)

M8, 4-pin (both ends)

| Part | Description |
|--------|----------------|
| 121683 | 9.8 ft; 3.0 m |
| 17H349 | 24.6 ft; 7.5 m |
| 17H352 | 52.5 ft; 16 m |

Leak Sensor Cables; Field Wireable (for VFDs)

M8, 4-pin (one end, flying leads on other end)

| Part | Description |
|--------|----------------|
| 17H389 | 9.8 ft; 3.0 m |
| 17H390 | 24.6 ft; 7.5 m |
| 17H391 | 52.5 ft; 16 m |

Compressor Upgrade Kits 24Y542 (120V) and 24Y541 (240V)

Upgrade kits include compressor, compressor box, brackets, and mounting hardware.

Center Section Repair Tool Kit 24Y627

Includes tools needed to remove the bearing from the center section.

Bearing Puller Kit 17J718

Includes an interchangeable bearing puller set.

Controller-to-Motor cables

Preassembled cable to wire the motor controller to the motor. Includes cable, strain reliefs, and terminals.

| Part | Description |
|--------|---------------|
| 17L368 | 1.0 ft; 0.3 m |
| 17S306 | 9.8 ft; 3.0 m |

Compressor-to-Controller cables

Preassembled cable to wire the compressor to the motor controller. Includes cable, strain reliefs, and terminals.

| Part | Description |
|--------|---------------|
| 17L370 | 2.0 ft; 0.6 m |
| 17S308 | 9.8 ft; 3.0 m |

For BLDC Motors

Graco Motor Control Kit 24Y514

Replacement kit includes Graco Motor Control with necessary software.

Software Upgrade Kit 17H104

Upgrade kit includes software token and instructions.

NOTE: Also purchase Programming Cable Kit 24Y788.

Motor Feedback Cables

M12, 8-pin (both ends)

| Part | Description |
|--------|----------------|
| 17F709 | 1.0 ft; 0.3 m |
| 15Y051 | 9.8 ft; 3.0 m |
| 16X521 | 24.6 ft; 7.5 m |
| 16P791 | 52.5 ft; 16 m |


PLC Control Cable

M8, 4-pin (one end, flying leads on other end)

| Part | Description |
|--------|----------------|
| 17H365 | 9.8 ft; 3.0 m |
| 17H366 | 24.6 ft; 7.5 m |
| 17H367 | 52.5 ft; 16 m |

Technical Data

| | US | Metric |
|--|--------------------------------------|-------------------------------|
| Husky 1050e Electric Double Diaphragm Pump | | |
| Maximum fluid working pressure | 70 psi | 0.48 MPa, 4.8 bar |
| Maximum incoming air pressure | 150 psi | 1.03 MPa, 10.3 bar |
| Center section air charge range | 20 to 80 psi | 0.14–0.55 MPa, 1.4–5.5 bar |
| Maximum air consumption | <0.2 scfh | <0.006 cubic meters/hour |
| Air inlet size | 3/8 in. npt(f) | |
| Maximum suction lift (reduced if balls don't seat well due to damaged balls or seats, lightweight balls, or extreme speed of cycling) | Wet: 29 ft Dry: 16 ft | Wet: 8.8 m Dry: 4.9 m |
| Maximum size pumpable solids | 1/8 in. | 3.2 mm |
| Ambient air temperature range for operation and storage. NOTE: Exposure to extreme low temperatures may result in damage to plastic parts. | 32° F–104° F | 0° C–40° C |
| Fluid displacement per cycle | 0.14 gallons | 0.53 liters |
| Maximum free-flow delivery | 39 gpm | 148 lpm |
| Maximum pump speed | 280 cpm | |
| Fluid Inlet and Outlet Size | | |
| Aluminum, Hastelloy, or Stainless Steel | 1 in npt(f) or 1 in bspt | |
| Polypropylene, Conductive Polypropylene, or PVDF | 1 in. ANSI/DIN Raised Face Flange | |
| Electric Motor | | |
| AC, Standard CE (04A, 05A, 06A) | | |
| Power | 2 HP | 1.5 kW |
| Number of Motor Poles | 4–Pole | |
| Speed | 1800 rpm (60 Hz) or 1500 rpm (50 Hz) | |
| Constant Torque | 6:1 | |
| Gear Ratio | 8.16 | |
| Voltage | 3–phase 230V / 3–Phase 460V | |
| Maximum Amperage Load | 5.7 A (230V) / 2.85 A (460V) | |
| Ingress Protection | IP66 | |
| IE Rating | IE2 | |
| AC, ATEX (04C) | | |
| Power | 2 HP | 1.5 kW |
| Number of Motor Poles | 2–Pole | |
| Speed | 3420 rpm (60 Hz) or 2850 rpm (50 Hz) | |
| Constant Torque | 10:1 | |
| Gear Ratio | 18.08 | |
| Voltage | 3–phase 240V / 3–Phase 415V | |
| Maximum Amperage Load | 5.44 A (230V) / 3.14 A (460V) | |
| Ingress Protection | IP55 | |
| IE Rating | IE1 | |

| | US | Metric |
|--|---|--------|
| AC, Explosionproof (04D) | | |
| Power | 2 Hp | 1.5 kW |
| Number of Motor Poles | 2-Pole | |
| Speed | 3450 rpm (60 Hz) or 2875 rpm (50 Hz) | |
| Constant Torque | 20:1 | |
| Gear Ratio | 18.08 | |
| Voltage | 3-phase 230V / 3-Phase 460V | |
| Maximum Amperage Load | 5.2 A (230V) / 2.6 A (460V) | |
| Ingress Protection | IP54 | |
| IE Rating | IE2 | |
| BLDC (04B, 05B, 06B) | | |
| Power | 2.2 Hp | 1.6 kW |
| Speed | 3600 rpm | |
| Gear Ratio | 11.86 | |
| Voltage | 320 VDC | |
| Maximum Amperage Load | 5.2 A | |
| Ingress Protection | IP56 | |
| Motorless Gearbox | | |
| NEMA (04E) | | |
| Mounting Flange | NEMA 56 C | |
| Gear Ratio | 18.08 | |
| IEC (04F) | | |
| Mounting Flange | IEC 90 | |
| Gear Ratio | 18.08 | |
| Optional Leak Sensor | | |
| Contact Ratings: | | |
| State | Normally closed | |
| Voltage | 240V Max (AC/DC) | |
| Current | 0.28 A max at 120 VAC 0.14 A max at 240 VAC 0.28 A max at 24 VDC 0.07 A max at 120 VDC | |
| Power | 30 W max | |
| Ambient Temperature | -20° to 40°C (-4° to 104°F) | |
| Ex Ratings: | | |
| Classification: "simple apparatus" in accordance with UL/EN/IEC 60079-11, clause 5.7 | | |
| Class I, Group D, Class II, Group F&G, Temp Code T3B | | |
|  II 2 G Ex ib IIC T3 | | |

Technical Data

| | US | Metric |
|---|--|--------------|
| Parameters | $U_i = 24\text{ V}$ $I_i = 280\text{ mA}$ $P_i = 1.3\text{ W}$ $C_i = 2.4\text{ pF}$ $L_i = 1.00\text{ }\mu\text{H}$ | |
| Noise Data | | |
| Sound Power (measured per ISO-9614-2) | | |
| at 70 psi fluid pressure and 50 cpm | | 71 dBa |
| at 30 psi fluid pressure and 280 cpm (full flow) | | 94 dBa |
| Sound Pressure [tested 3.28 ft (1 m) from equipment] | | |
| at 70 psi fluid pressure and 50 cpm | | 61 dBa |
| at 30 psi fluid pressure and 280 cpm (full flow) | | 84 dBa |
| Wetted Parts | | |
| Wetted parts include material(s) chosen for seat, ball, and diaphragm options, plus the fluid section's material of construction: Aluminum, Hastelloy, Polypropylene, Conductive Polypropylene, PVDF, or Stainless Steel | | |
| Non-wetted parts | | |
| Aluminum | aluminum, coated carbon steel, bronze | |
| Hastelloy | hastelloy, stainless steel, aluminum (if used in center section), bronze | |
| Plastic | stainless steel, polypropylene, coated carbon steel, bronze | |
| Stainless Steel | stainless steel, aluminum, coated carbon steel, bronze | |
| Technical Specifications for the Graco Motor Control (All installations and wiring must comply with NEC and local electrical codes.) | | |
| DC Power Supply | Class 2 Power Supply only | |
| Approvals | UL508C | |
| Conformity | CE-Low Voltage (2006/95/EC), EMC (2004/108/EC), and RoHS (2011/65/EU) Directives | |
| Ambient Temperature | -40°F – 104°F | -40°C – 40°C |
| Environment Rating | Type 4X, IP 66 | |
| Overtemperature Sensing Specifications (The drive is provided with a means to accept and act upon a signal from a thermal sensor in the motor. Motor overtemperature sensing is required to provide the motor overload protection.) | 0–3.3 VDC, 1mA maximum | |
| Input Specifications | | |
| Input Line Voltage | 120/240 VAC, line-to-line | |
| Input Line Phasing | Single Phase | |
| Input Line Frequency | 50/60 Hz | |
| Input Current per Phase | 16A | |
| Maximum Branch Circuit Protection Rating | 20A, Inverse Time Circuit Breaker | |
| Short Circuit Current Rating | 5 kA | |

| | US | Metric |
|--|----------------------|--------|
| Output Specifications | | |
| Output Line Voltage | 0–264 VAC | |
| Output Line Phasing | Three Phase | |
| Output Current (Current limit, set via the software, is provided as a secondary protection from motor overload.) | 0–12A | |
| Output Power | 1.92 KW / 2.6 hp | |
| Output Overload | 200% for 0.2 seconds | |

Variable Frequency Drives (2 hp)

| Model | Nominal Input Voltage | Input Voltage Range | Nominal Output Voltage † |
|--------|-----------------------|---------------------|--------------------------|
| 16K911 | 208–240 Vac, 1 phase | 170–264 Vac | 208–240 Vac, 3 phase |
| 16K911 | 208–240 Vac, 3 phase | 170–264 Vac | 208–240 Vac, 3 phase |
| 16K912 | 400–480 Vac, 3 phase | 340–528 Vac | 400–480 Vac, 3 phase |

† Output voltage is dependent on input voltage.

Weights

| Pump Material | | Motor/Gearbox | | | | | | | | | | | |
|--------------------------|-----------------|---------------|------|------------|------|-------------------|------|-------|------|-------|------|------------|------|
| Fluid Section | Center Section | AC | | ATEX + IEC | | Flameproof + NEMA | | NEMA | | IEC | | BLDC+ NEMA | |
| | | lb | kg | lb | kg | lb | kg | lb | kg | lb | kg | lb | kg |
| Aluminum | Aluminum | 106 | 48.1 | 144 | 65.3 | 109.5 | 49.7 | 69.5 | 31.5 | 74 | 33.6 | 90 | 40.8 |
| Conductive Polypropylene | Aluminum | 103.5 | 46.9 | 141.5 | 64.1 | 107 | 48.5 | 67 | 30.4 | 71.5 | 32.4 | 87.5 | 39.7 |
| Conductive Polypropylene | Stainless Steel | 135 | 61.2 | 173 | 78.5 | 138.5 | 62.8 | 98.5 | 44.7 | 103 | 46.7 | 119 | 54.0 |
| Hastelloy | Stainless Steel | 153 | 69.4 | 191 | 86.6 | 156.5 | 71.0 | 116.5 | 52.8 | 121 | 54.9 | 137 | 62.1 |
| Polypropylene | Aluminum | 103.5 | 46.9 | 141.5 | 64.2 | 106.5 | 48.3 | 67 | 30.4 | 71.5 | 32.4 | 87.5 | 39.7 |
| Polypropylene | Stainless Steel | 135 | 61.2 | 173 | 78.5 | 138.5 | 62.8 | 98.5 | 44.7 | 103 | 46.7 | 119 | 54.0 |
| PVDF | Aluminum | 109 | 49.4 | 147 | 66.7 | 112.5 | 51.0 | 72.5 | 32.9 | 77 | 34.9 | 93 | 42.2 |
| PVDF | Stainless Steel | 140.5 | 63.7 | 178.5 | 81.0 | 144 | 63.7 | 104 | 47.2 | 108.5 | 49.2 | 124.5 | 56.5 |
| Stainless Steel | Aluminum | 121.5 | 55.1 | 159.5 | 72.3 | 125 | 55.5 | 85 | 38.6 | 89.5 | 40.6 | 105.5 | 47.9 |
| Stainless Steel | Stainless Steel | 153 | 69.4 | 191 | 86.6 | 156.5 | 71.0 | 116.5 | 52.8 | 121 | 54.9 | 137 | 62.1 |

| Component/Model | U.S. | Metric |
|----------------------------|----------|---------|
| Compressor | 28 lb | 13 kg |
| Graco VFD | 6 lb | 3 kg |
| Graco Motor Control | 10.5 lb | 4.8 kg |
| Cart Models | | |
| 24Y388, 24Y552, and 24Y588 | 184.5 lb | 83.7 kg |
| 24Y559 and 24Y560 | 182 lb | 82.6 kg |
| 24Y561 and 24Y562 | 200 lb | 90.7 kg |

Fluid Temperature Range

NOTICE

Temperature limits are based on mechanical stress only. Certain chemicals will further limit the fluid temperature range. Stay within the temperature range of the most-restricted wetted component. Operating at a fluid temperature that is too high or too low for the components of your pump may cause equipment damage.

| Diaphragm/Ball/Seat Material | Fluid Temperature Range | | | | | |
|---|--|---------------|---|------------|--------------|---------------|
| | Aluminum Hastelloy, or Stainless Steel Pumps | | Polypropylene or Conductive Polypropylene Pumps | | PVDF Pumps | |
| | Fahrenheit | Celsius | Fahrenheit | Celsius | Fahrenheit | Celsius |
| Acetal (AC) | 10° to 180°F | -12° to 82°C | 32° to 150°F | 0° to 66°C | 10° to 180°F | -12° to 82°C |
| Buna-N (BN) | 10° to 180°F | -12° to 82°C | 32° to 150°F | 0° to 66°C | 10° to 180°F | -12° to 82°C |
| FKM Fluoroelastomer (FK)* | -40° to 275°F | -40° to 135°C | 32° to 150°F | 0° to 66°C | 10° to 225°F | -12° to 107°C |
| Geolast® (GE) | -40° to 150°F | -40° to 66°C | 32° to 150°F | 0° to 66°C | 10° to 150°F | -12° to 66°C |
| Polychloroprene overmolded diaphragm (CO) or Polychloroprene check balls (CR or CW) | 0° to 180°F | -18° to 82°C | 32° to 150°F | 0° to 66°C | 10° to 180°F | -12° to 82°C |
| Polypropylene (PP) | 32° to 150°F | 0° to 66°C | 32° to 150°F | 0° to 66°C | 32° to 150°F | 0° to 66°C |
| PTFE overmolded diaphragm (PO) | 40° to 180°F | 4° to 82°C | 40° to 150°F | 4° to 66°C | 40° to 180°F | 4° to 82°C |
| PTFE check balls or two-piece PTFE/EPDM diaphragm (PT) | 40° to 220°F | 4° to 104°C | 40° to 150°F | 4° to 66°C | 40° to 220°F | 4° to 104°C |
| PVDF (PV) | 10° to 225°F | -12° to 107°C | 32° to 150°F | 0° to 66°C | 10° to 225°F | -12° to 107°C |
| Santoprene® check balls (SP) or 2-piece PTFE/Santoprene diaphragm (PS) | -40° to 180°F | -40° to 82°C | 32° to 150°F | 0° to 66°C | 10° to 225°F | -12° to 107°C |
| TPE (TP) | -20° to 150°F | -29° to 66°C | 32° to 150°F | 0° to 66°C | 10° to 150°F | -12° to 66°C |

* The maximum temperature listed is based on the ATEX standard for T4 temperature classification. If you are operating in a non-explosive environment, FKM fluoroelastomer's maximum fluid temperature in aluminum or stainless steel pumps is 320°F (160°C).

Graco Standard Warranty

Graco warrants all equipment referenced in this document which is manufactured by Graco and bearing its name to be free from defects in material and workmanship on the date of sale to the original purchaser for use. With the exception of any special, extended, or limited warranty published by Graco, Graco will, for a period of twelve months from the date of sale, repair or replace any part of the equipment determined by Graco to be defective. This warranty applies only when the equipment is installed, operated and maintained in accordance with Graco's written recommendations.

This warranty does not cover, and Graco shall not be liable for general wear and tear, or any malfunction, damage or wear caused by faulty installation, misapplication, abrasion, corrosion, inadequate or improper maintenance, negligence, accident, tampering, or substitution of non-Graco component parts. Nor shall Graco be liable for malfunction, damage or wear caused by the incompatibility of Graco equipment with structures, accessories, equipment or materials not supplied by Graco, or the improper design, manufacture, installation, operation or maintenance of structures, accessories, equipment or materials not supplied by Graco.

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To place an order, contact your Graco Distributor or call to identify the nearest distributor.

Phone: 612-623-6921 **or Toll Free:** 1-800-328-0211 **Fax:** 612-378-3505

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Original Instructions. This manual contains English. MM 334189

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