GENUINE GRACO PARTS AND ACCESSORIES Seal Repair Kit for T1 2:1 Ratio Transfer Pump 24K363 Lower Seal Kit



Important Safety Instructions Read all warnings and instructions in manual 312766. Save those instructions. 31 18 17 51´ 21 21 -⁄1\ _ 5 \cap 59 _ 3 (thin) 9 o-rings. C 16a 57 (medium) (brown) 16d ti17528a 16

| | Ref | Description | Qty |
|---|-----|----------------------------|-----|
| | 3 | BALL, bearing, upper | 1 |
| | 5 | BALL, bearing, lower | 1 |
| | 16a | O-RING; inner (brown) | 1 |
| | 16d | O-RING; O.D. | 1 |
| | 17 | PACKING, cup; upper piston | 1 |
| | 18 | BEARING, piston, upper | 1 |
| | 21 | SEAL, piston, lower | 2 |
| | 22 | BEARING, piston, lower | 1 |
| | 31 | BEARING, connecting rod | 1 |
| | 51 | SEAL | 1 |
| | 57 | O-RING | 1 |
| | 59 | O-RING | 1 |
| <u>∧</u> Torque to 30-35 ft-lb (41-48 N•m). | | | |

Use assembly tool 24B917.

Used on Series C pumps only. See T1 instruction manual 312766 for more information.

4. Medium and thin refers to the relative cross section thickness of the

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