

# Filter Cap Conversion Kit for Xtreme™ Lowers

406882G

EN

1. Use to improve sealing of filter caps.

2. Convert strainers (sizes 36-115) to use standard 5.65 in. long strainer and ensure strainers are installed correctly.



### Important Safety Instructions

Read all warnings and instructions in manual 311762. Save those instructions.

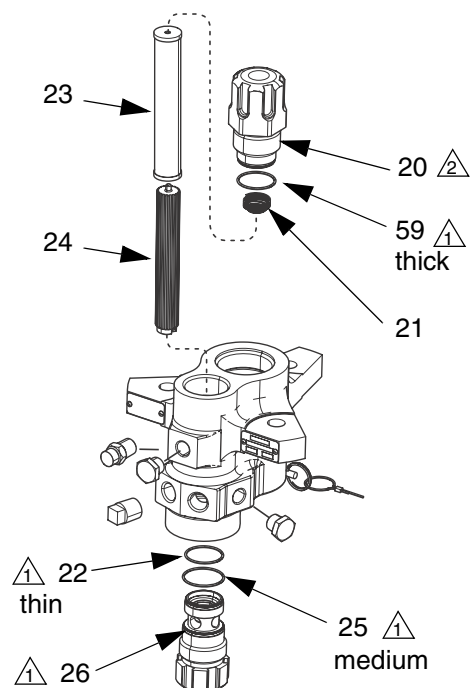
### 24F975 Filter Cap Conversion Kit for 36cc-290cc Lowers

Ref.	Part	Description	Qty.
20	16M461	CAP, filter, top	1
21	171941	SPRING, filter	1
22	244895	O-RING, PTFE; thin (pack of 10)	1
23a*	224458	STRAINER, 30 mesh, long	1
23b*	224459	STRAINER, 60 mesh, long	1
24	186075	SUPPORT, long	1
25	262484	O-RING, PTFE; medium (pack of 10)	1
26	16M462	CAP, filter	1
59	262483	O-RING, PTFE; thick (pack of 10)	1

\* Use filter of choice.

### Note:

Thick, medium, and thin refers to the relative cross-section thickness of the o-ring seals. See **O-ring Chart**.



△1 Lubricate

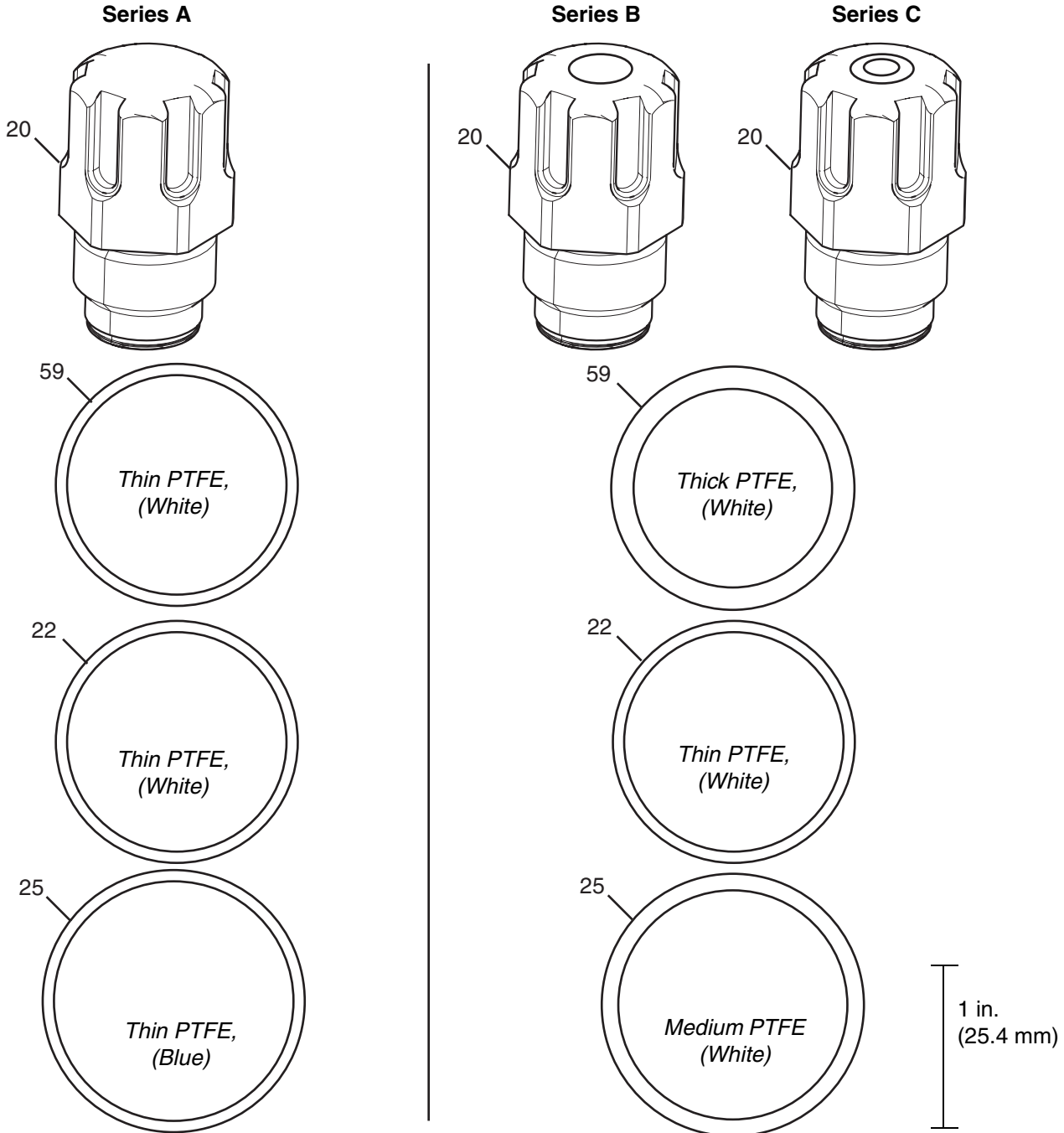
△2 Torque to 40-60 ft-lb (52-82 N\*m)

# O-ring Chart

The pump series for all Xtreme and XP lowers are identified by the circular grooves on the top filter cap. Use the chart below to match the correct o-rings when rebuilding the pump.

The original filter cap seals were changed in 2010 for improved sealing. The o-rings are not interchangeable between different series filter caps.

**Note:** The top filter cap is shown (not included in the repair kit). O-rings below are shown at actual size.



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For patent information, see [www.graco.com/patents](http://www.graco.com/patents).

Original instructions. This manual contains English. MM 406882

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Revised September 2012