

BLAST PORTABLE COMPRESSED AIR TREATMENT SYSTEM

All-in-One Portable Package

No electricity required

**Increase productivity** 

250-1600 SCFM

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BENEFITS OF THE BLAST PAL

# The Blast Pak PRO from Van Air Systems

THE COMPLETE COMPRESSED AIR DRYING SYSTEM.

Blasting contractors know that dry compressed air is key to superior surface preparation. Wet compressed air clogs blast pots, corrodes nozzles, and causes flash rusting. Re-work is costly. Do the job right the first time.

The Blast Pak PRO from Van Air Systems is a complete portable single tower deliquescent drying package engineered specifically for blasting and painting contractors. The complete package is conveniently pre-assembled and welded to a forklift skid, allowing for maximum portability in mobile drying applications. Blast Pak PRO dryers are easily lifted onto the back of a truck or trailer and moved around a worksite.

### The Blast Pak PRO is a plug-n-play design.

The after-cooler, filter and dryer are fully integrated. Just add Dry-O-Lite desiccant, connect compressed air lines and start delivering clean, dry compressed air with no electricity required.

### Van Air Systems offers five Blast Pak PRO sizes.

Conveniently aligned with common portable diesel compressor sizes, the Blast Pak PRO is available with capacities of 250, 400, 800, 1200 and 1600 SCFM. For proper sizing please refer to the Pressure/Flow chart on the back of the brochure.

An initial fill of Dry-O-Lite desiccant comes with the purchase of every Blast Pak PRO.



## CLOSER LOOK...

Filter Regulator Lubricator



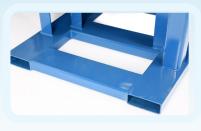
Lifting Lugs



Tie Downs



Fork Lift Skid





# BLAST PAK FEATURES & BENEFITS

- No electricity required, Plug-n-Play design
- Completely portable skid mounted system
- Low pressure drop of <5 PSID</li>
- 1/16" Additional Corrosion allowance added to the dryer pressure vessel
- 2 Step Carboline exterior paint & 2 Step interior paint system for longer vessel life
- Large air motor lubricator bowl to reduce maintenance and ensure longer air motor life (PRO 25-PRO75)
- F200 filter and muffler to eliminate oil residue from the air motor & reduced dBA levels for cleaner, quieter operation
- Removable after cooler assembly for ease of repair/replacement
- 3/4" Auxiliary Air Connection before the dryer
- Lifting Lugs & steel fork lift skid for portability
- Tie downs to secure units for transport
- Two sight windows for desiccant viewing
- · Hatch cover to easily add desiccant

FREE INITIAL FILL OF DRY-O-LITE DESICCANT INCLUDED (SHIPPED SEPERATELY)
15 YEAR PRORATED WARRANTY ON DRYER PRESSURE VESSEL (FIRST 5 YEARS FULL)

## APPLICATIONS

- Mobile Abrasive Blasting
- Painting
- Rentals
- Rail Yards

## YOU ASKED. WE LISTENED. Because dry air matters.

Removable Aftercooler Assembly



F200 Exhaust Filter with muffler



**Desiccant Sight Window** 



After-filter



Air Auxilary Fitting





The Blast Pak PRO first cools hot and wet air discharged from the compressor. Cooling forces a substantial quantity of entrained moisture to condense.

But even after exiting the after-cooler, the air is saturated with vapor (100% relative humidity). The compressed air then passes through the drying vessel, which contains specially formulated desiccant called Dry-O-lite. The desiccant cuts the humidity of the air roughly in half. Air finally flows through an after-filter to trap any fine particles in the air flow.

Completely portable. Easy to operate. Easier to do your job.

#### **STANDARD EQUIPMENT**

- ASME Code Deliquescent Dryer Vessel
- Protective rock guard above aftercooler
- · Air motor for after-cooler
- · Filter Regulator Lubricator
- · Particulate after-filter
- · Open frame fork lift skid
- 2 Step Carboline exterior paint
- · 2 Step interior paint system
- Four point lifting lugs & Tie downs
- · Two dryer sight windows for desiccant viewing
- · Manual drain valves
- · Initial fill of Dry-O-Lite desiccant

#### **OPTIONAL EQUIPMENT**

- · Pressure gauge kit
- · Temperature gauge kit
- · Safety relief valve

Model	PRO Part No.	Air Motor (SCFM)	Inlet Conn. (In.)	Outlet Conn. (In.)	Width (In.)	Height (In.)	Depth* (In.)	Weight Empty (lbs.)	DOL Per Unit (lbs.)
PRO-25	80-1564	22	1 <sup>1</sup> / <sub>2</sub> NPT	1 <sup>1</sup> / <sub>2</sub> NPT	48	77	27	700	250
PRO-40	80-1565	14	2 NPT	2 NPT	51	77	26	860	400
PRO-50	80-1566	27	2 <sup>1</sup> / <sub>2</sub> NPT	2 <sup>1</sup> / <sub>2</sub> NPT	56	83 3/4	32 <sup>7</sup> /8	1275	500
PRO-75	80-1567	33	2 <sup>1</sup> / <sub>2</sub> NPT	3 NPT	62	88	32 <sup>7</sup> /8	1675	750
PRO-100	80-1568	70	3 NPT	3 NPT	71 <sup>1</sup> / <sub>2</sub>	94 1/2	43	2100	1000

Note: \*Refer to depth size for shipping purposes. Desiccant included and ships on a separate pallet.



# WHAT'S YOUR PRESSURE? WHAT'S YOUR FLOW?

MODEL	MAXIMUM WORKING PRESSURE	Deli Dryer Flows - SCFM (Nm³/hr)*							
		<b>60 PSIG</b> 4.1 Bar	<b>80 PSIG</b> 5.5 Bar	<b>100 PSIG</b> 6.9 Bar	<b>125 PSIG</b> 8.6 Bar	<b>150 PSIG</b> 10.3 Bar	<b>175 PSIG</b> 12.1 Bar	<b>200 PSIG</b> 13.8 Bar	
PRO 25	<b>200 PSIG</b>	<b>163</b>	<b>206</b>	<b>250</b>	<b>304</b>	<b>359</b>	<b>413</b>	<b>468</b>	
	13.8 Bar	262	331	402	489	577	664	752	
PRO 40	<b>200 PSIG</b>	<b>261</b>	<b>330</b>	<b>400</b>	<b>487</b>	<b>574</b>	<b>662</b>	<b>749</b>	
	13.8 Bar	419	531	643	783	923	1064	1204	
PRO 50	<b>200 PSIG</b>	<b>521</b>	<b>661</b>	<b>800</b>	<b>974</b>	<b>1149</b>	<b>1323</b>	<b>1497</b>	
	13.8 Bar	838	1062	1286	1567	1847	2127	2408	
PRO 75	<b>200 PSIG</b> 13.8 Bar	<b>782</b> 1256	<b>991</b> 1593	<b>1200</b> 1929	<b>1462</b> 2350	<b>1723</b> 2770	<b>1985</b> 3191	<b>2246</b> 3611	
PRO 100	<b>175 PSIG</b>	<b>1042</b>	<b>1321</b>	<b>1600</b>	<b>1949</b>	<b>2297</b>	<b>2646</b>	-	
	12.1 Bar	1675	2124	2572	3133	3694	4254	-	

\*Cooler sized for 180°F inlet, 90°F ambient and 10°F approach (15°F approach on Pro 25) for flows shown at 100 PSIG.

## Fill with DRY-0-LITE® daily.

www.vanairsystems.com

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## **Blast Pak PRO Series - PDF Downloads**

#### **Installation, Operation and Maintenance Manuals**

PRO-25-PRO-100



#### **Sales Drawings**

PR0-25

PRO-40

PRO-50

PRO-75

FD-100

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