

2.19

# 4/2 and 4/3 way isolator valve

# Type Z4WEH/Z4WH16 ..L5X

Size 16 Up to 315 bar Up to 300 L/min



#### Contents

Function and configuration	02
Spool symbols	03
Ordering code	04
Technical data	05
Characteristic curves	06
Unit dimensions	07-08
Stroke adjustment, attachment options	09

#### Features

- Directional spool valve, pilot operated
- 2 types of actuation
- · Electro-hydraulic (type WEH)
- Hydraulic (type WH)
- Functions as; an isolating/free-flow valve or as an isolating/free-flow short circuit valve
- P and T have free-flow in all switched positions
- Porting pattern to ISO4401-07-07-0-05
- Wet-pin DC or AC voltage solenoids, optional
- Manual override, optional

# Function and configuration

Valves of type Z4WEH are directional spool valve with electro-hydraulic actuation. They control the start and stop of a flow.

These directional valves basically consist of the main valve with housing (1), main control spool (2), one or two return springs (3.1 and 3.2), as well as the pilot valve (4).

Main control spool (2) in the main valve is held by the springs in the zero or initial position. In the initial position, the two spring chambers (6) and (7) are connected pressureless to tank via pilot valve (4). The pilot valve is supplied with pilot oil via pilot channel (11). The pilot oil supply can be provided internally or externally (externally via port X in the sandwich plate).

When the pilot valve is operated, e.g. solenoid "a", the pilot spool (not shown on the drawing) is pushed to the left, and consequently spring chamber (7) is pressurized to pilot pres-sure. Spring chamber (6) remains pressureless. The pilot pressure acts on the left side of main control spool (2) and pushes it against spring (3.1). As a result of this, the connections on the component side and on the plate side are opened according to the relevant symbols.

When the solenoid is de-energized, the pilot spool returns to the initial position. Pressure chamber (7) is unloaded to the tank.

The pilot oil is drained from spring chamber (7) internally via pilot valve (4) into channel T (Y).

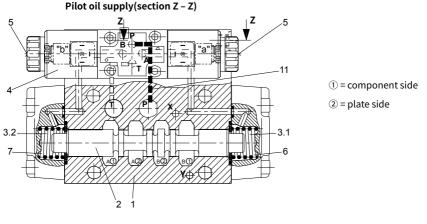
An optional manual override (5) allows the pilot spool to be moved without energization of the solenoid.

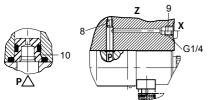
#### Throttle insert

The use of throttle insert (10) is required,

if the pilot oil supply in channel P of the pilot valve is to be limited.

Throttle insert (10) is to be installed in channel P of the pilot valve.





#### Pilot oil supply

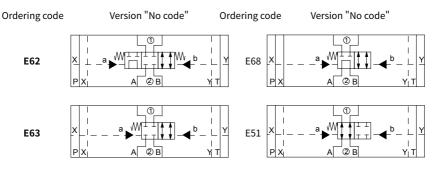
External: 8 closed Internal: 8 open 9 open 9 closed Pilot oil port "X" only possible with Z4WEH 16 ... .

# Spool symbols

#### Ordering code Version "ET" Version "T" 1 1 T E62 а 1 h h PX @в 2°в Υ<sub>I</sub>Τ Р х Y<sub>I</sub> T Δ 1 1 1 T E63 1 b @в PX 2в ΥjΤ PX YI T 1 1 I T 1 E68 1 b PX © в 2 B Υ<sub>I</sub>Τ PX Y<sub>I</sub>T 1 1 1 1 E51 b b 2 B Ρ 2 B Y<sub>I</sub> T PX Y<sub>I</sub>1 Х

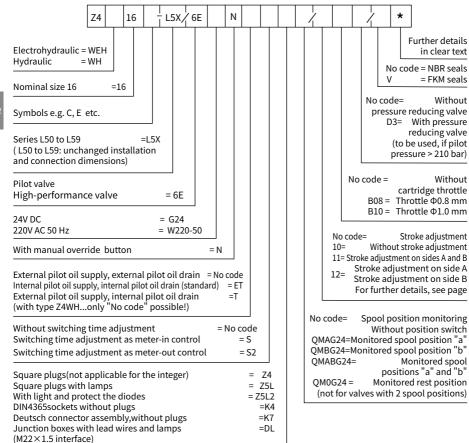
#### Type Z4WEH ( ① = component side, ② = plate side)

#### Type Z4WH ( ① = component side, ② = plate side)



02

### Ordering code



# Technical data

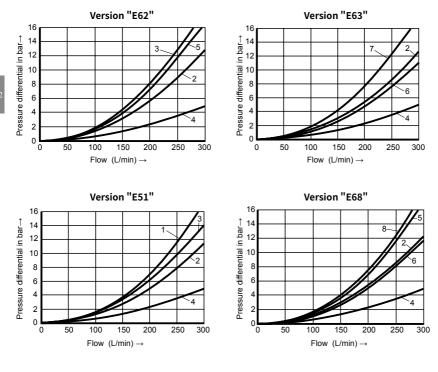
Fixing position			Optional	
Environment temperature range		°C	-30 to +50 (NBR seal)	
			-20 to +50 (FKM seal)	
Weight	Single solenoid	kg	14.1	
	Double solenoids	kg	14.4	
	Valve with hydraulic actuation	kg	13.3	
	Switching time adjustment	kg	0.8	
	Pressure reducing valve	kg	0.4	
	Plate for version "T"	kg	0.5	
Max.operating pressure	Port A,B,X,Y	bar	315	
	Port T		160 (version "WEH" with AC solenoid)	
		bar	315 (version "WH")	
			210 (version "WEH" with DC solenoid)	
	Port P	— bar	315	
	External pilot oil supply	— bar		
	Internal pilot oil supply	hau	210 (without pressure reducing valve)	
		bar	315 (with pressure reducing valve)	
Max. flow-rate		L/min	300	
Fluid			Mineral oil suitable for NBR and FKM seal	
			Phosphate ester for FKM seal	
Fluid temperature range		°C	-30 to +80 (NBR seal)	
			-20 to +80 (FKM seal)	
Viscosity range		mm²/s	10 to 500	
Minimum pilot pressure		bar	12	
Maximum pilot pressure		bar	250	
Degree of contamination			Maximum permissible degree of	
			contamination of the pressure	
			fluid is to ISO 4406 (C) class 20/18/15	

**Caution:** with electrical connections the protective conductor (PE = 1) must be connected according to the relevant regulations.

### Characteristic curves (

(Measured at  $\vartheta_{oil}$ =40°C ±5°C , using HLP46)

 $\Delta p$ -q<sub>v</sub> characteristic curves

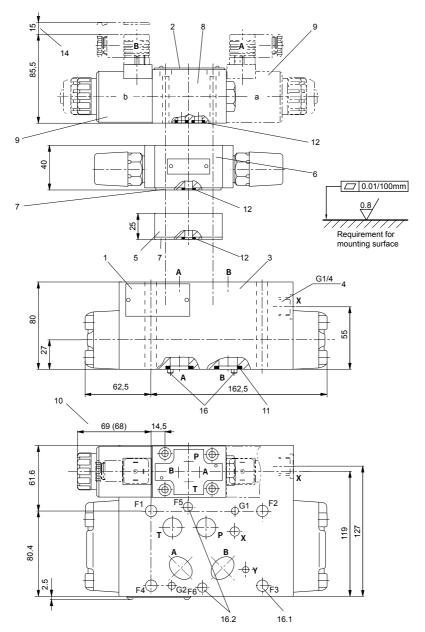


- 1 A2  $\rightarrow$  A1
- $2 \quad B1 \rightarrow B2$
- 3  $A1 \rightarrow A2$ ;  $B2 \rightarrow B1$
- $4 \quad P1 \rightarrow P2; \ T1 \rightarrow T2$
- 5 A2  $\rightarrow$  B2; A2  $\rightarrow$  A1
- $6 \quad A1 \rightarrow A2$
- 7 A2  $\rightarrow$  A1; B2  $\rightarrow$  B1
- 8  $B2 \rightarrow B1$

### **Unit dimensions**

#### Type Z4WEH16

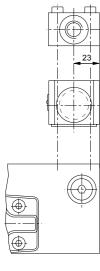
(dimensions in mm)

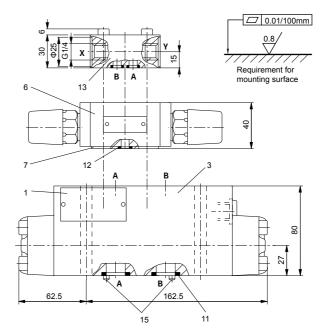


# Unit dimensions

(dimensions in mm)

#### Type Z4WEH10



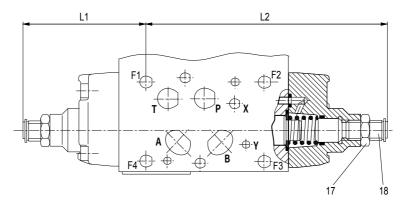


- 1 Nameplate of complete valve
- 2 Nameplate of pilot valve
- 3 Main valve
- 4 Port X (G1/4) for external pilot control
- 5 Pressure reducing valve "D3" (must be used in the case of pilot pressures above 250 bar; only with version "Z4WEH")
- 6 Switching time adjustment (for throttle check valve); Depending on the installation position, meter-in or meter-out control (illustration: meter-in control)
- 7 O-ring plate
- 8 Pilot valve
  - Type 4WE 6 J.. for symbol E62
     Type 4WE 6 Y.. for symbol E51, E63, E68
- 9 Solenoids "a" and "b" (can be rotated 90°)
- 10 Dimension for valve with manual override "N"; dimensions () for valve with AC solenoid

- 11 Identical seal rings for ports A, B, P, T (main valve)
- 12 Identical seal rings for ports A, B, P, T
- 13 Pilot oil subplate
- 14 Space required to remove mating connector
- 15 Locating pin
- 16.1 Valve mounting bores
  Valve mounting screws (separate order)
  4 hexagon socket head cap screws
  ISO 4762 M10 10.9
- 16.2 Valve mounting boresValve mounting screws (separate order)2 hexagon socket head cap screwsISO 4762 M6 10.9

# Stroke adjustment, attachment options

#### (dimensions in mm)



- 17 Locknut 27 A/F
- 18 Adjustment spindle, hexagon socket 6 A/F

The stroke adjustment feature limits the stroke of the main spool. The spool stroke can be reduced by loosening locknut (19) and turning adjustment spindle (20) clockwise. The control chamber must be pressureless during this process.

Stroke 10 mm (1 turn = 1.5 mm stroke)

Attachment options	Ordering code	L1	L2
Stroke adjustment on side A and B	10	108	208
Stroke adjustment on side A	11	108	
Stroke adjustment on side B	12		208

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