Repair Kit

GRACO®

Filter Cap Conversion Kit for Xtreme™ Lowers

406882G
EN

1. Use to improve sealing of filter caps.

2. Convert strainers (sizes 36-115) to use standard 5.65 in. long strainer and ensure strainers are installed correctly.

Important Safety Instructions
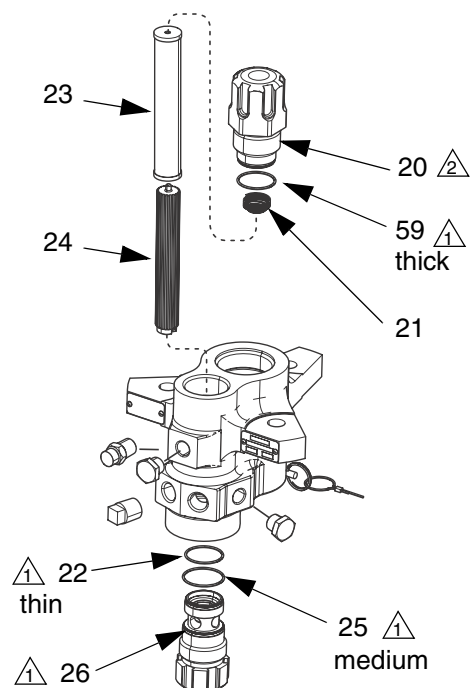Read all warnings and instructions in manual 311762. Save those instructions.

24F975 Filter Cap Conversion Kit for 36cc-290cc Lowers

Ref.	Part	Description	Qty.
20	16M461	CAP, filter, top	1
21	171941	SPRING, filter	1
22	244895	O-RING, PTFE; thin (pack of 10)	1
23a*	224458	STRAINER, 30 mesh, long	1
23b*	224459	STRAINER, 60 mesh, long	1
24	186075	SUPPORT, long	1
25	262484	O-RING, PTFE; medium (pack of 10)	1
26	16M462	CAP, filter	1
59	262483	O-RING, PTFE; thick (pack of 10)	1

* Use filter of choice.

Note:
Thick, medium, and thin refers to the relative cross-section thickness of the o-ring seals. See **O-ring Chart**.
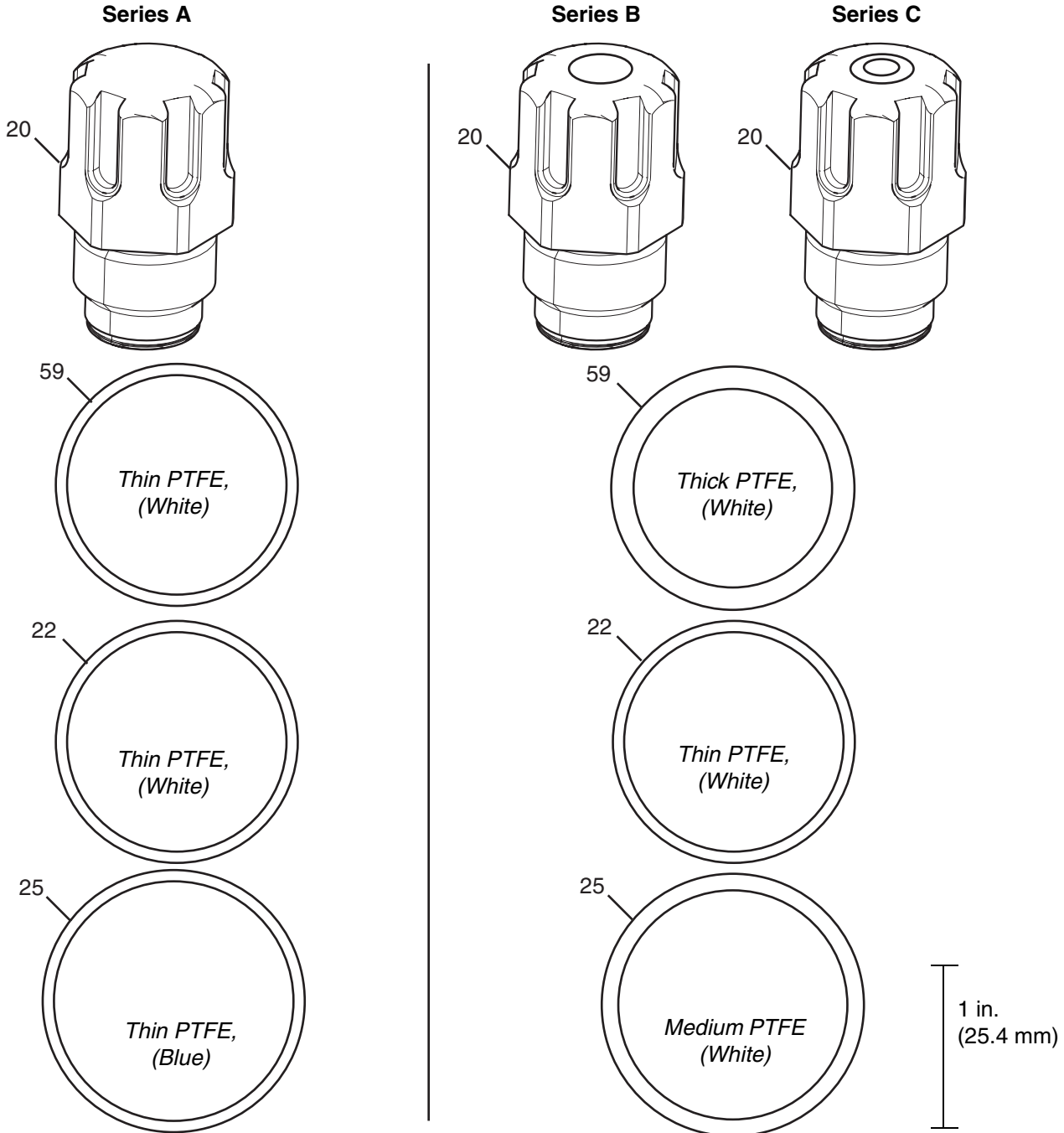

23
24
20 △2
59 △1 thick
21
△1 thin 22
25 △1 medium
△1 26

△1 Lubricate

△2 Torque to 40-60 ft-lb (52-82 N•m)

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O-ring Chart

The pump series for all Xtreme and XP lowers are identified by the circular grooves on the top filter cap. Use the chart below to match the correct o-rings when rebuilding the pump.

The original filter cap seals were changed in 2010 for improved sealing. The o-rings are not interchangeable between different series filter caps.

Note: The top filter cap is shown (not included in the repair kit). O-rings below are shown at actual size.

Series A	Series B	Series C

20

20

20

59
Thin PTFE, (White)

59
Thick PTFE, (White)

22
Thin PTFE, (White)

22
Thin PTFE, (White)

25
Thin PTFE, (Blue)

25
Medium PTFE (White)

1 in. (25.4 mm)