## **GENUINE GRACO PARTS AND ACCESSORIES** Seal Repair Kit for T1 2:1 Ratio Transfer Pump 24K363 Lower Seal Kit



Important Safety Instructions Read all warnings and instructions in manual 312766. Save those instructions. 31 18 17 51´ 21 21 -⁄1\ \_ 5  $\cap$ 59 \_ 3 (thin) 9 o-rings. C 16a 57 (medium) (brown) 16d ti17528a 16

	Ref	Description	Qty
	3	BALL, bearing, upper	1
	5	BALL, bearing, lower	1
	16a	O-RING; inner (brown)	1
	16d	O-RING; O.D.	1
	17	PACKING, cup; upper piston	1
	18	BEARING, piston, upper	1
	21	SEAL, piston, lower	2
	22	BEARING, piston, lower	1
	31	BEARING, connecting rod	1
	51	SEAL	1
	57	O-RING	1
	59	O-RING	1
<u>∧</u> Torque to 30-35 ft-lb (41-48 N•m).			

Use assembly tool 24B917.

Used on Series C pumps only. See T1 instruction manual 312766 for more information.

4. Medium and thin refers to the relative cross section thickness of the

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