

GENUINE GRACO PARTS AND ACCESSORIES



24F547 Repair Kit

“Tuff Stack” Carbon Filled (CF) PTFE Packings for
Dura-Flo™ 1200 Stainless Steel Pumps

406874B

ENG

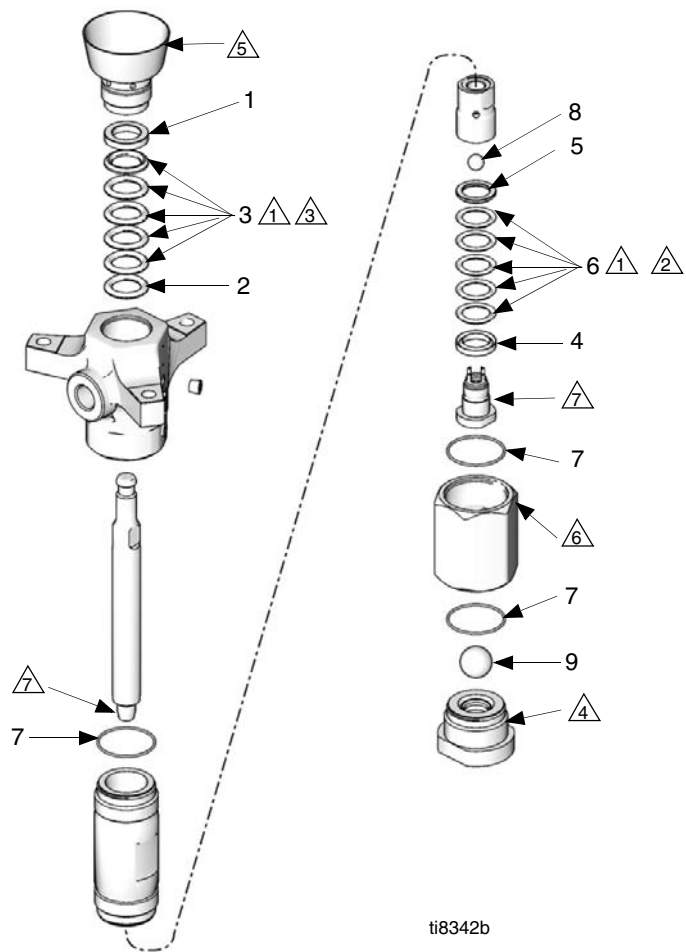


Important Safety Instructions

Read all warnings and instructions in manual 311827. Save those instructions.

Ref.	Description	Qty.
1	GLAND, packing, female	1
2	GLAND, packing, male	1
3	PACKING, vee, CF-PTFE	5
4	GLAND, packing, female	1
5	GLAND, packing, male	1
6	PACKING, vee, CF-PTFE	5
7	SEAL, PTFE	3
8	BALL, piston; sst; .75 in. (19 mm)	1
9	BALL, intake; sst; 1.5 in. (38.1 mm)	1

- Lubricate
- Lips face up
- Lips face down
- Torque to 190-217 N*m (140-160 ft-lb)
- Torque to 136-149 N*m (100-110 ft-lb)
- Torque to 326-363 N*m (240-260 ft-lb)
- Torque to 386-407 N*m (285-300 ft-lb)



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