



Component List for Graco Trabon Lubrication Systems Products

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Version 9.0

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FIAT CHRYSLER AUTOMOBILES

GLOBAL POWERTRAIN

DOCUMENT MANAGEMENT INFORMATION

The controlled version of this document is stored on the Graco website.

www.graco.com/fcalubrificationspec

Web address reference is available on the following Fiat Powertrain SpA and Chrysler Powertrain LLC web sites:

<http://supplierinfo.fiatpowertrain.com/index.php>

<https://gsp.extra.chrysler.com/mfg/amedd/powertrain.htm>

Any printed copy is an uncontrolled copy. The user shall verify with the web site that he/she is in fact using the appropriate version of the specification for the specific project he/she is working on.

Any questions or comments with respect to this specification should be directed to the project engineer for the specific project in question.

Revision History

Revision Date	Version No.	Document Name	Revision Description	Paragraph Affected	Revised By
10-1-2010	1	FPT-CPT 2010 Project Book Graco Trabon	Update with 2010 review	All	L. Brown
7-1-2012	2	FPT-CPT 2012 Project Book Graco Trabon	Update with 2012 review	All	L. Brown
7-1-2013	3	FPT-CPT 2013 Project Book Graco Trabon	Removed single point lubricators, due to conflict with specification Updated contact info	3 2	L. Brown
7-1-2014	4	FPT-CPT 2014 Project Book Graco Trabon	Updated contact info Added MPP Modu-Flo pumps, Separated G3 Oil from Grease pumps, added psi switch, cycle switch and gauge	2 3	L. Brown
1-1-2015	5	FPT-CPT 2014 Project Book Graco Trabon	Deleted obsolete piston distributors. Added G1 pumps & GL injectors. Separated and clarified piston distributors models for easier selection. Added clarifying comments to other components to avoid misapplication.	3	L. Brown

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6-9-2015	6	FPT-CPT 2015 Project Book Graco Trabon	Deleted red strike items from January revision Changed blue comments to black from January revision	3	L. Brown
12-1-2015	7	FPT-CPT 2015 Project Book Graco Trabon	Updated manifold part numbers and contact name	2&3	J. Koenig
3-29-2016	8	FPT-CPT 2016 Project Book Graco Trabon	Added more details to align with competitors, updated link to controlled copy, updated contact information, added BSPP outlet fittings for G-series pumps. Added "QUICK-FILL COUPLING OPTIONS" section to last page. Combined Global and NAFTA books into one document. Updated Graco Website and Contact Information.	All	J. Koenig
4-8-2016	9.0	352481C_FCA_Global_Graco_Trabon_Spec_Book	Rearranged sections to align with FCA guidelines. Added new ToC, more links to other literature, and removed some non-BSPP specs. Removed MD and MJ valves because they are not offered with BSPP ports.	All	J. Koenig

The number to the left of the decimal in the version number indicates the major version number.
The number to the right of the decimal in the version number indicates the minor version number.
The major version number will change for the following reasons:

- Information added to document.
- Information removed from document.
- Rearrangement of sections in the document.
- Revisions to the scope or purpose of the document.

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- Minor changes that do not affect the overall scope of the document.

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1. CONTACT & SUPPORT

1.1. GRACO INDUSTRIAL LUBRICATION SYSTEMS PERSONS TO CONTACT

1.1.1. NAFTA PROJECT BOOK SUPPLIER CONTACTS

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TABLE OF CONTENTS

1. CONTACT & SUPPORT	4
1.1. GRACO INDUSTRIAL LUBRICATION SYSTEMS PERSONS TO CONTACT	4
1.1.1. <i>NAFTA PROJECT BOOK SUPPLIER CONTACTS</i>	4
1.1.2. <i>GLOBAL PROJECT BOOK SUPPLIER CONTACTS</i>	4
1.2. FCA (EMEA, LATAM, APAC) AND FCA (NAFTA) CONTACTS	4
2. INTRODUCTION	7
2.1. SCOPE OF DOCUMENT	7
3. LIST OF COMPONENTS	8
3.1. SINGLE LINE SERIES PROGRESSIVE SYSTEM VALVES	8
3.2. SINGLE LINE SERIES PROGRESSIVE SYSTEM PUMPS & ACCESSORIES.....	8
3.3. SINGLE LINE PARALLEL (MANIFOLD MOUNTED PISTON DISTRIBUTORS)	11
3.4. SINGLE LINE PARALLEL (CAST BODY PISTON DISTRIBUTORS).....	12
3.5. SINGLE LINE PARALLEL PUMP PACKAGES AND ACCESSORIES.....	14
3.6. AIR-OIL LUBRICATION SYSTEMS	17
3.7. FILTRATION FOR LUBRICATION SYSTEMS	17
3.8. QUICK-FILL COUPLING OPTIONS/SUGGESTIONS	18
4. TECHNICAL INFORMATION AND DRAWINGS	19
4.1. MSP	19
4.1.1. <i>EXAMPLE ORDERING CODES</i>	19
4.2. MSP DIMENSIONAL DRAWINGS	20
4.2.1. <i>THREE SECTION MSP</i>	20
4.2.2. <i>FOUR SECTION MSP</i>	21
4.2.3. <i>FIVE SECTION MSP</i>	22
4.2.4. <i>SIX SECTION MSP</i>	23
4.2.5. <i>SEVEN SECTION MSP</i>	24
4.2.6. <i>EIGHT SECTION MSP</i>	25



4.2.7.	NINE SECTION MSP	26
4.3.	ZMSP	27
4.3.1.	ZERO LEAK MODULAR FILTER SECTION.....	27
4.3.2.	ZERO LEAK MODULAR VALVE SECTION	28
4.4.	GREASE ZONE VALVE 557227	29
4.5.	PERFORMANCE INDICATORS 563256 & 563254	30
4.6.	PROXIMITY SWITCH 24K415	31
4.7.	MECHANICAL CYCLE SWITCH 563272	32
4.8.	G3 AND G1 SERIES GREASE PUMPS	33
4.8.1.	G3/G1 PUMP WITH 2 LITER RESERVOIR.....	33
4.8.2.	G3/G1 PUMP WITH 4 LITER RESERVOIR.....	34
4.8.3.	G3/G1 PUMP WITH 8 LITER RESERVOIR.....	35
4.8.4.	G3/G1 PUMP WITH 12 LITER RESERVOIR.....	36
4.8.5.	G3/G1 PUMP WITH 16 LITER RESERVOIR.....	37
4.9.	G3 AND G1 SERIES OIL PUMPS	38
4.10.	SINGLE LINE PARALLEL MANIFOLDS FOR PISTON DISTRIBUTORS	39
4.11.	SINGLE LINE PARALLEL PISTON DISTRIBUTORS.....	40
4.12.	SINGLE LINE PARALLEL CAST BODY PISTON DISTRIBUTORS.....	41
4.13.	GL-32 AND GL-43 INJECTORS.....	44
4.14.	INJECTO-FLO PUMPS.....	45
4.14.1.	Three LITER RESERVOIR.....	45
4.14.2.	SIX LITER RESERVOIR	46
4.14.3.	AO-1	47
4.15.	G3/G1 VENT VALVE 24M482.....	48
4.16.	SPINDL-GARD SPG-E24	49
4.17.	AO SERIES AIR/OIL MANIFOLDS FOR MSP VALVES	50
4.18.	HIGH PRESSURE FILTER 563515.....	51
4.19.	HIGH PRESSURE FILTER 564004.....	52
4.20.	GREASE STRAINER 564406	53

2. INTRODUCTION

2.1. SCOPE OF DOCUMENT

This document contains product information to be used for the selection of components for FCA Global programs. This document provides a basic guide to selecting the correct type of lubrication system for the correct application. It also provides the necessary contact information to assist in application engineering, program management review, and stocking locations for ease of purchasing.

All information contained in this document is superseded by the requirements of the FCA Global Specification.

A current, and accurate, copy of the specification can be gleaned from the following web addresses:

<http://supplierinfo.fiatpowertrain.com/index.php>

<https://gsp.extra.chrysler.com/mfg/amedd/powertrain.htm>

Terminating Series Progressive - lubrication systems for oil and grease - Series Progressive terminating (total loss) system utilizing a pump feeding a Series Progressive divider valve. This system is typically used on a single purpose machine.

Terminating Parallel (Piston Distributor/Injector) - This is a Single Line Parallel Terminating (total loss) system utilizing a pump feeding a series of Piston Distributor delivery valves. This system is typically used on a single purpose machine. For oil and fluid grease.


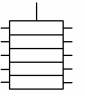

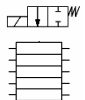
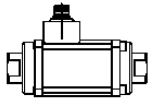
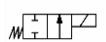
Circulating Header Line “0” Leak Series Progressive - This Series Progressive system, in conjunction with the modular “0” leak valve, is used for transfer lines and flexible machining centers. This style system simplifies the more complex circuits while providing individual zone control. In addition, continuous circulating oil through filtration provides cleaner oil.

Accessories and Feedback devices - For use with all system types for monitoring pressures, cycles and levels


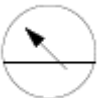
Spindle Lubrication System (Multiple and Box Spindle) – Spindl-Gard® - Dry sump style system is used in place of the circulating wet sump system for multiple head spindles. Air/Oil system is used for direct lubricating and cooling rolling element bearings on precision box spindles. These systems require lubrication engineering design consideration. Mechanical layout prints for spindle are required for review with expert. **MUST CONTACT LUBRICATION SPECIALIST.**

3. LIST OF COMPONENTS

3.1. SINGLE LINE SERIES PROGRESSIVE SYSTEM VALVES

Picture	Symbol	Model	Description	Notes	Doc #
		MSP	Series Progressive divider valve with outlet volumes of 0.005-0.080 in ³ per outlet. Threaded inlet port: 1/4-19 BSPP Threaded outlet ports: 1/8-28 BSPP	Multiple combinations available based on machine design requirements. See section 4.1.1 for example ordering codes	MSP
		ZMSP	Series Progressive Zone Control divider valve with outlet volumes of 0.005-0.080 in ³ per outlet (Oil only). Threaded inlet port: 1/4-19 BSPP Threaded outlet ports: 1/8-28 BSPP	Multiple combinations available based on machine design requirements. For zoned system.	L10105
		557227	Inline BSPP ported Zero-leak valve assembly, 24vdc Threaded inlet port: G1/4 Threaded outlet port: G1/4 Electrical connection: M12 male	For use with up to NLGI #2 grease. For zoned shut off systems.	Zone Valves










3.2. SINGLE LINE SERIES PROGRESSIVE SYSTEM PUMPS & ACCESSORIES

Picture	Symbol	Model	Description	Notes	Doc #
		563256	Performance indicator for monitoring 1500psi spikes in series progressive grease systems. For use with MSP divider valves.	Required for master valve in every outlet.	L15401



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




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
		563254	Performance indicator for monitoring 750 psi spikes in series progressive oil systems. For use with MSP divider valves.	Required for master valve in every outlet	L15401
		563501	Proximity switch for cycle monitoring of series progressive system master valve. For use with MSP divider valves.	24 volt with LED for visual indication, 4-pin M12 (Eurofast) connector.	Prox
		24K415	Proximity switch for cycle monitoring of series progressive system master valve. For use with MSP divider valves.	24 volt with LED for visual indication, 4-pin M12 (Eurofast) connector.	Prox
		563272	Mechanical cycle switch for cycle monitoring of MSP series progressive valves.	Mechanical dry contacts. Only use if proximity switch application is impossible.	Cycle
		563251	"No Weep" magnetic visual cycle indicator with O-ring seal	For use with MSP valves for visual cycle indication only.	L10102
		557713	0-3000psi/mpa pressure gauge. Must be used in all systems.	Pressure and Mpa gauge. Must apply visual colored stickers in accordance with FCA Global specification.	Gauges






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



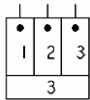

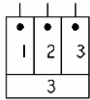
		96G050 96G051 96G052	G3 Oil Series. 2, 4, and 8 Liter reservoir options, expandable up to 16 Liter. 24vdc motor, low level, fill cap with strainer. Female threaded outlet port: 1/4-19 BSPP.	For oil. Works with series progressive or parallel systems. Includes low level switch. <ul style="list-style-type: none"> Series progressive systems require BSPP outlet fitting 571071. Parallel systems require BSPP vent valve 24M482, plus cable 24N402. Must add FCA Global specified gauge, filter. <p>When used by NAFTA, Quick-fill to be ordered separately.</p>	G3 Pump
		96G182 96G184 96G189	G3 Grease Series. 2, 4, and 8 Liter reservoir options, expandable up to 16 Liter. 24vdc motor, low level, pressure-fill. Female threaded outlet port: 1/4-19 BSPP.	For grease up to NLGI #2. Works with series progressive or parallel systems. Includes low level switch. <ul style="list-style-type: none"> Series progressive systems require BSPP outlet fitting 571071. Parallel systems require BSPP vent valve 24M482, plus cable 24N402. Must add FCA Global specified gauge, filter. <p>When used by NAFTA, Quick-fill to be ordered separately.</p>	G3 Pump
		94G045 94G046 94G047	G1 Oil Series. 2, 4, and 8 Liter reservoir options. 24vdc motor, low level, fill cap with strainer. Female threaded outlet port: 1/4-19 BSPP.	For oil. Works with series progressive or parallel systems. Includes low level switch. <ul style="list-style-type: none"> Series progressive systems require BSPP outlet fitting 571071. Parallel systems require BSPP vent valve 24M482, plus cable 24N402. Must add FCA Global specified gauge, filter. <p>When used by NAFTA, Quick-fill to be ordered separately.</p>	G1 Pump

		<p>94G039 94G040 94G041</p>	<p>G1 Grease Series. 2, 4, and 8 Liter reservoir options. 24vdc motor, low level, pressure-fill. Female threaded outlet port: 1/4-19 BSPP.</p>	<p>For grease up to NLGI #2. Works with series progressive or parallel systems. Includes low level switch.</p> <ul style="list-style-type: none"> Series progressive systems require BSPP outlet fitting 571071. Parallel systems require BSPP vent valve 24M482, plus cable 24N402. Must add FCA Global specified gauge, filter. <p>When used by NAFTA, Quick-fill to be ordered separately.</p>	<p>G1 Pump</p>
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3.3. SINGLE LINE PARALLEL (MANIFOLD MOUNTED PISTON DISTRIBUTORS)

Picture	Symbol	Model	Description	Notes	Doc #
		<p>557912 15X667</p>	<p>2 port PD Aluminum manifold, for accepting self-contained piston distributors</p>	<p>M10x1 mainline ports (qty. 2), M8x1 ports for PDs (qty. 2)</p>	<p>313759B</p>
		<p>557913 15X668</p>	<p>3 port PD Aluminum manifold, for accepting self-contained piston distributors</p>	<p>M10x1 mainline ports (qty. 2), M8x1 ports for PDs (qty. 3)</p>	<p>313759B</p>
		<p>557914 15X670</p>	<p>5 port PD Aluminum manifold, for accepting self-contained piston distributors</p>	<p>M10x1 mainline ports (qty. 2), M8x1 ports for PDs (qty. 5)</p>	<p>313759B</p>









3.4. SINGLE LINE PARALLEL (CAST BODY PISTON DISTRIBUTORS)

Picture	Symbol	Model	Description	Notes	Doc #
		3400 3500 3900	Self-contained piston distributor for manifold mount. Output range .01 - 1.5 cc volumes	Oil only Fluid outlet ports: M8x1 Fluid inlet ports: M8x1, M10x1, M12x1, and M14x1.5 options available	Oil PDs
		3410 3510 3910	Self-contained piston distributor for manifold mount. Output range .01 - .3 cc volumes	Fluid grease only Fluid outlet ports: M8x1 Fluid inlet ports: M8x1, M10x1, M12x1, and M14x1.5 options available	Grease PDs
		3400	Cast piston distributor 2,3 or 5 station manifold – output range 0.01 - 0.16 cc	Oil only Fluid outlet ports: M8x1 Fluid inlet ports: M10x1	Oil PDs
		3410	Cast piston distributor 2,3 or 5 station manifold – output range 0.01 - 0.10 cc	Fluid grease Fluid outlet ports: M8x1 Fluid inlet ports: M10x1	Grease PDs
		3500	Cast piston distributor 2,3, or 5 station manifold– output range 0.10 - 0.60 cc	Oil only Fluid outlet ports: M8x1 Fluid inlet ports: M12x1	Oil PDs
		3510	Cast piston distributor 2,3, or 5 station manifold– output range 0.10 - 0.30 cc	Fluid grease Fluid outlet ports: M8x1 Fluid inlet ports: M12x1	Grease PDs


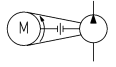

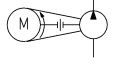

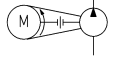

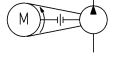

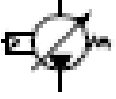


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		3900	Cast piston distributor 2,3 or 5 station manifold – output range 0.20 – 1.50 cc	Oil Only Fluid outlet ports: M8x1 Fluid inlet ports: M12x1	Oil PDs
		3910	Cast piston distributor 2,3 or 5 station manifold – output range 0.10 – 0.30 cc	Fluid grease Fluid outlet ports: M8x1 Fluid inlet ports: M12x1	Grease PDs
		24F544 24F545 24F546 24F548	GL-43 Series oil injector 1, 2, 3, or 4 station manifold – output range adjustable 0.016 – 0.131 cc	For higher pressure oil injection. For use with G1 and G3 pumps and vent valves, or larger volume barrel pumps.	Oil Injector
		24F509 24F510 24F511 24F512	GL-32 Series grease injector 1, 2, 3, or 4 station manifold – output range adjustable 0.016 – 0.131 cc	For higher pressure grease injection through an NLGI#2. For use with G1 and G3 pumps and vent valves, or larger volume barrel pumps.	Grease Injector


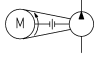

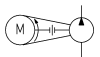

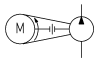
3.5. SINGLE LINE PARALLEL PUMP PACKAGES AND ACCESSORIES

Picture	Symbol	Model	Description	Notes	Doc #
		15U858	Gear pump 230/480vac 60Hz, 400vac 50Hz, 3 liter translucent reservoir, 0.5L/min, dual level switch	For total loss oil piston distributor systems. Refill connection Ø 10 mm pipe. When used by NAFTA, Quick-fill to be ordered separately.	PD Pump
		15U860	Gear pump 230/480vac 60Hz, 400vac 50Hz, 6 liter translucent reservoir, 0.5L/min, dual level switch	For total loss oil piston distributor systems. Refill connection Ø 10 mm pipe. When used by NAFTA, Quick-fill to be ordered separately.	PD Pump
		557547	3 liter reservoir, 0.2L/m gear pump/motor 230/480vac, 400vac 50Hz, (2) low-level switches with 4-pin micro	For total loss fluid grease piston distributor systems. Refill connection Ø 10 mm pipe. When used by NAFTA, Quick-fill to be ordered separately.	PD Pump
		122598	6 liter reservoir, 0.2L/m gear pump/motor 230/480vac, 400vac 50Hz, (2) low-level switches with 4-pin micro	For total loss fluid grease piston distributor systems. Refill connection Ø 10 mm pipe. When used by NAFTA, Quick-fill to be ordered separately.	PD Pump
		A-01	2 or 5 Liter oil reservoirs. Pneumatic pump package for piston distributor lube systems.	Oil only. Refill: screw-on cap. When used by NAFTA, Quick-fill to be ordered separately.	L12601



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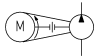

GLOBAL POWERTRAIN

		<p>96G050 96G051 96G052</p>	<p>G3 Oil Series. 2, 4, and 8 Liter reservoir options, expandable up to 16 Liter. 24vdc motor, low level, fill cap with strainer. Female threaded outlet port: 1/4-19 BSPP.</p>	<p>For oil. Works with series progressive or parallel systems. Includes low level switch.</p> <ul style="list-style-type: none"> Series progressive systems require BSPP outlet fitting 571071. Parallel systems require BSPP vent valve 24M482, plus cable 24N402. Must add FCA Global specified gauge, filter. <p>When used by NAFTA, Quick-fill to be ordered separately.</p>	<p>G3 Pump</p>
		<p>96G182 96G184 96G189</p>	<p>G3 Grease Series. 2, 4, and 8 Liter reservoir options, expandable up to 16 Liter. 24vdc motor, low level, pressure-fill. Female threaded outlet port: 1/4-19 BSPP.</p>	<p>For grease up to NLGI #2. Works with series progressive or parallel systems. Includes low level switch.</p> <ul style="list-style-type: none"> Series progressive systems require BSPP outlet fitting 571071. Parallel systems require BSPP vent valve 24M482, plus cable 24N402. Must add FCA Global specified gauge, filter. <p>When used by NAFTA, Quick-fill to be ordered separately.</p>	<p>G3 Pump</p>
		<p>94G045 94G046 94G047</p>	<p>G1 Oil Series. 2, 4, and 8 Liter reservoir options. 24vdc motor, low level, fill cap with strainer. Female threaded outlet port: 1/4-19 BSPP.</p>	<p>For oil. Works with series progressive or parallel systems. Includes low level switch.</p> <ul style="list-style-type: none"> Series progressive systems require BSPP outlet fitting 571071. Parallel systems require BSPP vent valve 24M482, plus cable 24N402. Must add FCA Global specified gauge, filter. <p>When used by NAFTA, Quick-fill to be ordered separately..</p>	<p>G1 Pump</p>





FIAT CHRYSLER AUTOMOBILES







GLOBAL POWERTRAIN

		94G039 94G040 94G041	G1 Grease Series. 2, 4, and 8 Liter reservoir options. 24vdc motor, low level, pressure-fill. Female threaded outlet port: 1/4-19 BSPP.	For grease up to NLGI #2. Works with series progressive or parallel systems. Includes low level switch. <ul style="list-style-type: none">• Series progressive systems require BSPP outlet fitting 571071.• Parallel systems require BSPP vent valve 24M482, plus cable 24N402.• Must add FCA Global specified gauge, filter. When used by NAFTA, Quick-fill to be ordered separately.	G1 Pump
		24M482	G1 Standard or G3 Standard pump vent valve kit. Normally Open, 24VDC, adjustable relief 500-3500psi (Requires 24N402 cable). Female threaded outlet port: 1/4-19 BSPP.	For grease or oil on single line parallel circuits ONLY.	Vent Valves

3.6. AIR-OIL LUBRICATION SYSTEMS

Picture	Symbol	Model	Description	Notes	Doc #
		SPG-E24	24vdc pump/motor package with integration of Piston Distributors and air mixing valve technology.	For high speed spindle applications. Requires consultation from specialist.	Hi Speed Spindle
		Custom	Integration of Series Progressive valves and mixing valve technology. Application specific.	For spindle lubrication. Requires consultation from specialist.	L20110
		AO series	Air Oil Series Progressive mixing valve technology. Includes air pressure switch.	For spindle lubrication. Application specific. Requires consultation from specialist.	Air/Oil

3.7. FILTRATION FOR LUBRICATION SYSTEMS

Picture	Symbol	Model	Description	Notes	Doc #
		563515	Fill/Return line filter with 25 micron filter element. Fluid inlet port: 1/4-19 BSPP female Fluid outlet port: 1/4-19 BSPP female	Oil series progressive only.	L15200
		564004	High-pressure in-line oil filter assembly with 10 micron element. Fluid inlet port: 3/4-14 BSPP Fluid outlet port: 3/4-14 BSPP	Oil only. Includes visual/electrical element condition indicator. HF2 style element.	L15200
		564406	Pressure line grease strainer - 100 mesh Fluid inlet port: 1/4-19 BSPP female Fluid outlet port: 1/4-19 BSPP female	Grease series progressive only.	L15200

3.8. QUICK-FILL COUPLING OPTIONS/SUGGESTIONS



Parker Series FEM				
Port Size	Nipple	Dust Cap	Coupler	Dust Plug
1/8" BSPP				
1/4" BSPP	FEM-252-4FB	FR-25	FEM-251-4FB	FR-25
3/8" BSPP	FEM-372-6FB	NR-37	FEM-371-6FB	NR-50
1/2" BSPP	FEM-372-8FB	NR-37	FEM-371-8FB	NR-50
3/4" BSPP	FEM-622-12FB		FEM-621-12FB	

Parker Series 60			
Nipple	Dust Cap	Coupler	Dust Plug
H1-63-BSPP	H1-66M	H1-62-BSPP	H1-65M
H2-63-BSPP	H2-66M	H2-62-BSPP	H2-65M
H3-63-BSPP	H3-66M	H3-62-BSPP	H3-65M
H4-63-BSPP	H4-66M	H4-62-BSPP	H4-65M
H6-63-BSPP	H6-66M	H6-62-BSPP	H6-65M

Parker Series FF			
Nipple	Dust Cap	Coupler	Dust Plug
FF-372-6FB	NR-37	FF-371-6FB	NR-50

For FCA NAFTA Plants: For approved lubricants reference to the FCA NAFTA website to obtain latest revision of the FCA NAFTA - NPM – Chemicals.

4. TECHNICAL INFORMATION AND DRAWINGS

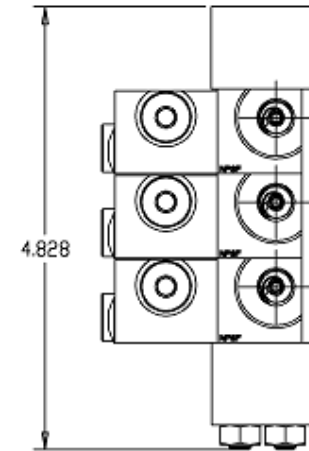
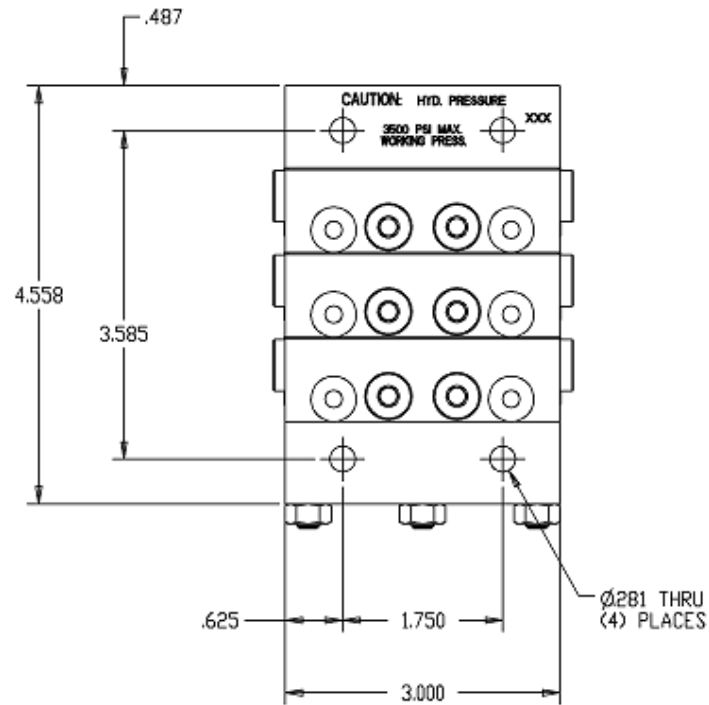
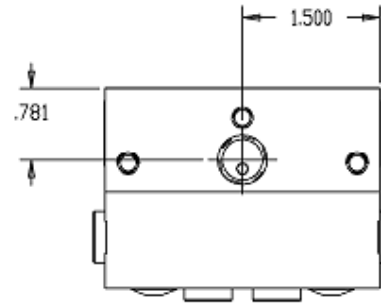
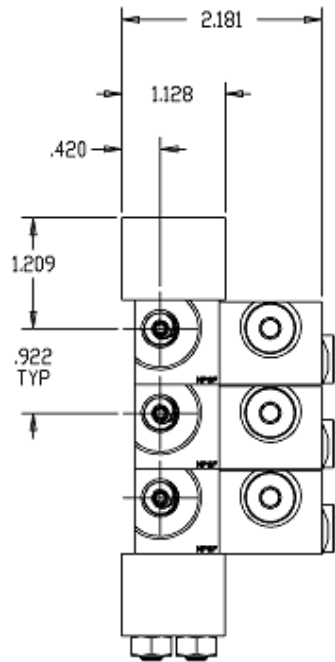
4.1. MSP

4.1.1. EXAMPLE ORDERING CODES

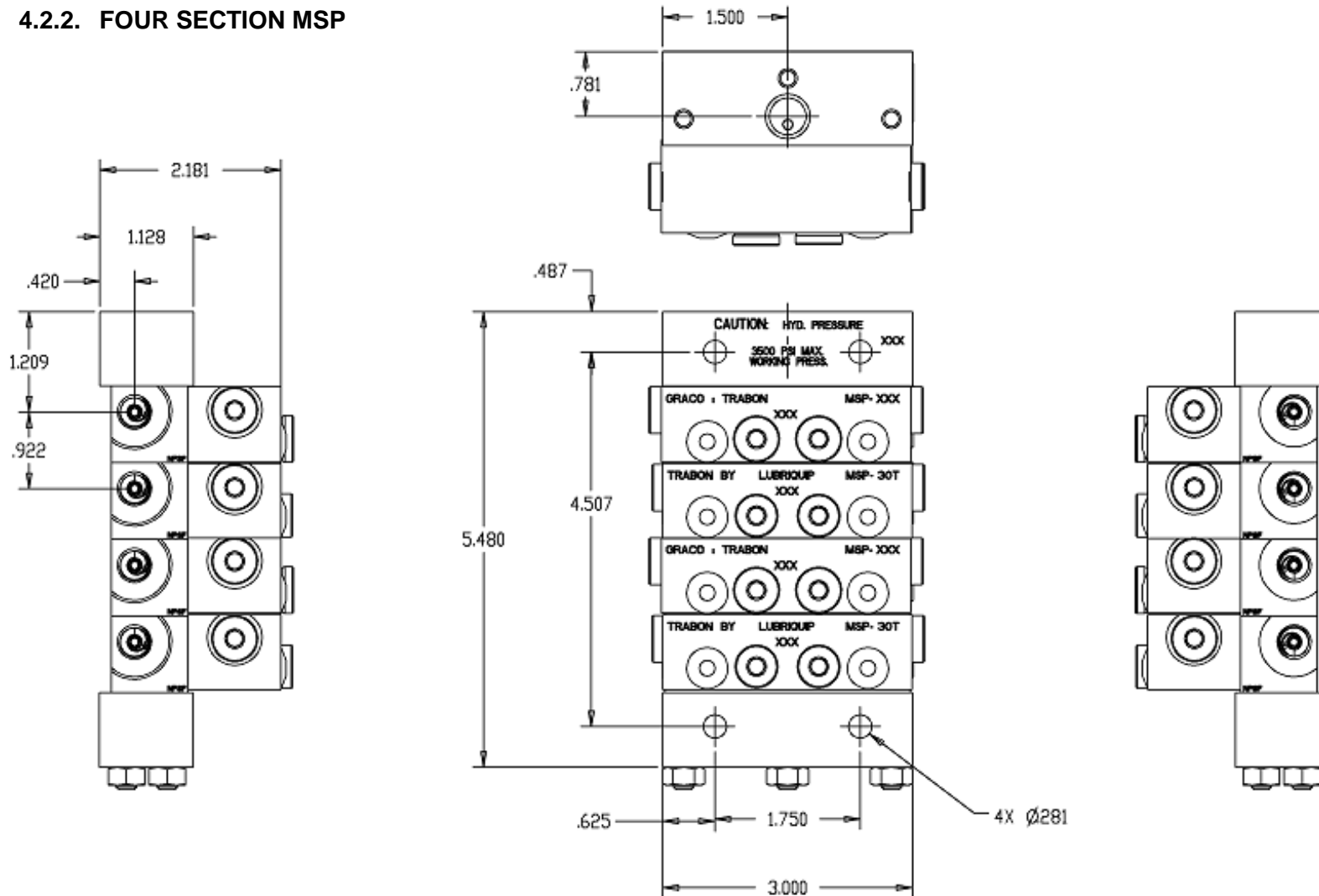
- **3 section:** MSP-3-XXX-XXX-XXX
- **4 section:** MSP-4-XXX-XXX-XXX-XXX
- **5 section:** MSP-5-XXX-XXX-XXX-XXX-XXX
- **6 section:** MSP-6-XXX-XXX-XXX-XXX-XXX-XXX
- **7 section:** MSP-7-XXX-XXX-XXX-XXX-XXX-XXX-XXX
- **8 section:** MSP-8-XXX-XXX-XXX-XXX-XXX-XXX-XXX-XXX
- **9 section:** MSP-9-XXX-XXX-XXX-XXX-XXX-XXX-XXX-XXX-XXX
- “-XXX-“ is replaced by the valve sizes and types required (10T, 20S, etc.)
- CAD files in formats dxf, igs, and stp available on request

4.2. MSP DIMENSIONAL DRAWINGS

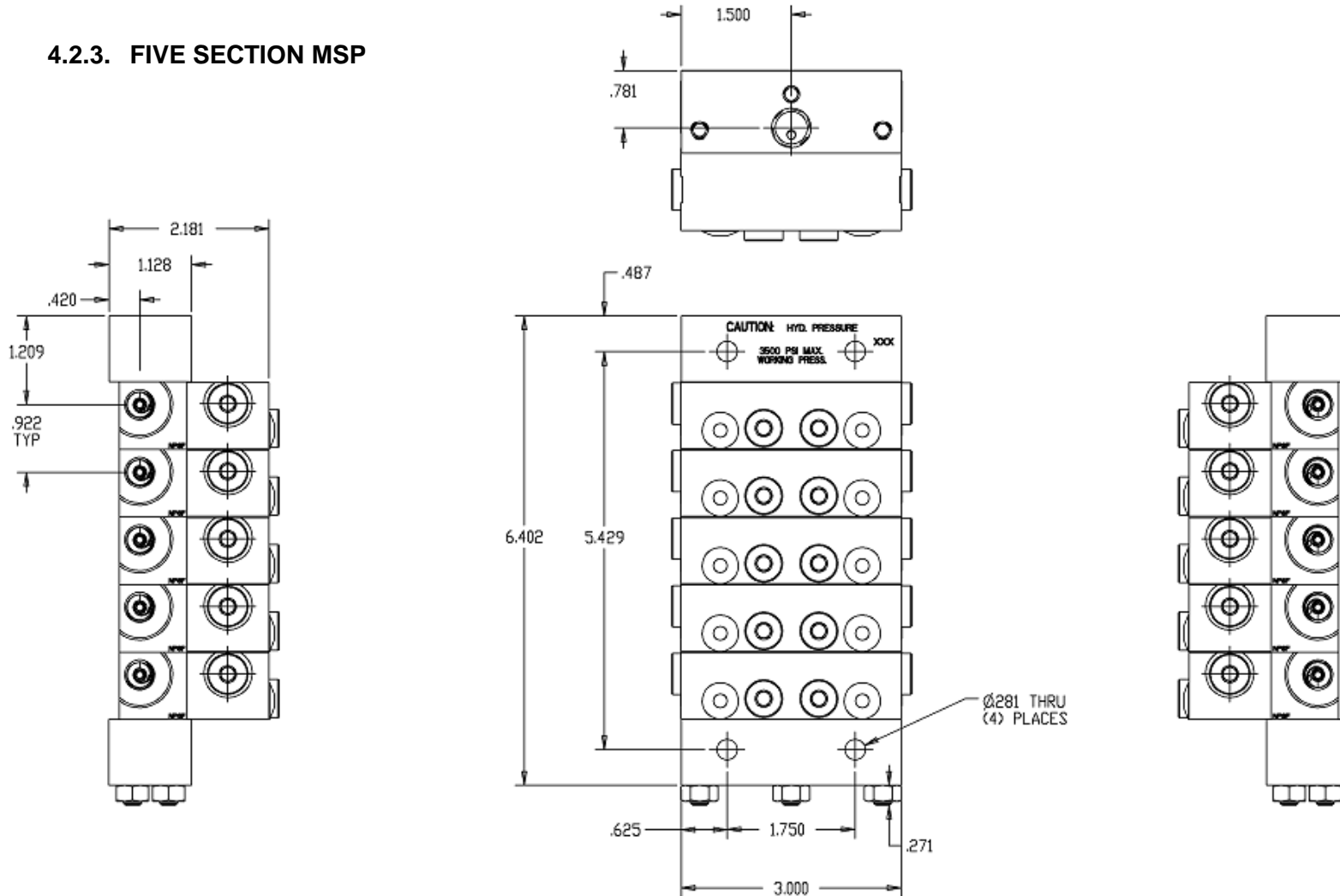
4.2.1. THREE SECTION MSP



4.2.2. FOUR SECTION MSP



4.2.3. FIVE SECTION MSP

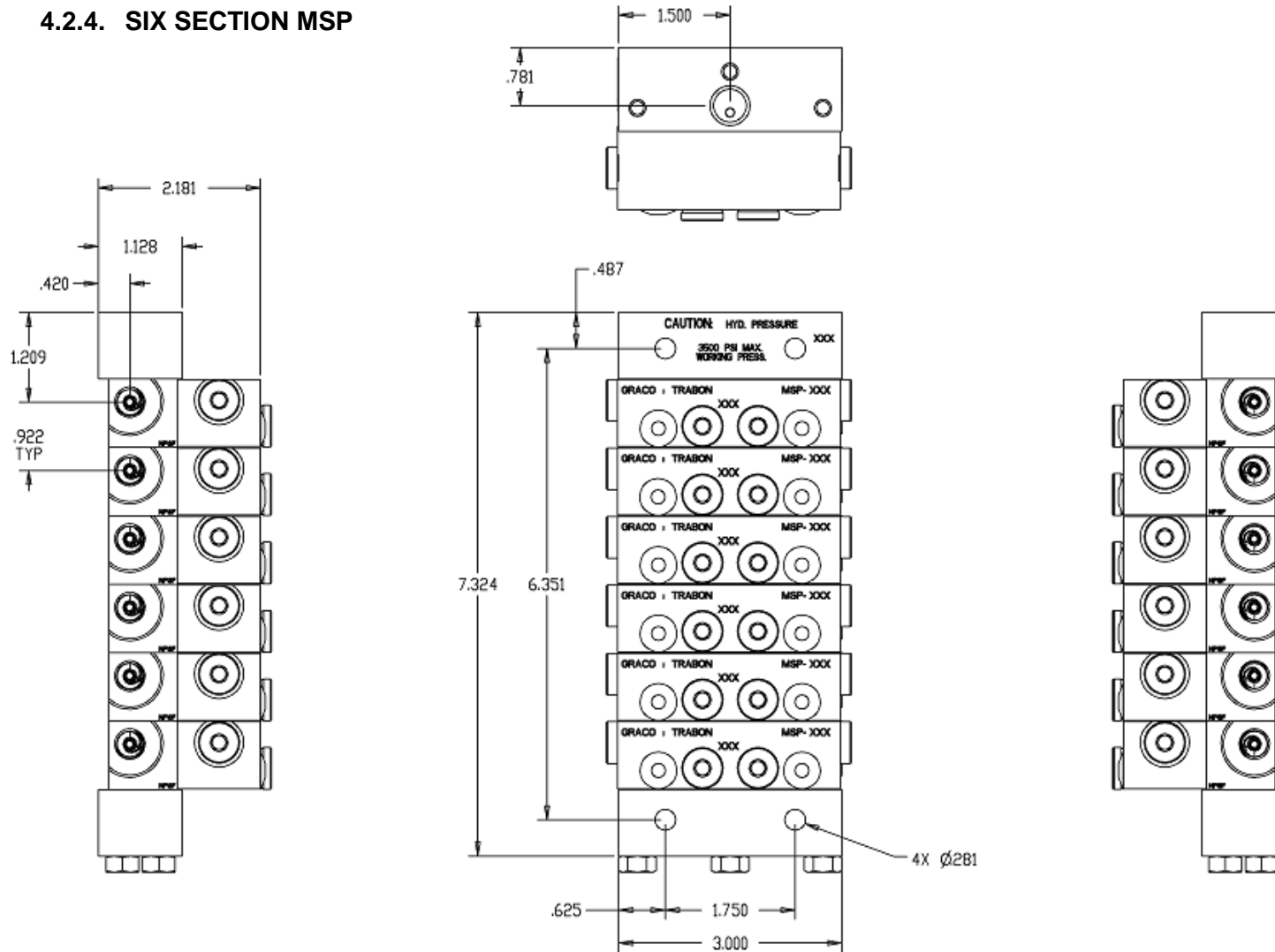




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4.2.4. SIX SECTION MSP



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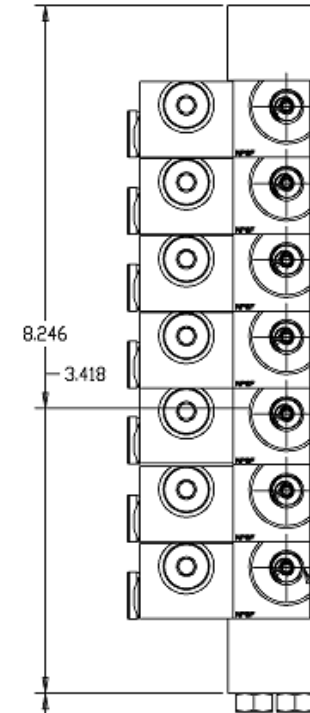
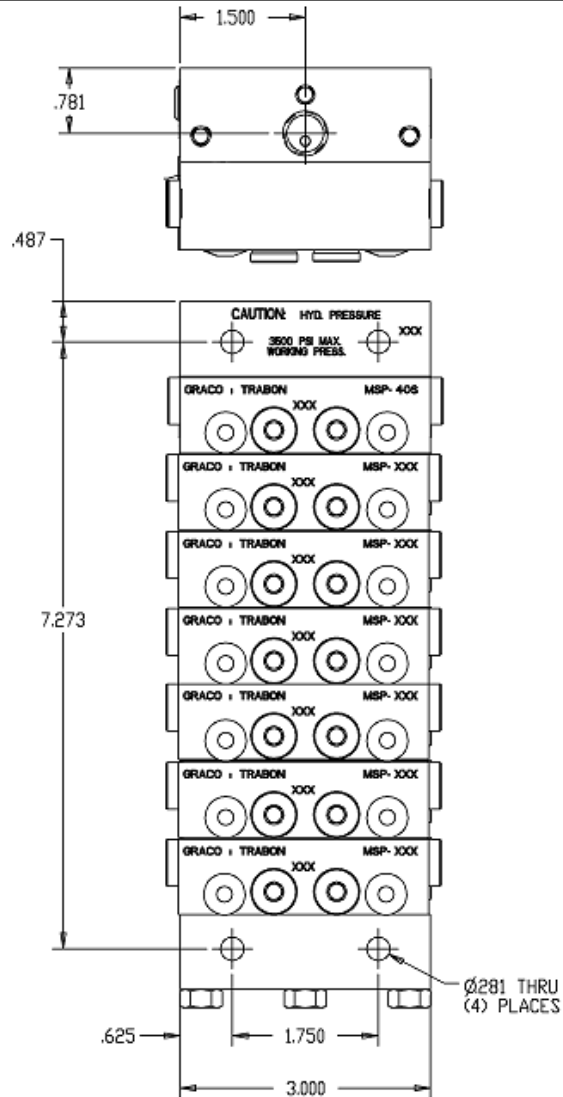
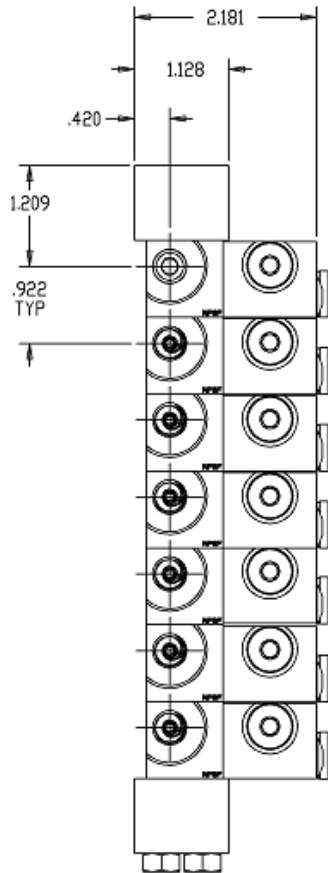
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4.2.5. SEVEN SECTION MSP

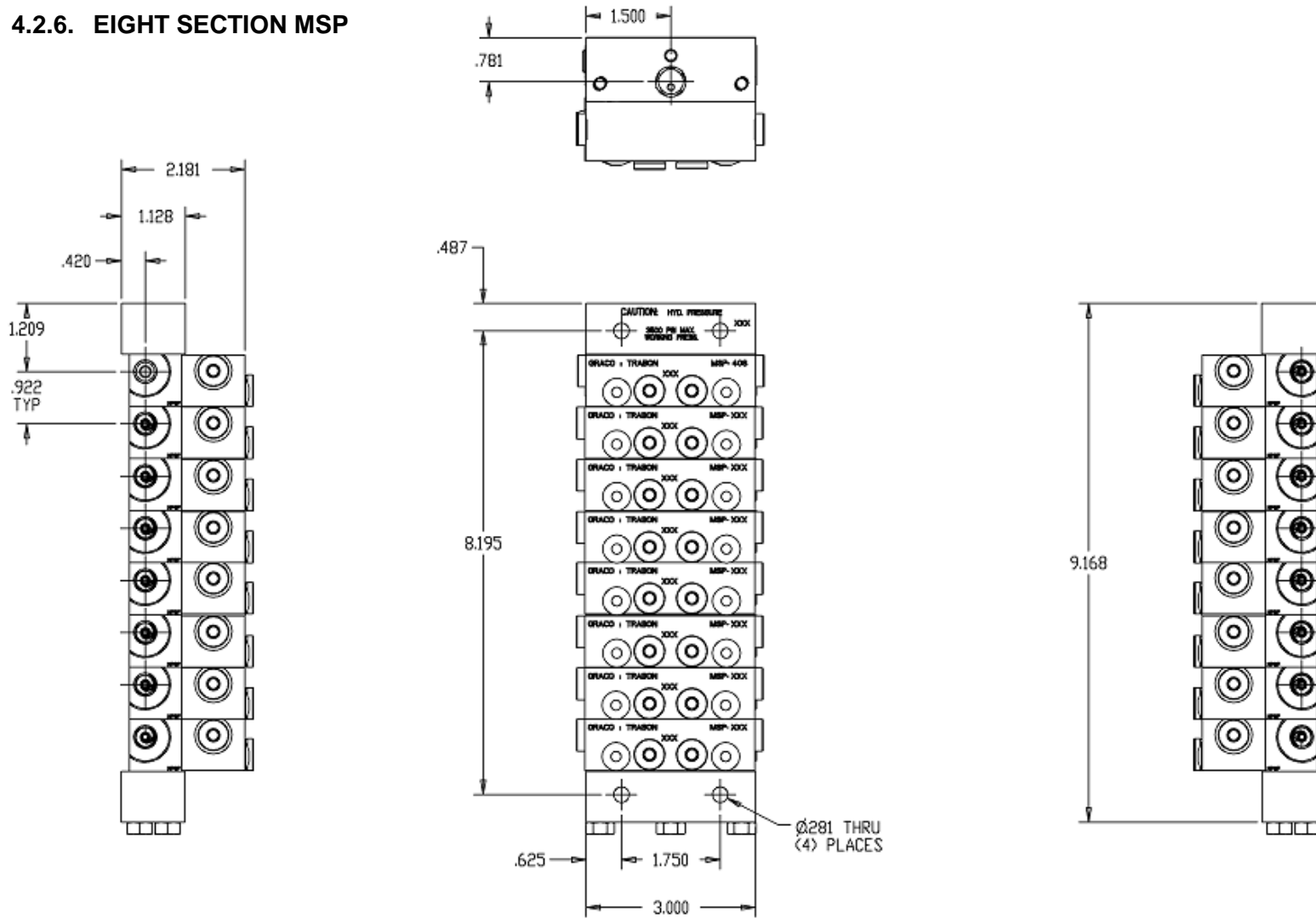




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4.2.6. EIGHT SECTION MSP



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Original Date: 1-Oct-2010

Revision History: 6-Jul-16

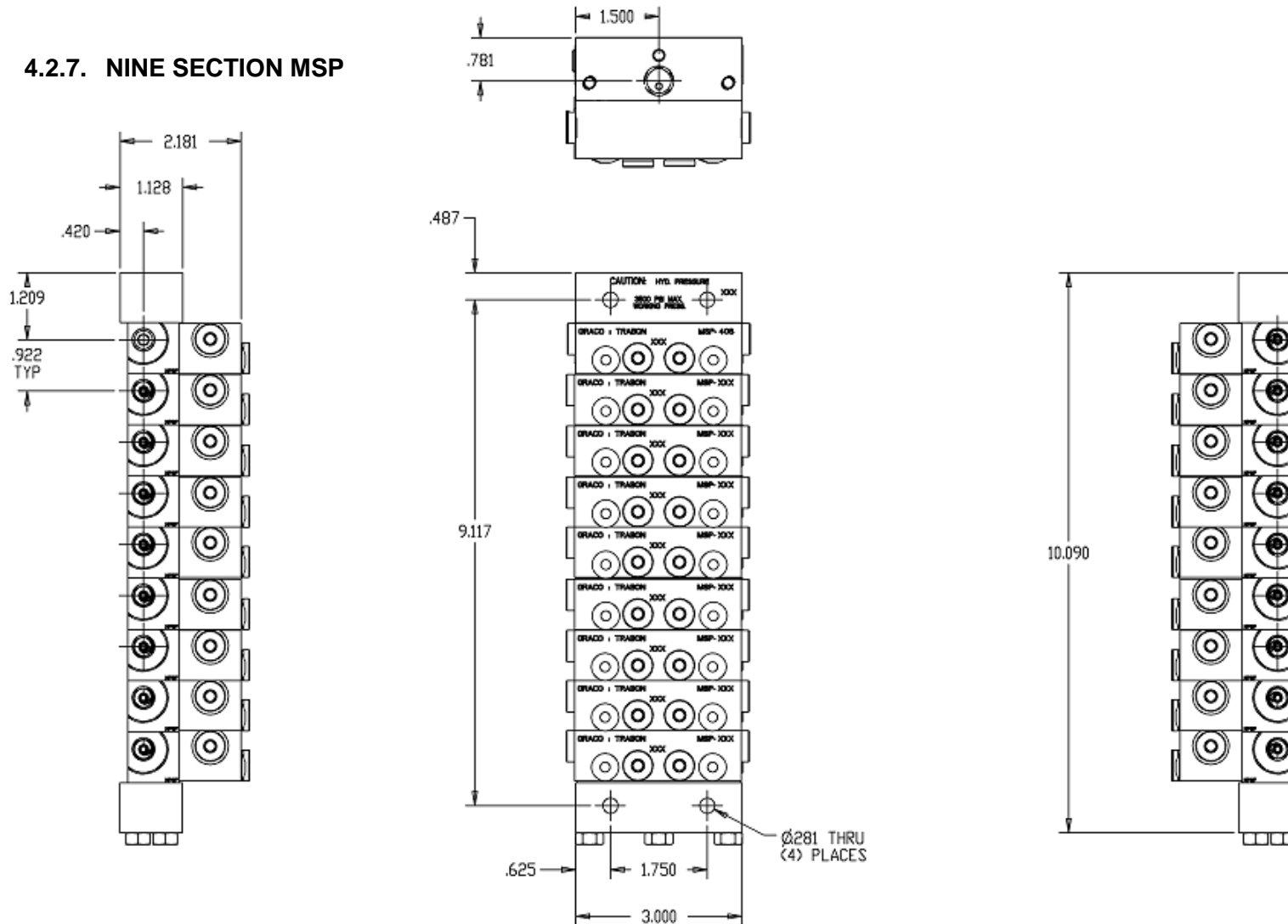
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4.2.7. NINE SECTION MSP



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Version 9.0

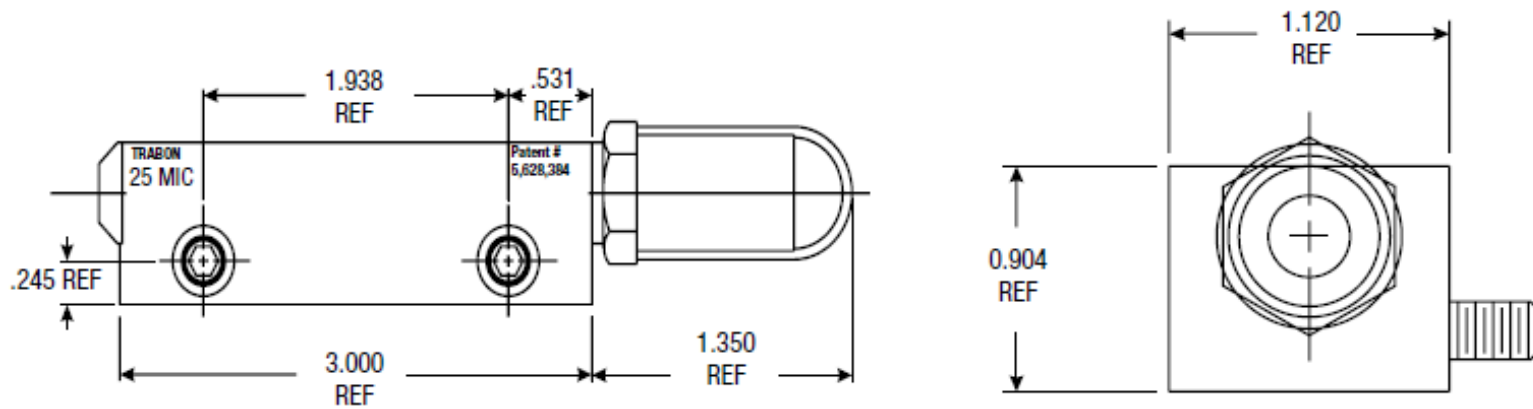
Original Date: 1-Oct-2010

Revision History: 6-Jul-16

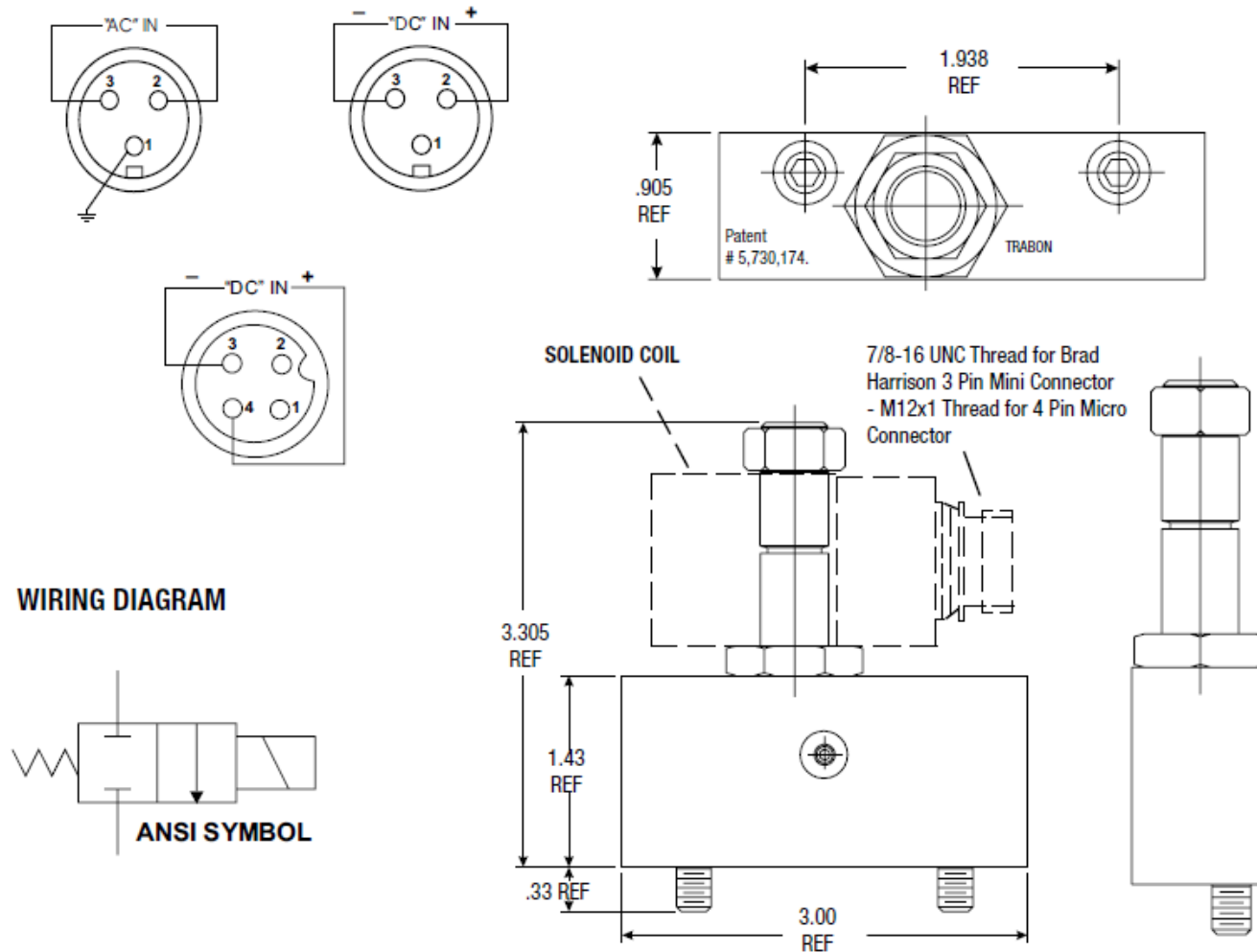
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4.3. ZMSP

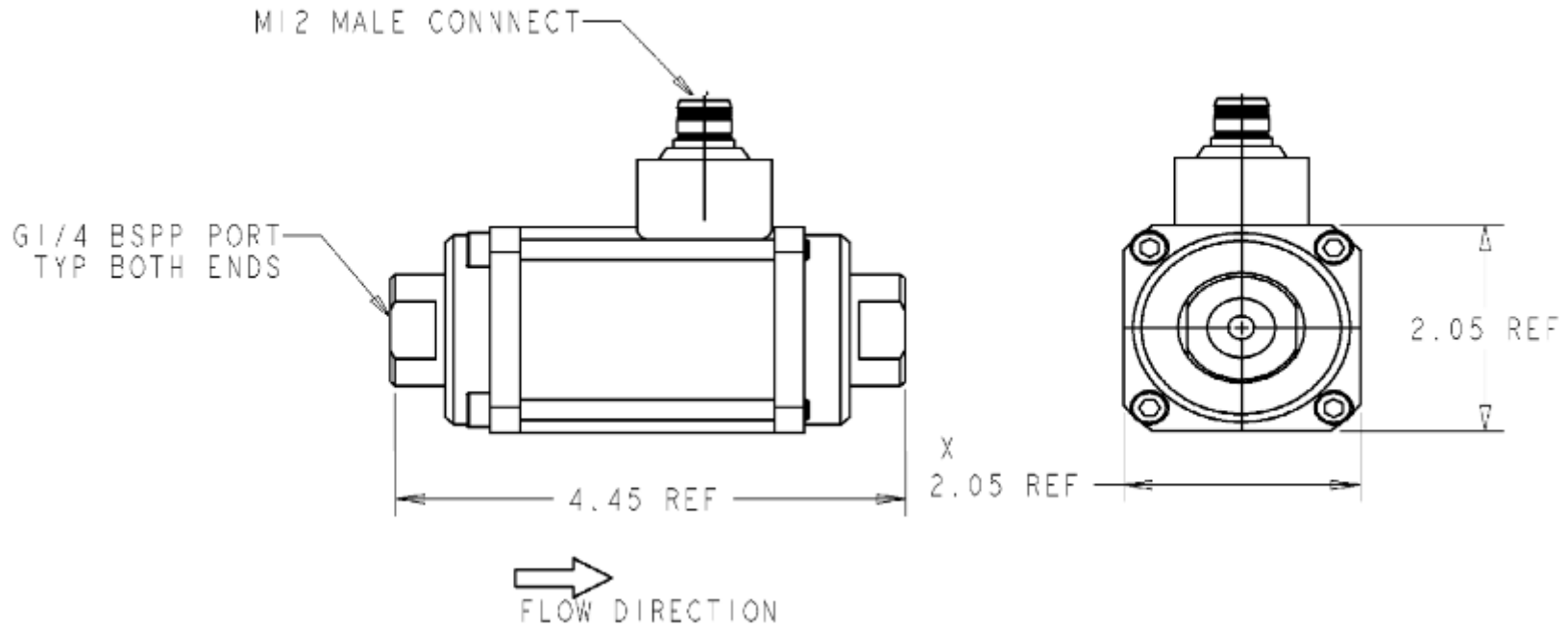
4.3.1. ZERO LEAK MODULAR FILTER SECTION



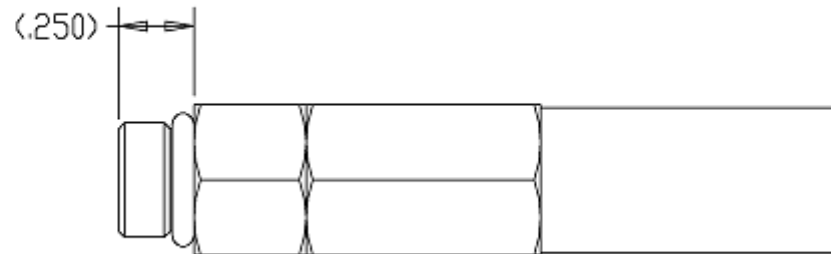
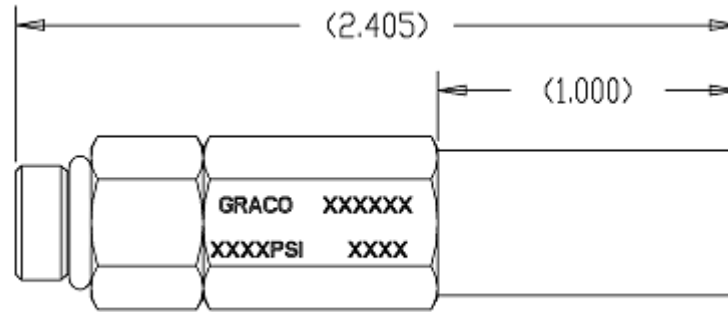
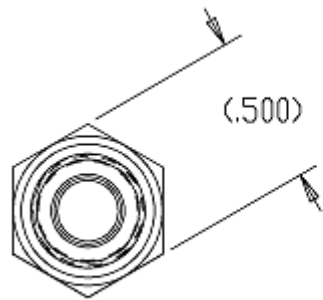
4.3.2. ZERO LEAK MODULAR VALVE SECTION



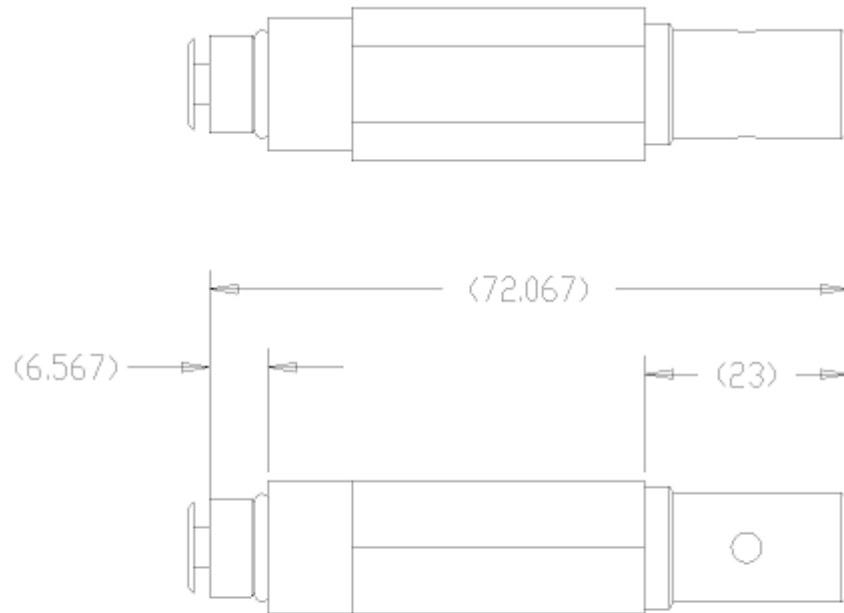
4.4. GREASE ZONE VALVE 557227



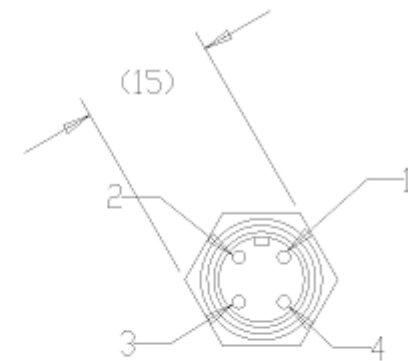
4.5. PERFORMANCE INDICATORS 563256 & 563254



4.6. PROXIMITY SWITCH 24K415

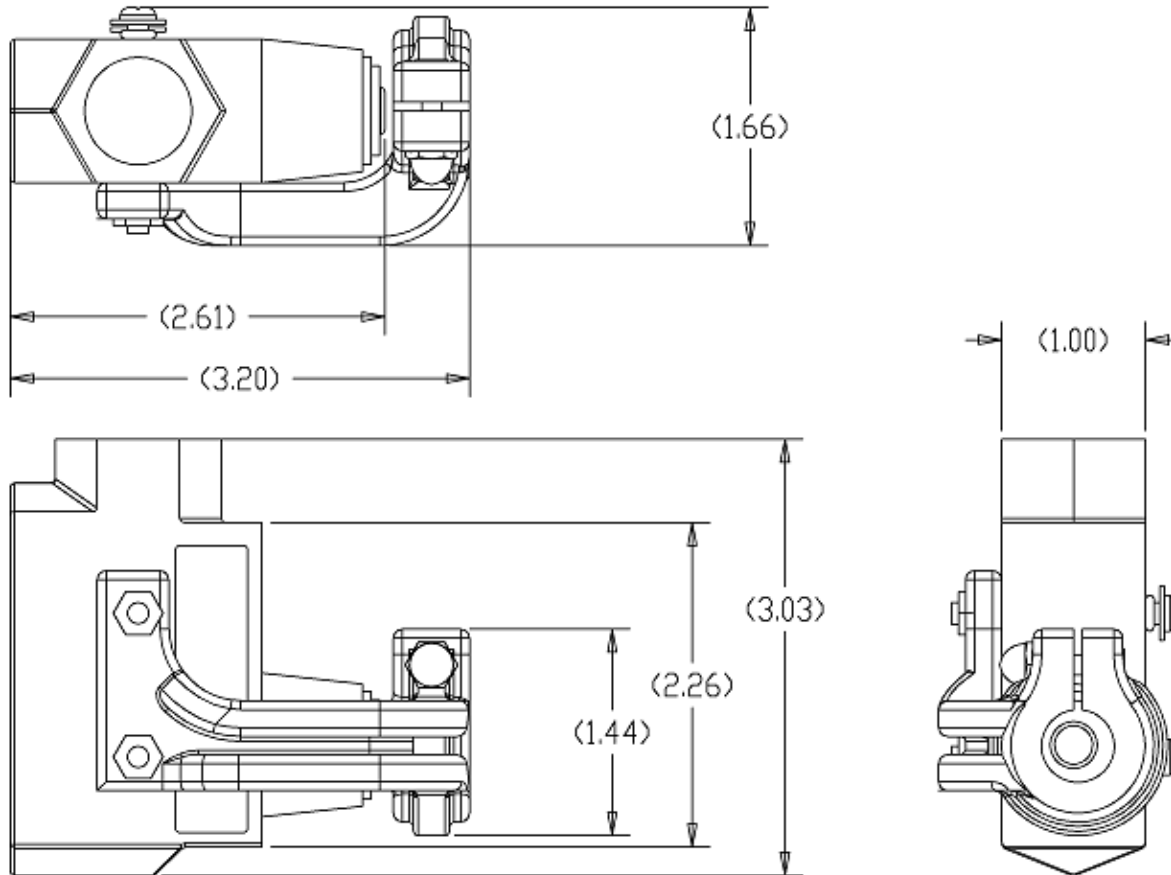


PIN	PIN NAME
1	+VDC
2	-
3	-VDC
4	NO



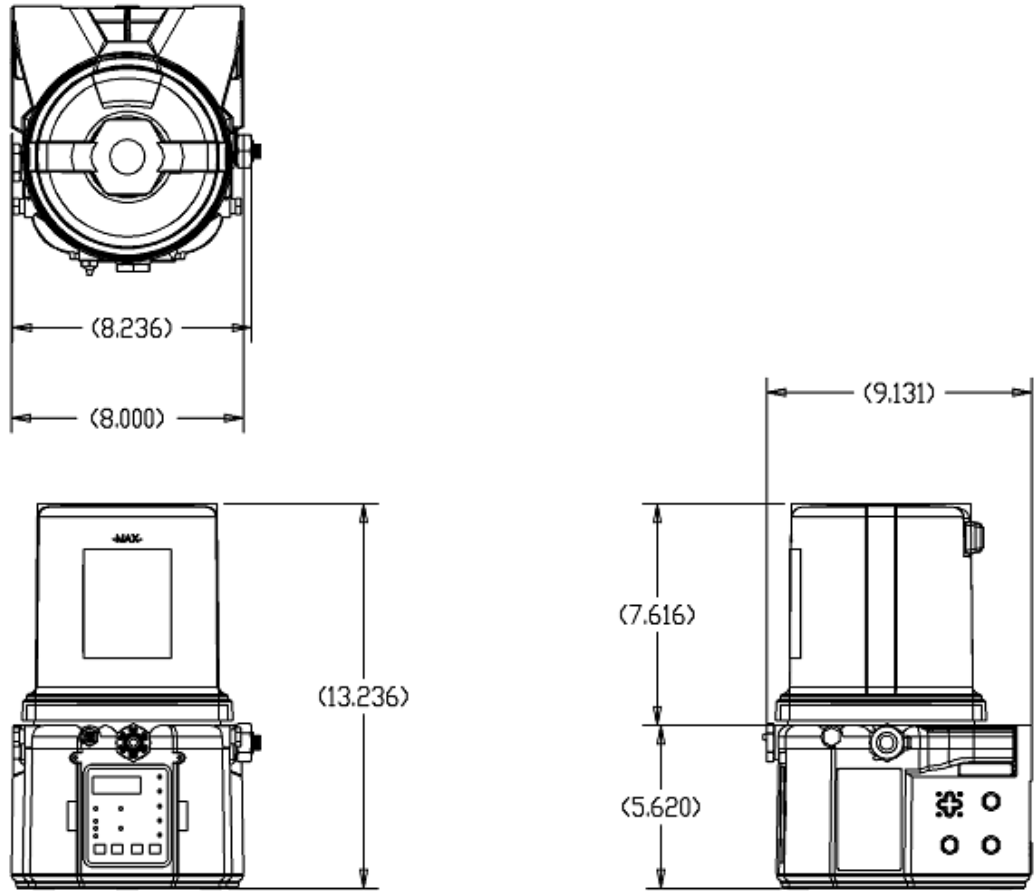
METRIC - ASME

4.7. MECHANICAL CYCLE SWITCH 563272

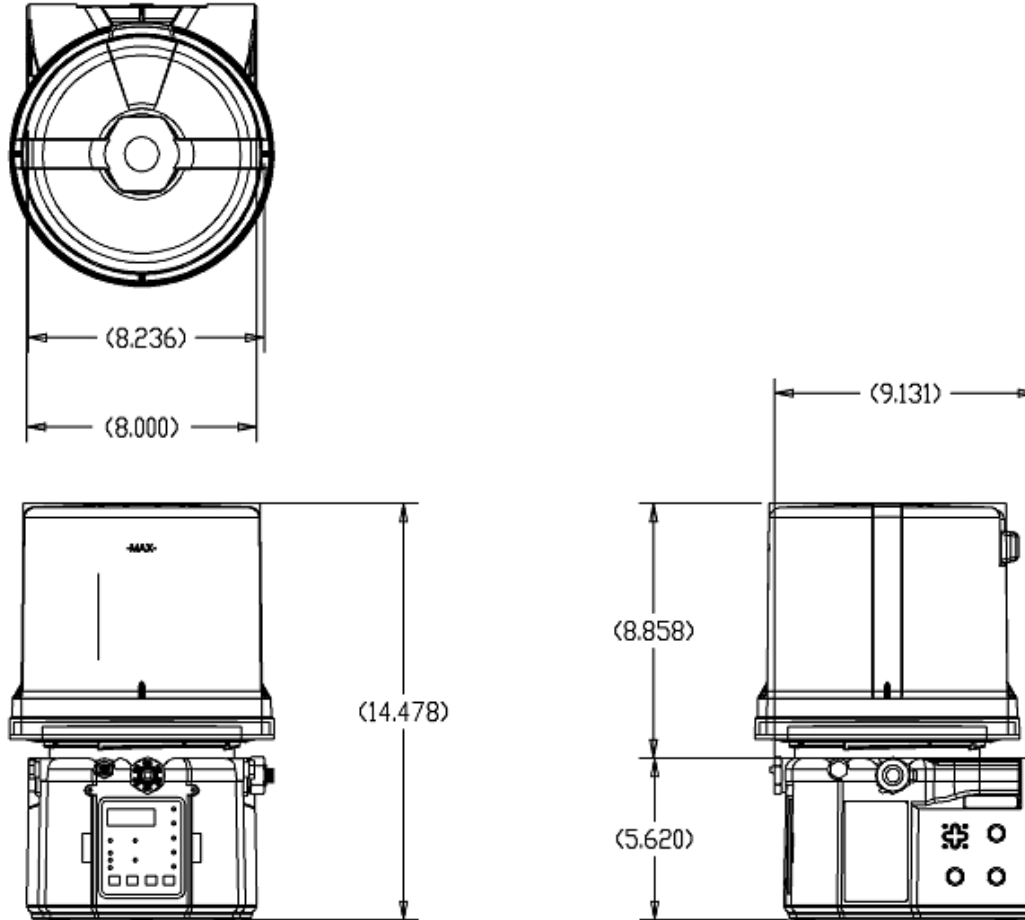


4.8. G3 AND G1 SERIES GREASE PUMPS

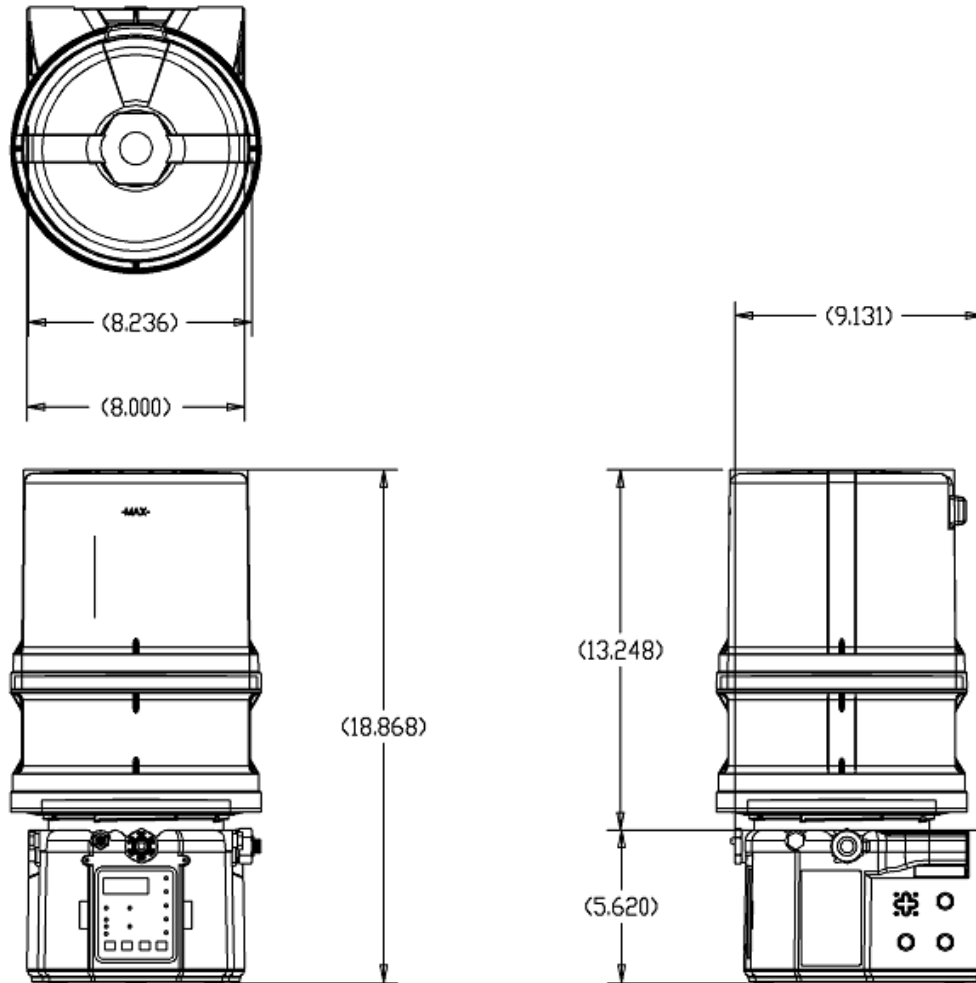
4.8.1. G3/G1 PUMP WITH 2 LITER RESERVOIR



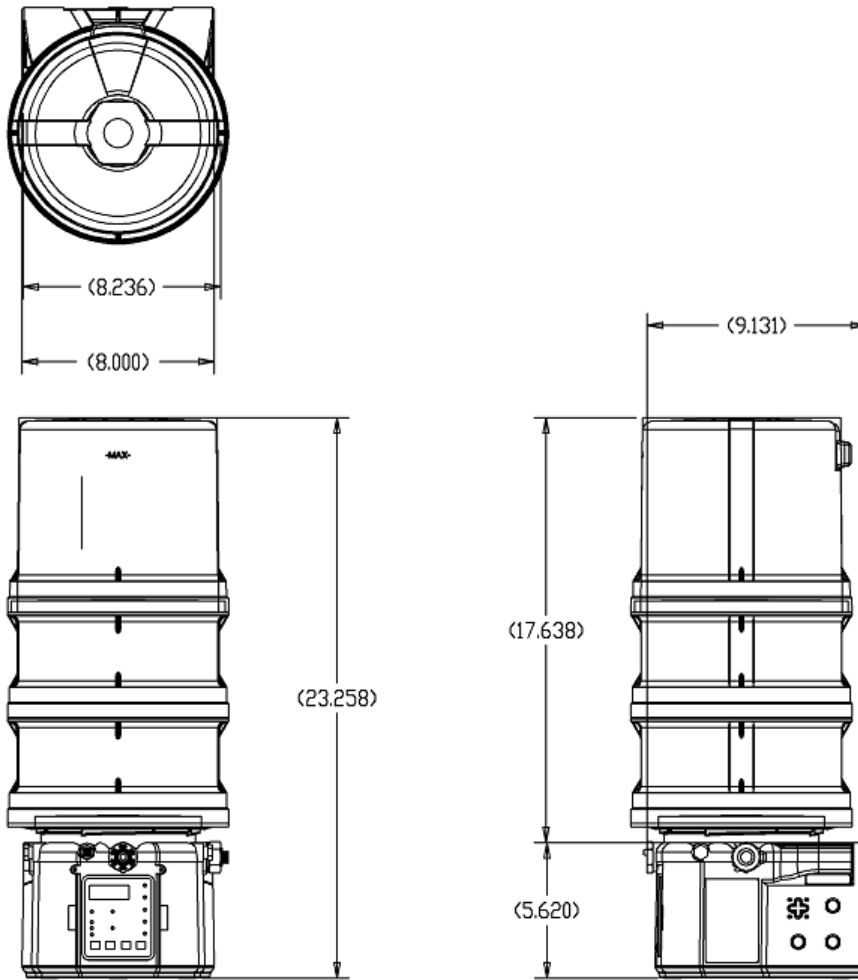
4.8.2. G3/G1 PUMP WITH 4 LITER RESERVOIR



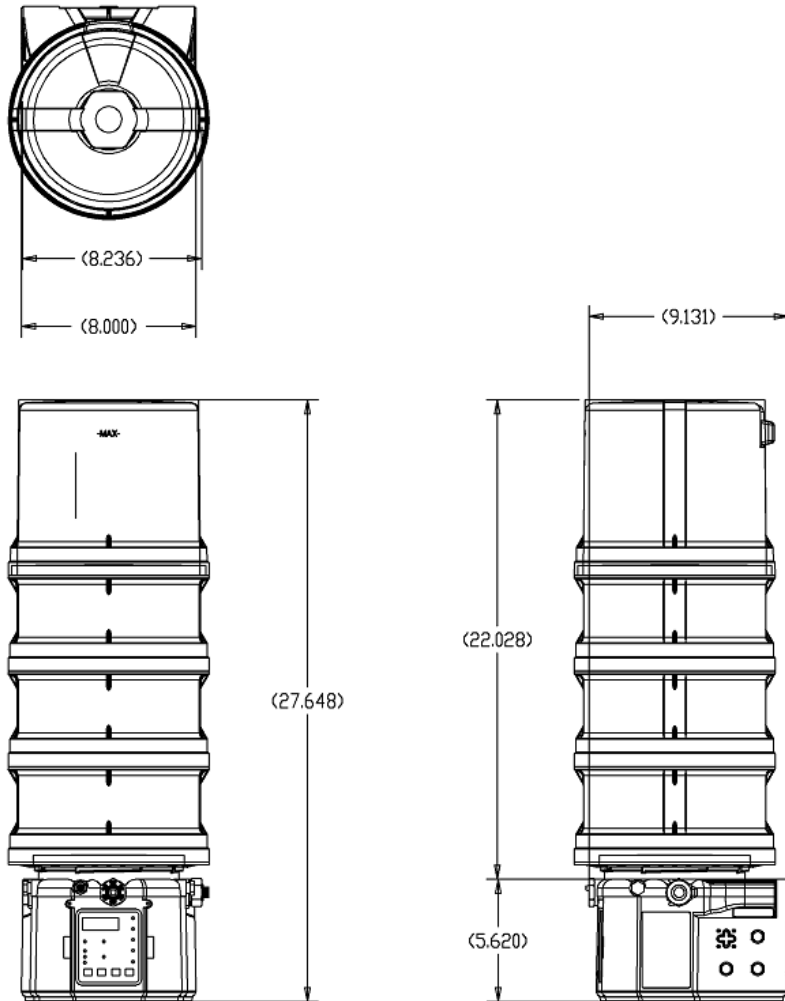
4.8.3. G3/G1 PUMP WITH 8 LITER RESERVOIR



4.8.4. G3/G1 PUMP WITH 12 LITER RESERVOIR

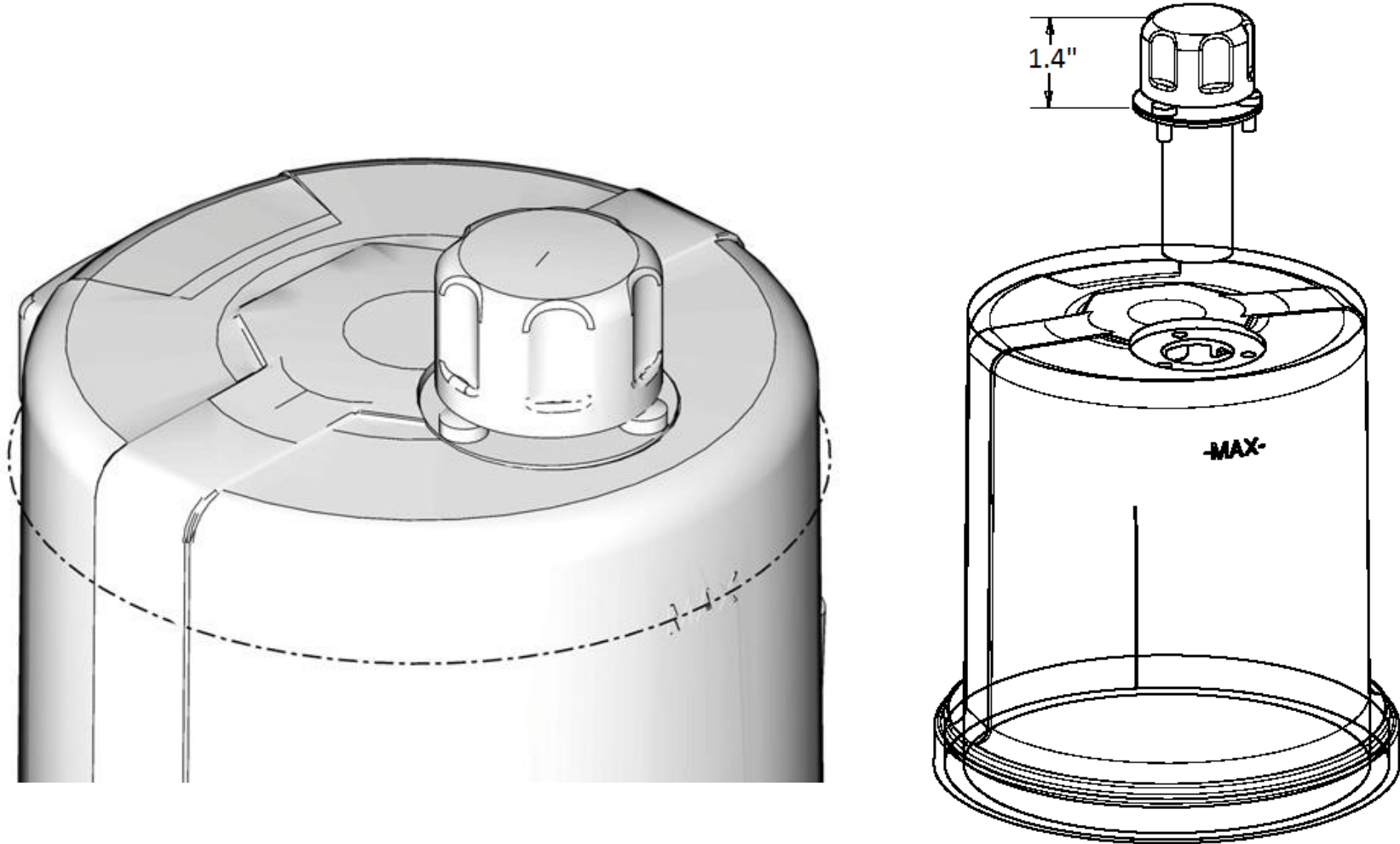


4.8.5. G3/G1 PUMP WITH 16 LITER RESERVOIR

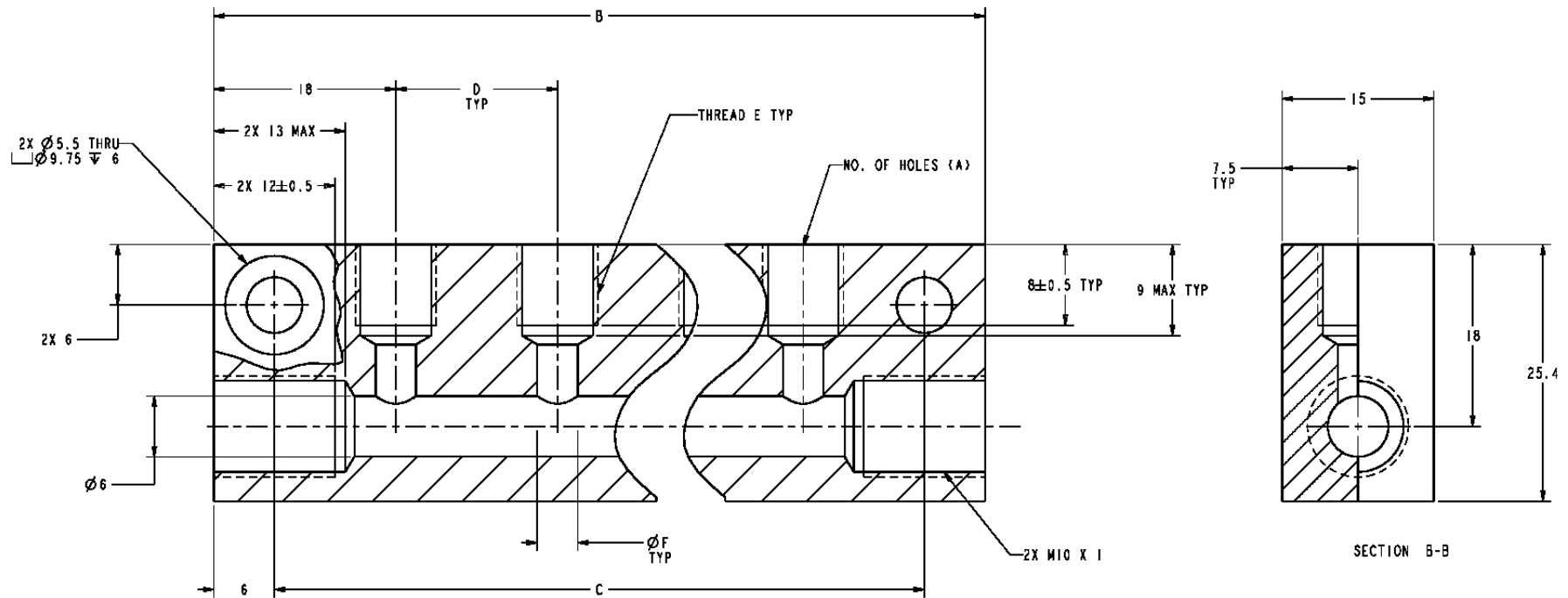


4.9. G3 AND G1 SERIES OIL PUMPS

SAME DIMENSIONS AS GREASE RESERVOIRS (ABOVE), WITH ADDITION OF OIL FILL CAP:



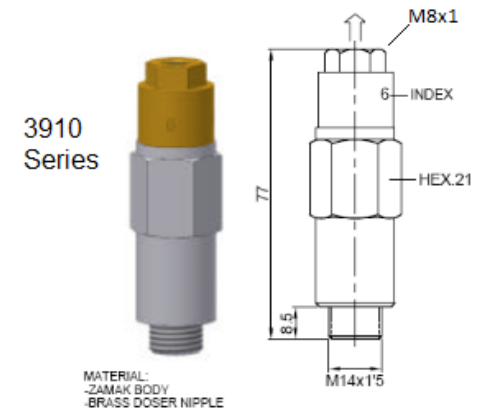
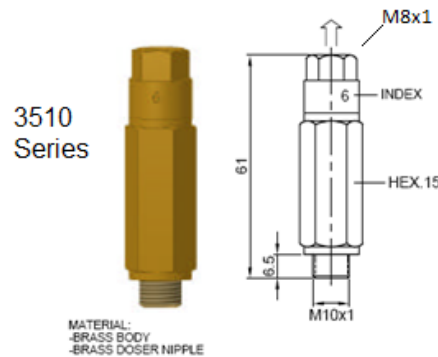
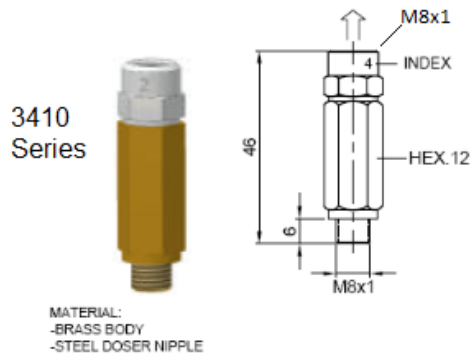
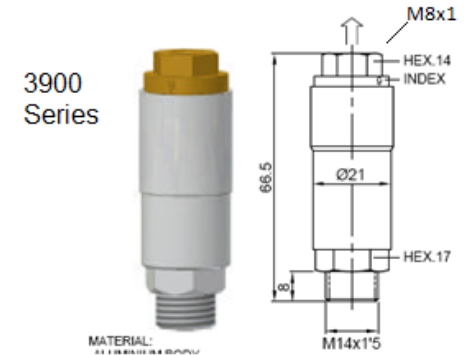
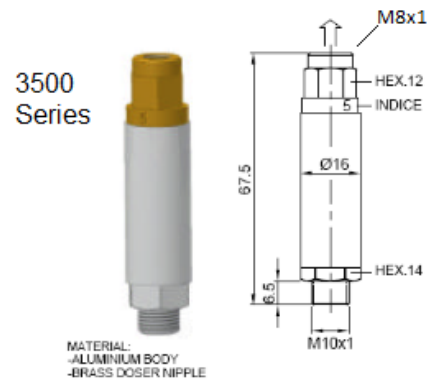
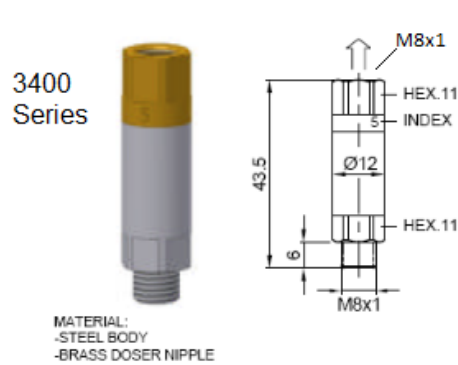
4.10. SINGLE LINE PARALLEL MANIFOLDS FOR PISTON DISTRIBUTORS



PART NO.	DESCRIPTION	NO. OF HOLES (A)	B	C	D	THREAD E	Ø F
15X667	MANIFOLD, PD, M10 / M8 2 STATION	2	52	40	16	M8 X 1	4
15X668	MANIFOLD, PD, M10 / M8 3 STATION	3	68	56	16	M8 X 1	4
15X670	MANIFOLD, PD, M10 / M8 5 STATION	5	100	88	16	M8 X 1	4

METRIC

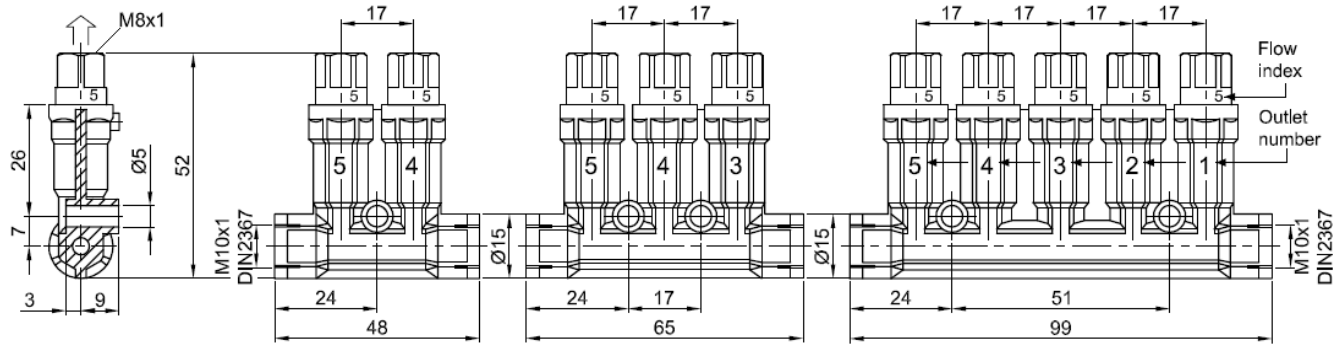
4.11. SINGLE LINE PARALLEL PISTON DISTRIBUTORS



METRIC

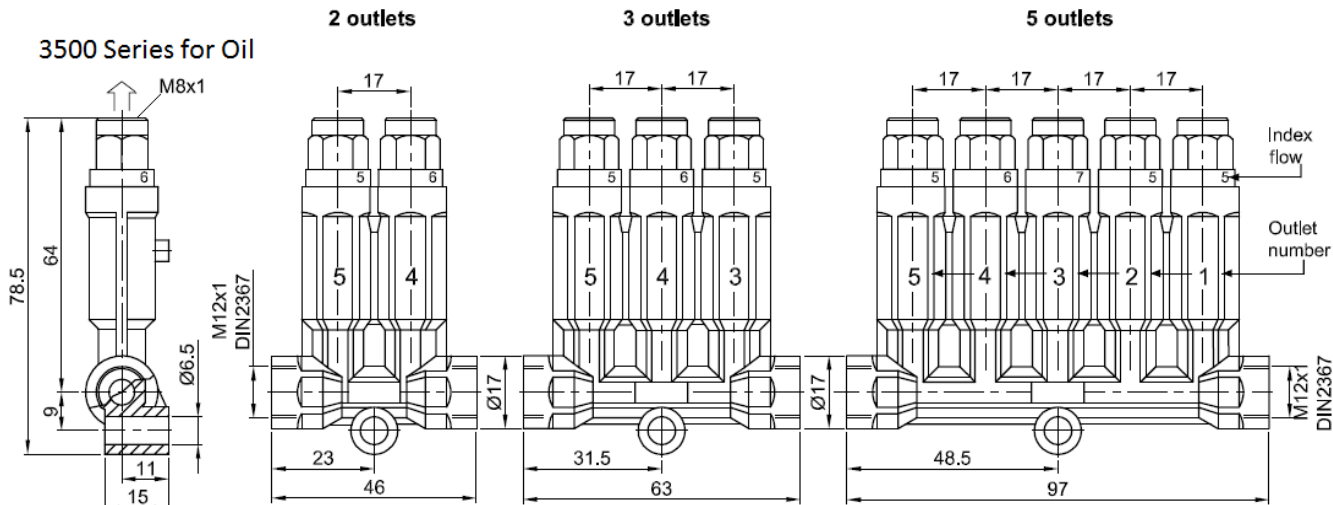
4.12. SINGLE LINE PARALLEL CAST BODY PISTON DISTRIBUTORS

3400 Series for Oil



METRIC

3500 Series for Oil

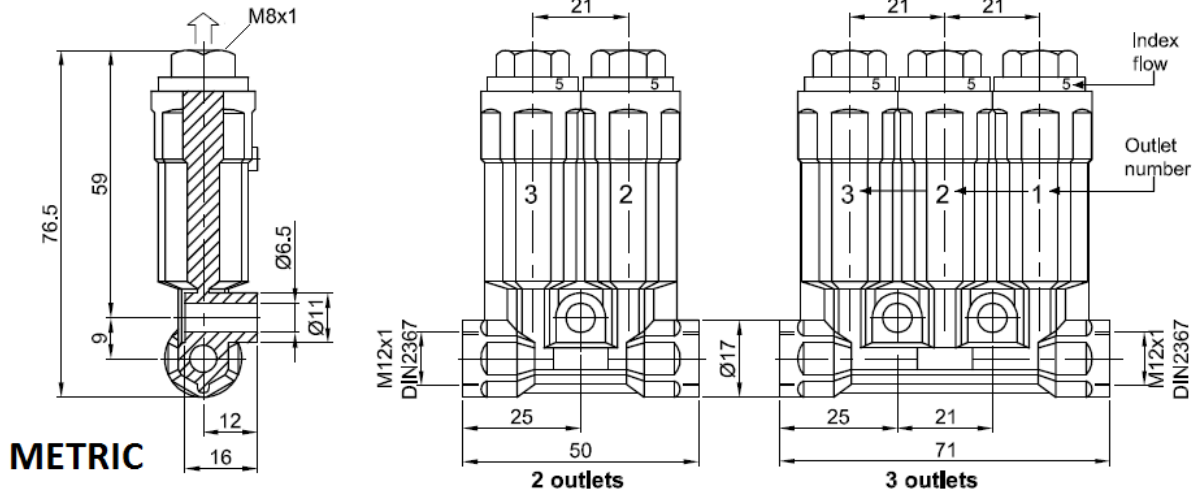




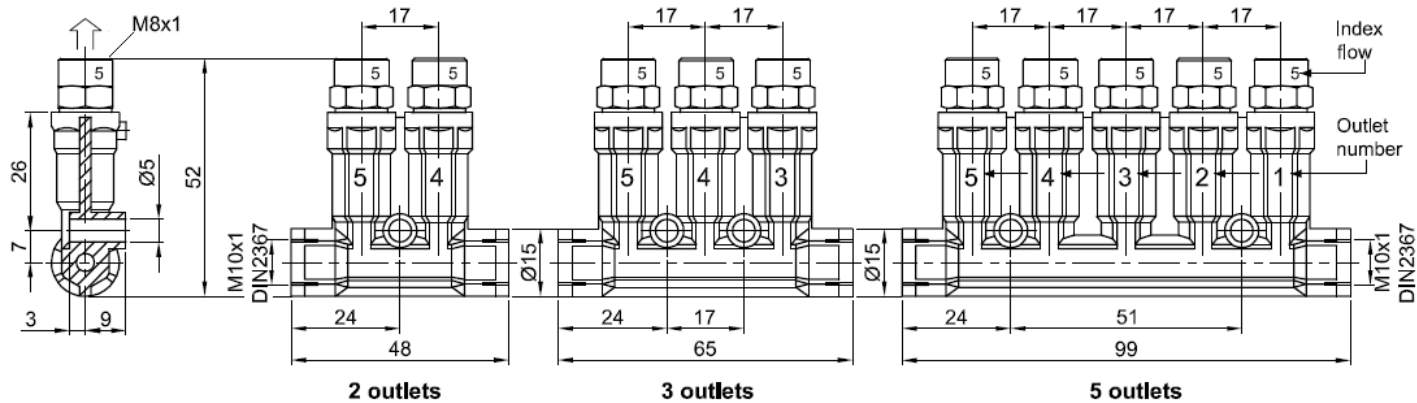
FIAT CHRYSLER AUTOMOBILES

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3900 Series for Oil



3410 Series for Fluid Grease



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Revision History: 6-Jul-16

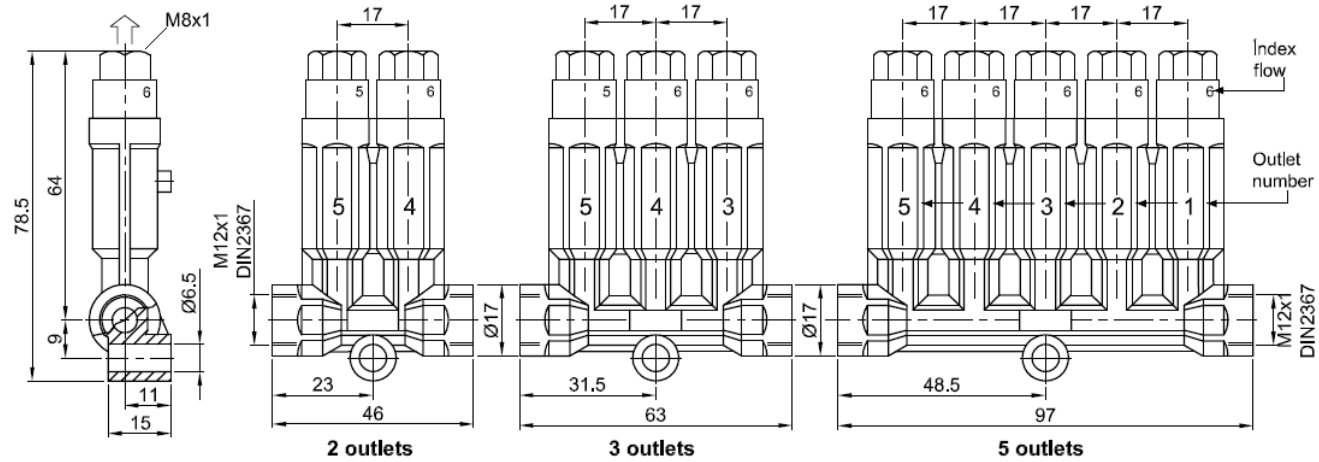
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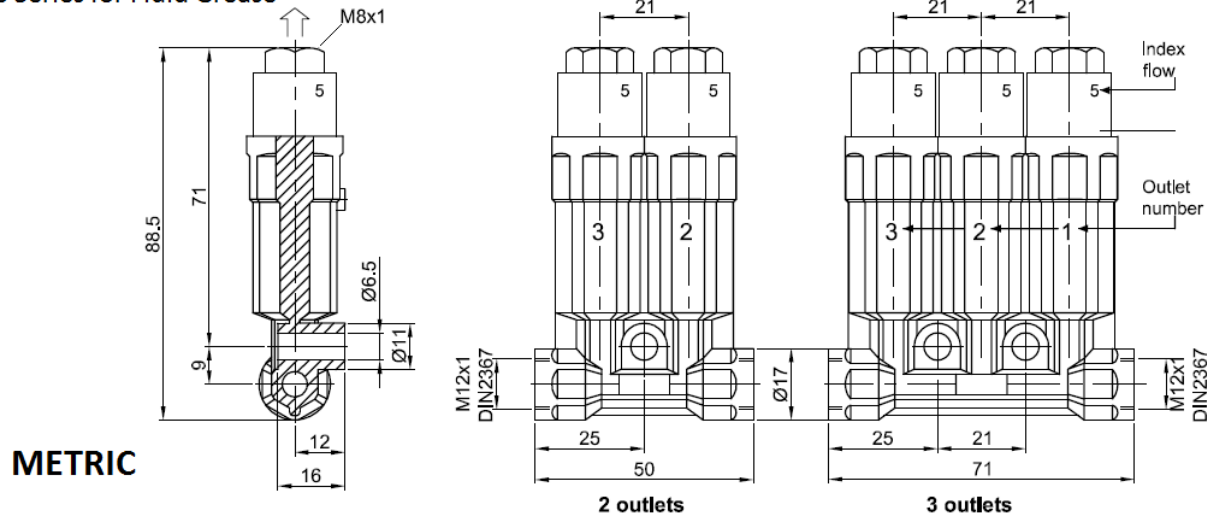
FIAT CHRYSLER AUTOMOBILES

GLOBAL POWERTRAIN

3510 Series for Fluid Grease



3910 Series for Fluid Grease



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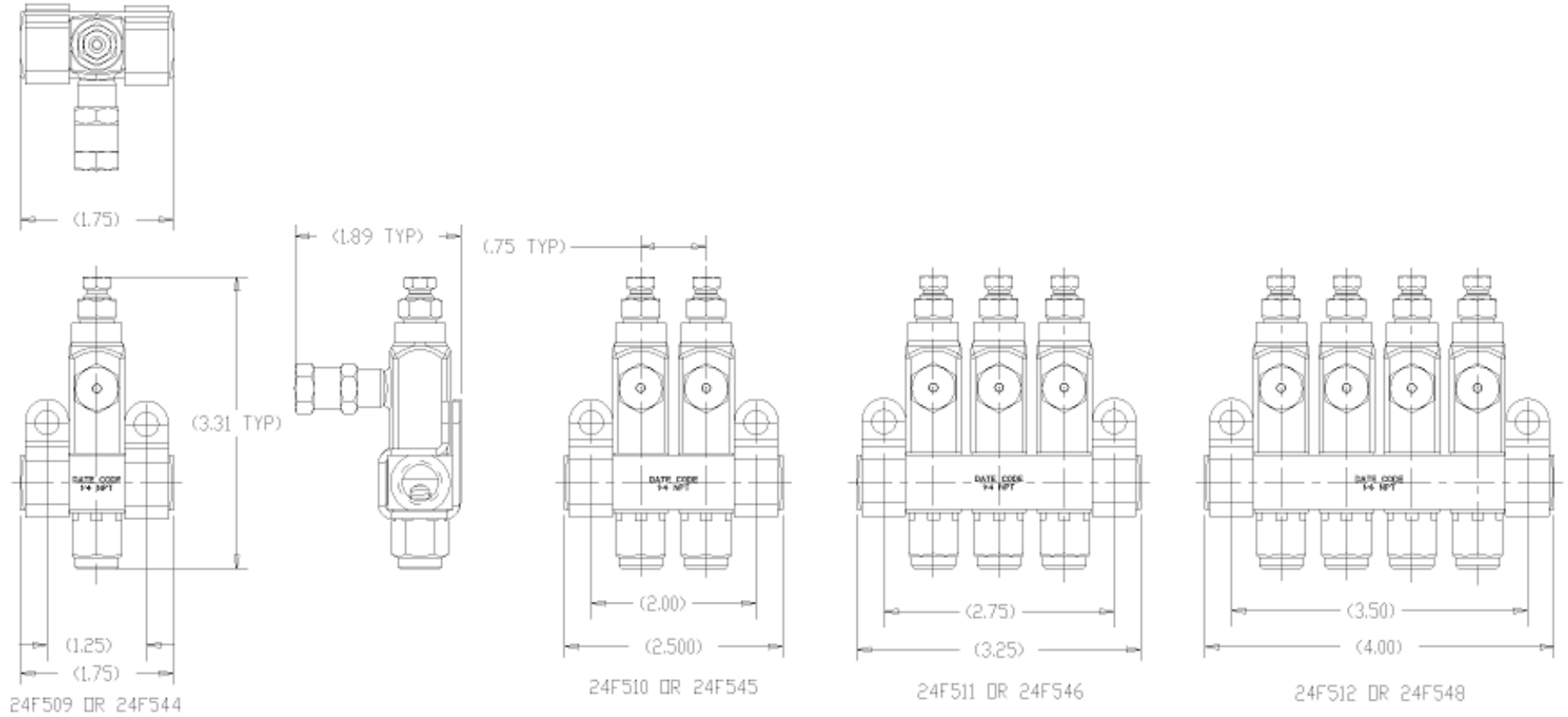
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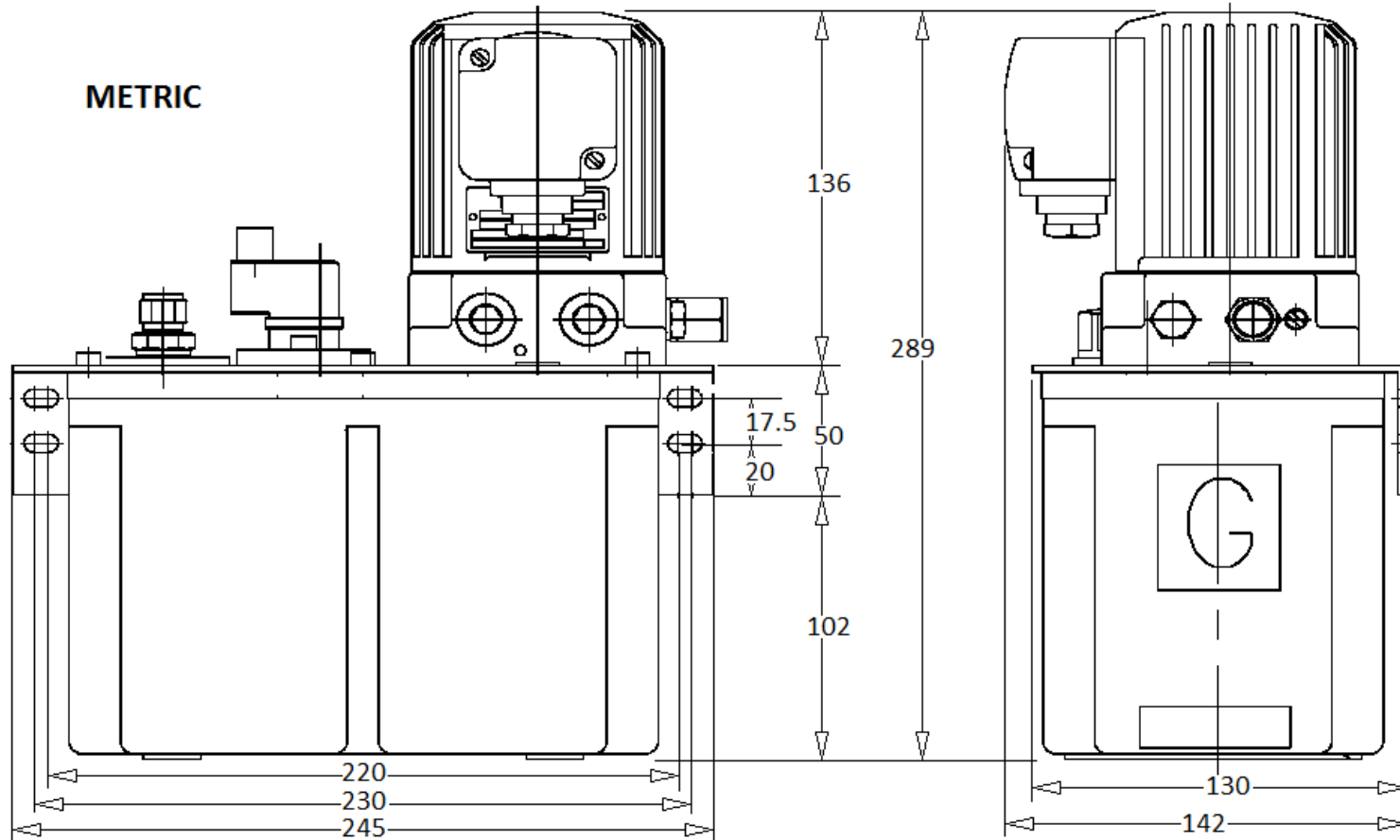
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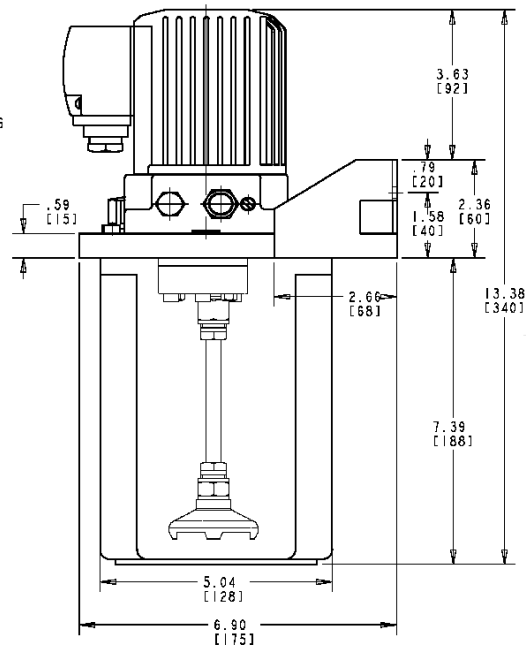
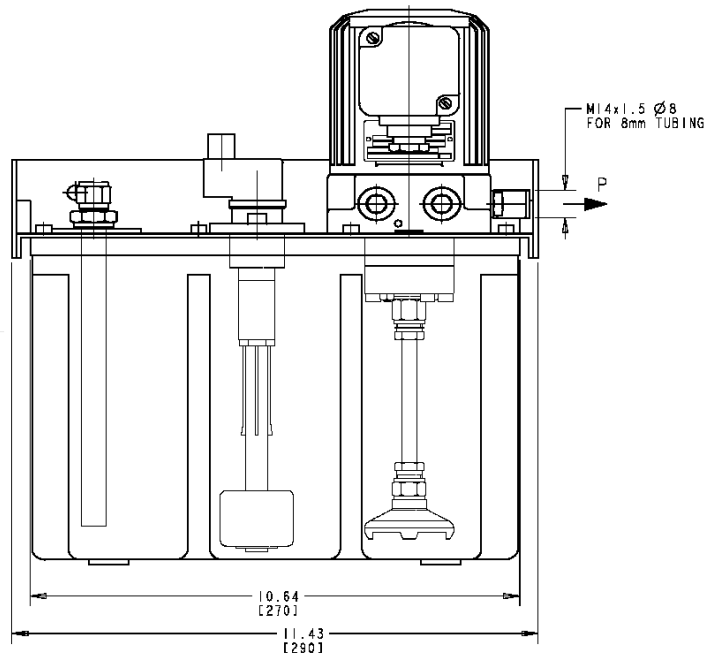
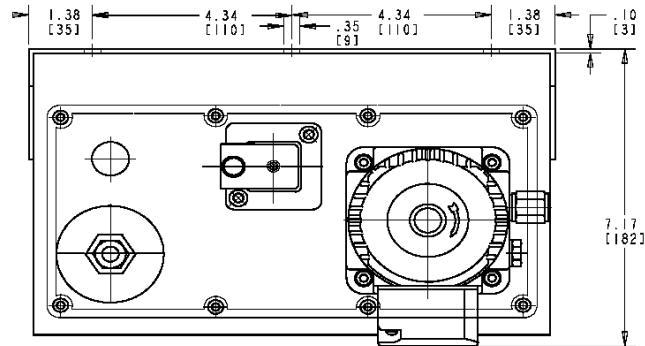
4.13. GL-32 AND GL-43 INJECTORS



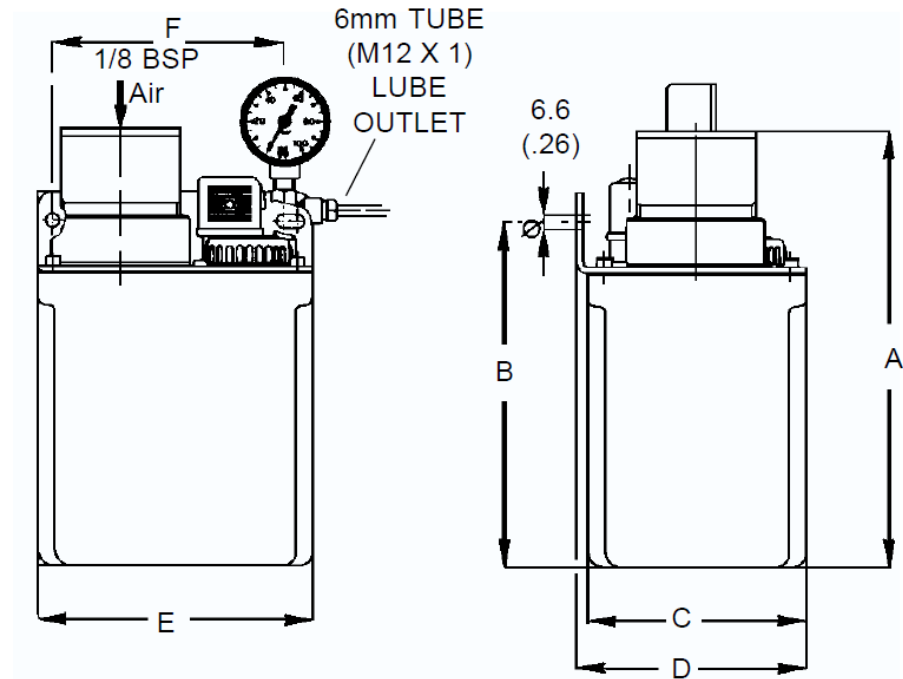
4.14. INJECTO-FLO PUMPS
4.14.1. THREE LITER RESERVOIR



4.14.2. SIX LITER RESERVOIR

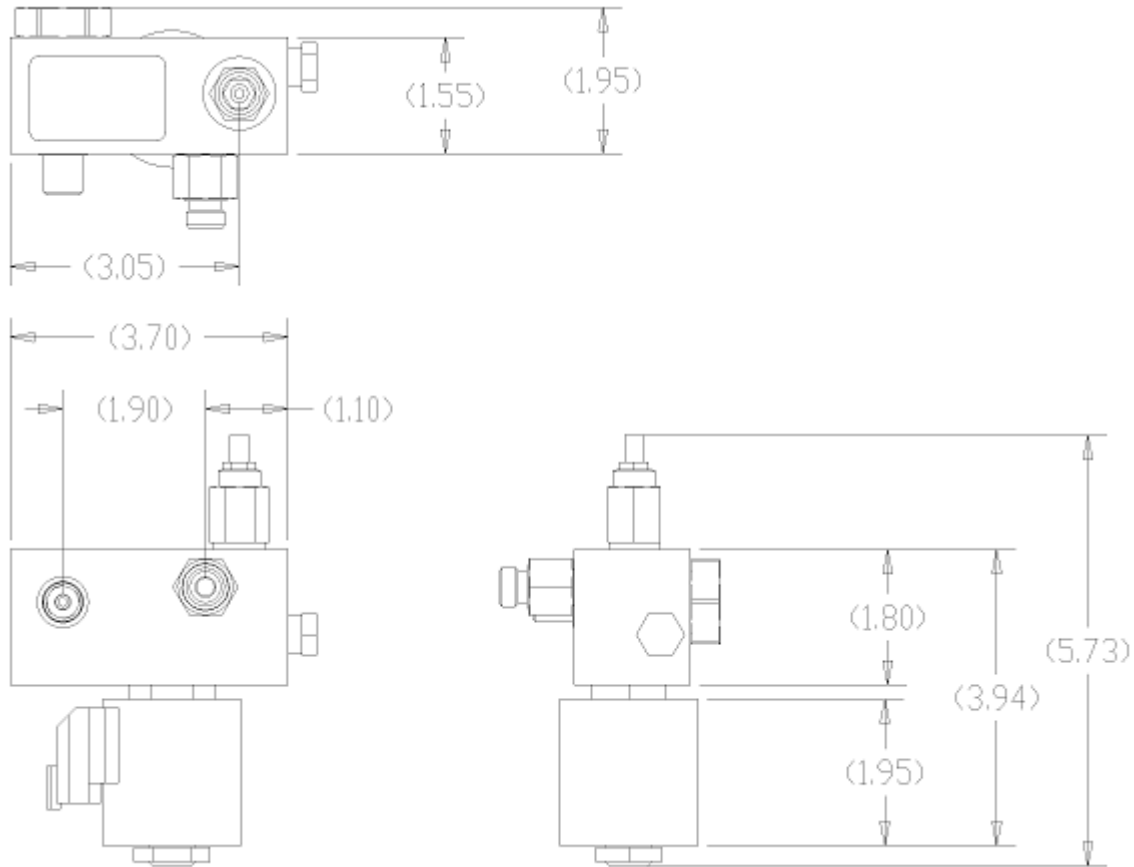


4.14.3. AO-1

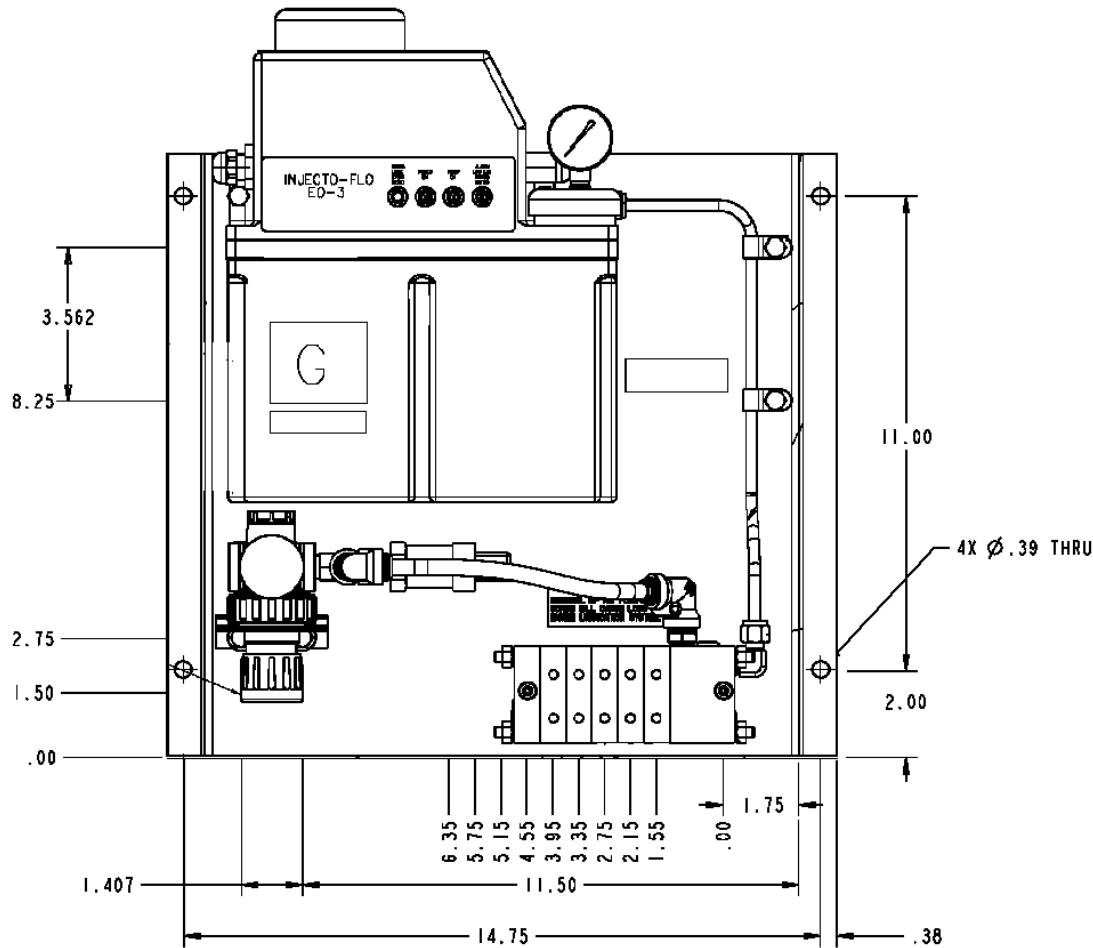


RESERVOIR						
CAPACITY	A	B	C	D	E	F
2 liters (4pt)	237.0 (9.33)	186.0 (7.32)	118.0 (4.65)	123.0 (4.84)	148.0 (5.83)	125.0 (4.92)
5 liters (10pt)	232.0 (9.13)	181.0 (7.13)	—	152.0 (5.98)	236.0 (9.29)	167.0 (6.57)

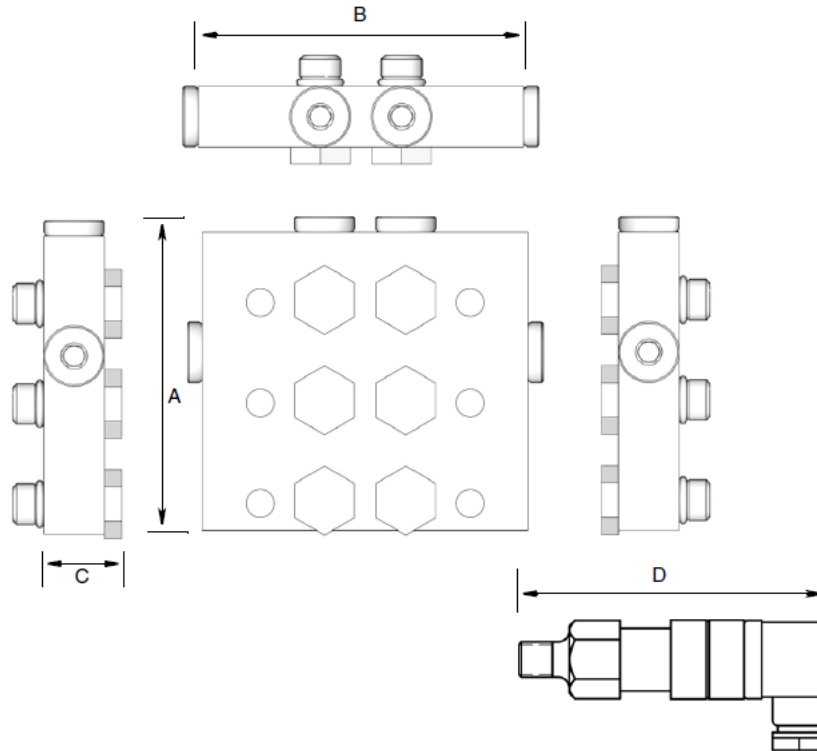
4.15. G3/G1 VENT VALVE 24M482



4.16. SPINDL-GARD SPG-E24



4.17. AO SERIES AIR/OIL MANIFOLDS FOR MSP VALVES



Model	Dimension A inch (mm)	Dimension B inch (mm)	Dimension C inch (mm)	Dimension D inch (mm)
24B237	2.89 (73.4)	3.00 (76.2)	.718 (18.2)	3.75 (95.3)
24B239	3.815 (96.9)	3.00 (76.2)	.718 (18.2)	3.75 (95.3)
24B240	4.74 (120.39)	3.00 (76.2)	.718 (18.2)	3.75 (95.3)
24B241	5.665 (143.89)	3.00 (76.2)	.718 (18.2)	3.75 (95.3)

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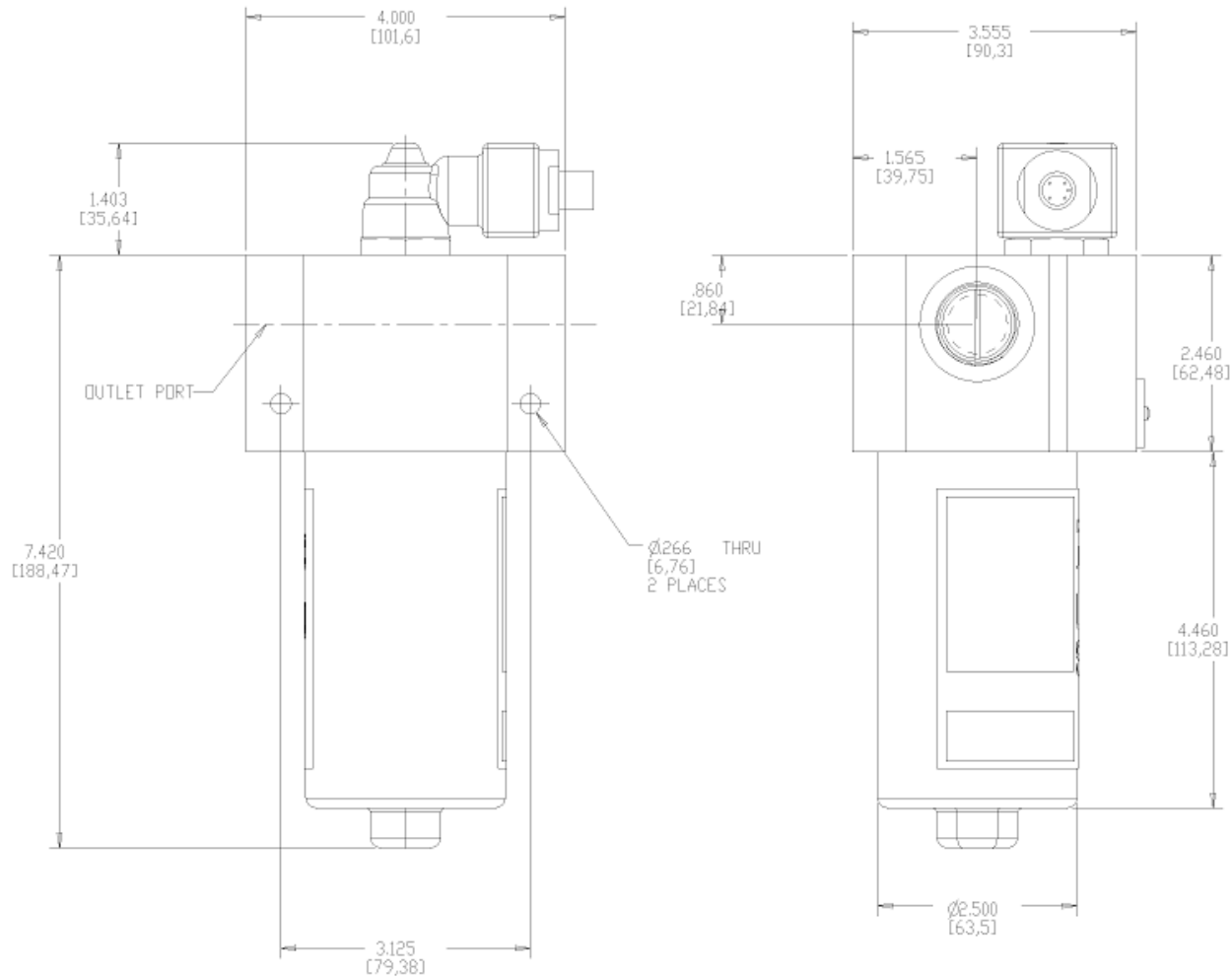
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4.19. HIGH PRESSURE FILTER 564004



4.20. GREASE STRAINER 564406

