Pneumatic Division

Richland, Michigan 49083 269-629-5000

Installation & Service Instructions IS-L75

L75 Lubricator

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!\ WARNING

To avoid unpredictable system behavior that can cause personal injury and property damage:

- Disconnect electrical supply (when necessary) before installation, servicing, or conversion.
- Disconnect air supply and depressurize all air lines connected to this $product\ before\ installation,\ servicing,\ or\ conversion.$
- Operate within the manufacturer's specified pressure, temperature, and other conditions listed in these instructions.
- Medium must be moisture-free if ambient temperature is below freezing.
- · Service according to procedures listed in these instructions.
- · Installation, service, and conversion of these products must be performed by knowledgeable personnel who understand how pneumatic products are to be applied.
- After installation, servicing, or conversion, air and electrical supplies (when necessary) should be connected and the product tested for proper function and leakage. If audible leakage is present, or the product does not operate properly, do not put into use.
- Warnings and specifications on the product should not be covered by paint, etc. If masking is not possible, contact your local representative for replacement labels.

WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed maximum primary pressure rating.

Safety Guide

For more complete information on recommended application guidelines, see the Safety Guide section of Pneumatic Division catalogs or you can download the Pneumatic Division Safety Guide at: www.parker.com/pneumatics

CAUTION

Polyurethane bowls, sight glass and sight domes on these units may be attacked by certain chemicals. Never use solvents like carbon tetrachloride, trichlorethylene, acetone, or paint thinner to clean any parts. These elements can cause crazing or failure of the plastic parts. The polyurethane resin parts are compatible with most hydrocarbon based synthetic lubricants but, before using, check with the manufacturer of the lubricant or oil for compatibility with polyurethane resin.

TO CLEAN POLYURETHANE BOWLS USE MILD SOAP AND WATER ONLY!

Introduction

The L75 is a variable-displacement, oil fog type lubricator. The L75 is designed to atomize lubricant into the air stream directly before point of use. The rate of lubrication is automatically proportioned to air flow, eliminating re-adjustment. Follow these instructions when installing, operating, or servicing the product.

Application Limits

These products are intended for use with compressed air in industrial applications. For other applications, consult factory before use.

With Polyurethane Bowl

| | кРа | PSIG | bar | |
|-----------------------------|------|-------------|----------|--|
| Operating Pressure Maximum | 1034 | 150 | 10 | |
| Operating Temperature Range | | 4°C to 49°C | | |
| | | (40°F | to 120°F | |

With Zinc Bowl

| | kPa | PSIG | bar | |
|------------------------------------|-----------------|-------------|-----|--|
| Operating Pressure Maximum | 2068 | 300 | 21 | |
| Operating Temperature Range | | 4°C to 82°C | | |
| | (40°F to 180°F) | | | |

With Zinc Bowl & Wrap Around Sight Gauge

| | _ | _ | | |
|------------------------------------|------|-------------|-----------|--|
| | kPa | PSIG | bar | |
| Operating Pressure Maximum | 1723 | 250 | 17 | |
| Operating Temperature Range | | 4°C to 66°C | | |
| | | (40°F | to 150°F) | |

ANSI Symbols



Installation

All FRL components are individually tapped (NPT or BSPP) to allow direct mounting to piping. Also, each component comes equipped with the necessary screws and O-rings to enable connection to other components of the same series without the need for pipe nipples or special adaptors. Before installing, blow out pipe line to remove scale and other foreign matter. This unit has DRYSEAL pipe threads; use pipe compound or tape sparingly to male threads only. Install units in pipe line so that flow is in direction indicated by arrows on faces of body. Install as near as possible to equipment serviced.

Lubricant

For average conditions, the use of high quality SAE #10 (S.U.V. 150-200 SEC @ 100°F) oil is recommended. Other lubricants, as specified by the maker of the equipment to be lubricated, may be used if not heavier than SAE #40 (S.U.V. 800 SEC @100°F).

WARNING

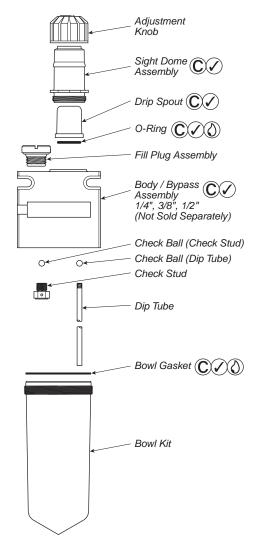
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L75 Lubricator IS-L75



- () Lightly grease with provided lubricant.
- Inspect for nicks, scratches, and surface imperfections. If present, reduced service life is probable and future replacement should be planned.
- C Clean with lint-free cloth.

Filling

Lubricators may be filled either under no pressure or under pressure - without shutting down equipment. To fill through the fill port, a long spout oil can must be used. Slowly remove fill plug and insert tip of spout to bottom of fill port recess or oil blow back will occur. Fill to within 1/2" of top of bowl using correct oil. These lubricators may also be fitted with Button Head Fill Fittings (SAA606C109-1) to aid in refilling through the use of a bucket pump.

Lubricator Adjustment

The adjustment knob is factory set so that, when turned fully clockwise, no oil is delivered to the venturi for atomization, and equipment is not being lubricated. To initially adjust oil drip rate, turn on the air, start flow and set knob to obtain the desired drip rate, which is visible through the sight dome. After system reaches normal operating temperature, fine tune the drip as

needed. As a start, one to two drops per minute is suggested, correct lubrication being a matter of experience and demand. Clockwise rotation of knob decreases oil feed rate. To check lubrication, hold thumbnail or a mirror near the equipment exhaust. A heavy film indicates over-lubrication and the drip rate should be reduced by turning knob to a lower setting. After final setting has been achieved, the knob may be removed to make the adjustment mechanism tamper-resistant.

Cycling Applications

If the lubricator is to be used in a cycling application, the conditions must be as follows:

- The lubricator must stay pressurized during On AND Off cycles.
- On cycle time must be at least 15 seconds, and
- The flow rate during each on cycle must be at least 4 SCFM.

Service Kits / Parts Available

| Description | Product Number | Bowl Type |
|--|-------------------|--------------|
| Bowl Kit* Polyurethane with Polyethylene Bowl Guard Zinc | BKL55B BKL55D | B D |
| Zinc with Wrap Around Sight Gauge | BKL55W | W |
| Bowl Gasket | GSK-F55-1011 | B, D, W |
| Sight Dome Repair Kit Includes: | RKL100/20SA-2/M1 | B, D, W |
| Adjusting Knob Sight Dome Assembly | | _ |
| Drip Spout | | _ |
| O-Ring | | _ |
| Fill Plug Assembly | SA606B4 | _ |
| Button Head Fill Fitting | SAA606C109-1 | _ |
| Wall Mount Bracket | SAR55Y57 | _ |
| Check Ball (Check Stud) | 604Y106 | _ |
| Check Stud | L55-0761P | _ |
| Dip Tube | L75-0741 | _ |
| Check Ball (Dip Tube) | 506Y106 | _ |

^{*}For "X9" bowl with manual drain option, replace "L" with "F" (e.g., BKF55B).

