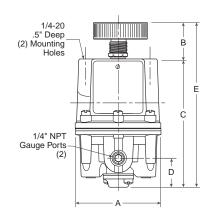
## P3RA171 Vacuum Regulator - High Precision



# **Features**

- Control sensitivity of .125" (.32) water column allows use in precision applications.
- · Balanced supply valve minimizes effects of vacuum variation.
- Aspirator tube compensates for downstream pressure droop under ow conditions.
- Separate control chamber isolates the diaphragm from the main ow to eliminate hunting and buzzing.
- · Construction allows servicing without removing from the line.



P3RA171 Regulator Dimensions		
<b>A</b> 3.00 (76.2)	<b>B</b> 1.13 (28.7)	<b>C</b> 4.83 (122.6)
<b>D</b> 1.00 (25.4)	<b>E</b> 5.96 (151.3)	

Inches (mm)



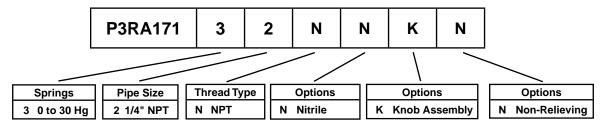
The P3RA171 is a high accuracy vacuum regulator that provides uniform vacuum regulation independent of vacuum supply changes and flow demand.

This unit has a diaphragm assembly with three springs to provide a more balanced loading of the diaphragm.

#### **⚠ WARNING**

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed maximum primary pressure rating.

#### **Ordering Information**



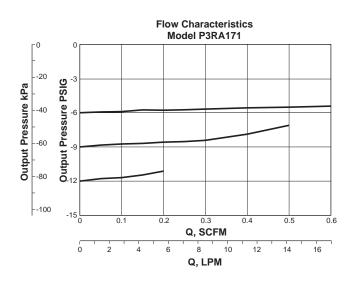
Note: Other Spring Ranges, Port Sizes, and Options Available. Please Consult Factory

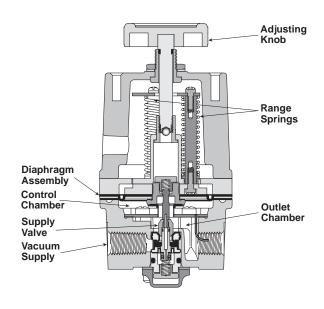
**BOLD ITEMS ARE MOST POPULAR.** 



P3RA171 Series

#### **Technical Information**





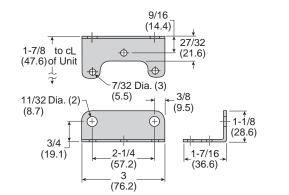
### **Operating Principles**

The Model P3RA171 Series vacuum regulator uses the force balance principle to control the movement of the Valve Assembly that controls output vacuum.

When the regulator is adjusted for a speci c set point, the upward force of the Range Springs moves the Diaphragm Assembly upward. The Supply Valve opens and allows air to pass to the inlet port. As the set point is reached, the upward force exerted by the Range Springs is balanced by the force of the vacuum that pulls downward on the Diaphragm Assembly. The resultant force moves the Supply Valve downward to reduce the ow of air to the inlet port. Outlet vacuum is maintained as a result of balance between forces acting on the top and bottom of the Diaphragm Assembly.

#### P3RA171 Kits and Accessories

Mounting Bracket ...... PS09921



#### Service Kits -

(Includes Diaphragm Assy, Valve Assy, Seat Assy & Gasket) -0-30" Hg, Nitrile, Non-relieving ...... PS20966-9 Tamper Resistant Kit......PS20967-1

**Specifications** 

Vacuum Supply (Max)......29.92 Hg (760 torr) Flow Capacity .............3 SCFM @ 650 torr Supply, 250 torr Setpoint

**Ambient Temperature** ...... -40°F to +200°F, (-40°C to +93°C)

Vacuum Supply Effect -

Less than 1 torr for 100 torr (.04 Hg for 3.94 Hg) Change in Vacuum Supply

#### **Materials of Construction**

Body and Housing	Aluminum
Trim	Zinc Plated Steel, Brass
Elastomers	Nitrile

